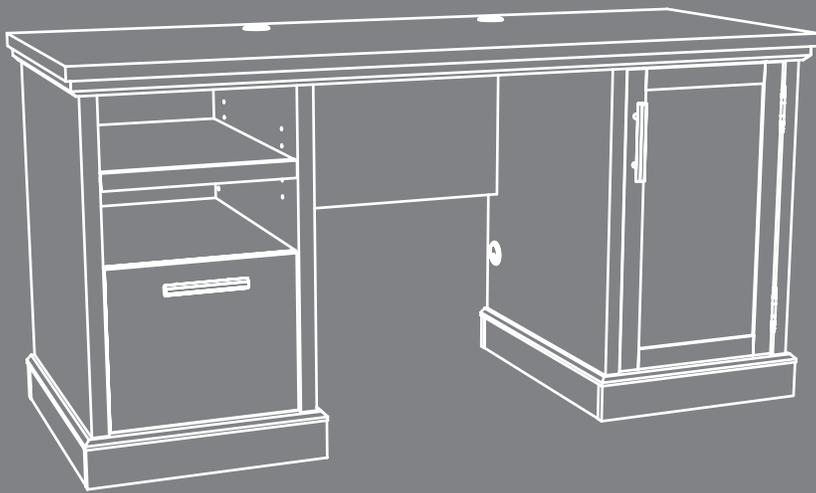


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Prime Oak Computer Desk

Model 5427030

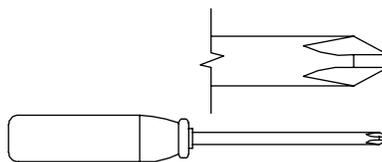
NOTE: THIS INSTRUCTION
BOOKLET CONTAINS **IMPORTANT**
SAFETY INFORMATION.

PLEASE READ AND KEEP FOR
FUTURE REFERENCE.

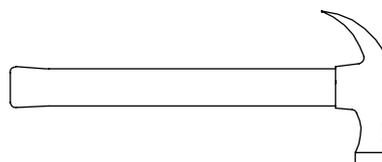
Table of Contents

Assembly Tools Required

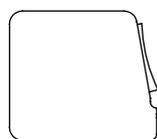
Part Identification	2-3
Hardware Identification	4-5
Hardware Usage Guide	9
Assembly Steps	6-37
Français	38-42
Español	43-47
Safety	48-50
Warranty	51



No. 2 Phillips Screwdriver
Tip Shown Actual Size



Hammer
Not actual size 😊



Tape Measure

Part Identification

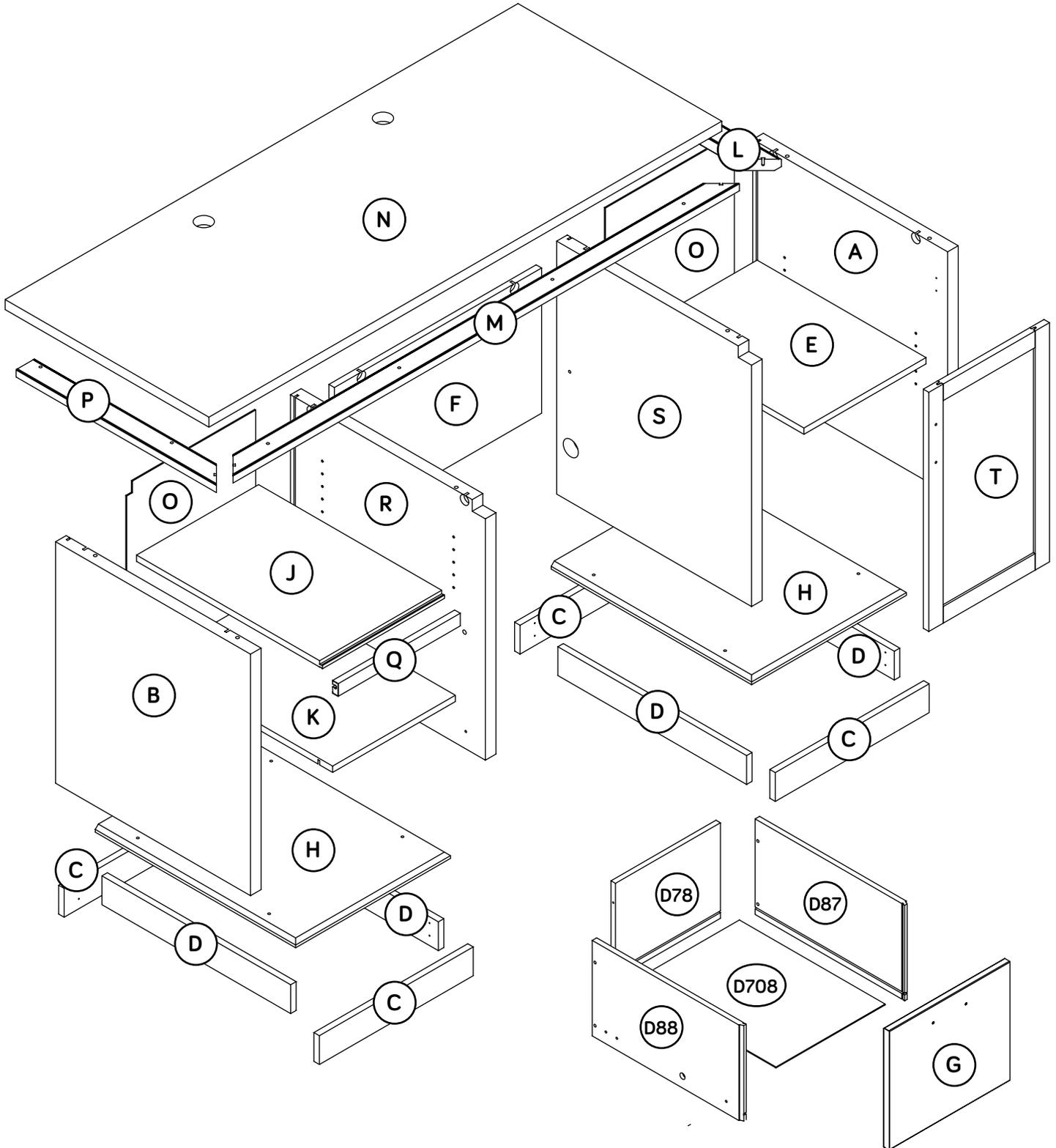
Now you know
our ABCs.



⚠ While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

A	RIGHT END (1)	E	ADJUSTABLE SHELF (1)	N	TOP (1)
B	LEFT END (1)	F	MODESTY PANEL (1)	O	BACK (2)
C	SMALL SKIRT (4)	G	DRAWER FRONT (1)	P	LEFT TOP MOLDING (1)
D	LARGE SKIRT (4)	H	BOTTOM (2)	Q	SHELF MOLDING (1)
D78	DRAWER BACK (1)	J	UPPER ADJUSTABLE SHELF (1)	R	LEFT UPRIGHT (1)
D87	RIGHT DRAWER SIDE (1)	K	FIXED SHELF (1)	S	RIGHT UPRIGHT (1)
D88	LEFT DRAWER SIDE (1)	L	RIGHT TOP MOLDING (1)	T	DOOR (1)
D708	DRAWER BOTTOM (1)	M	FRONT TOP MOLDING (1)		

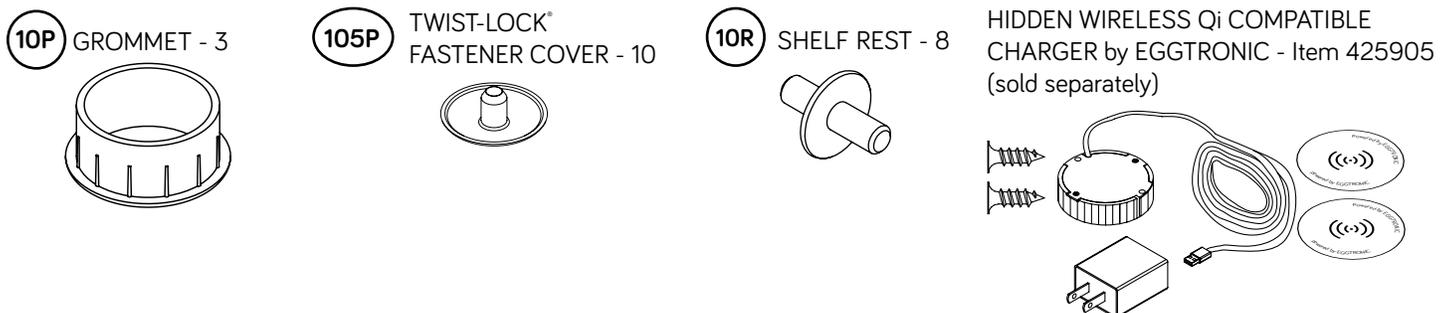
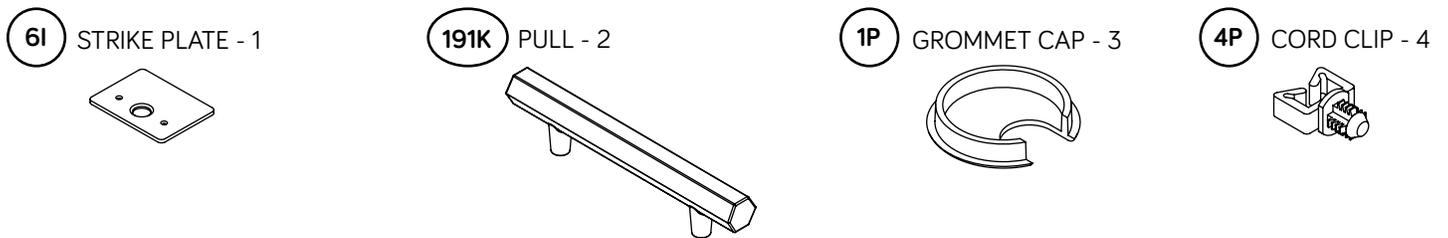
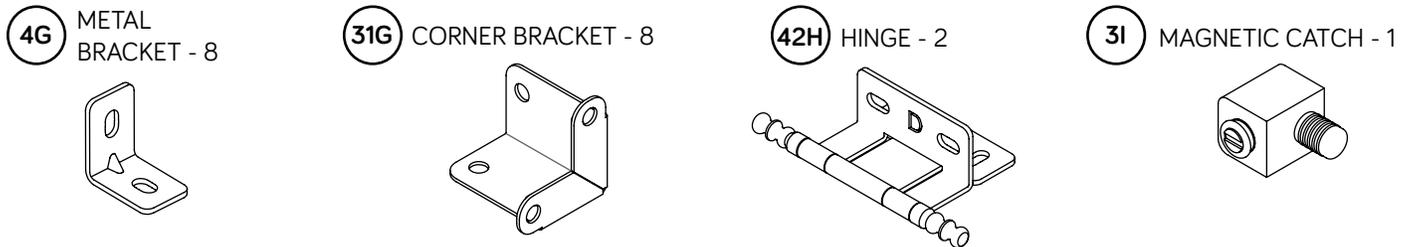
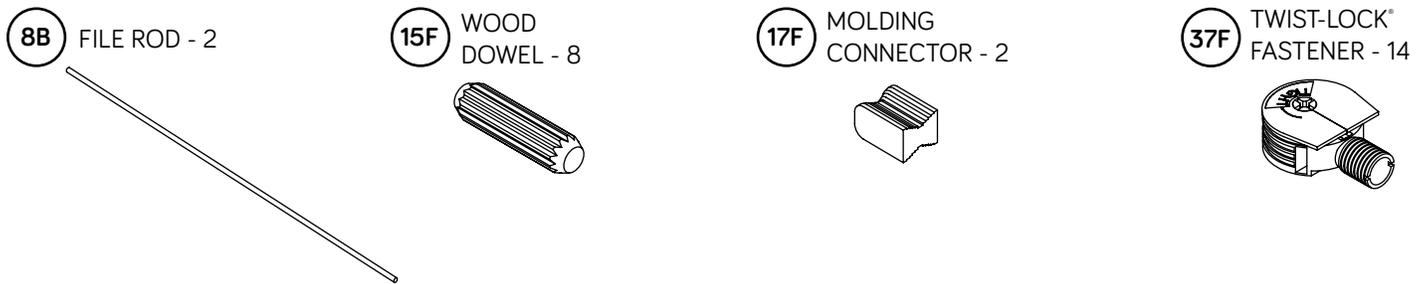
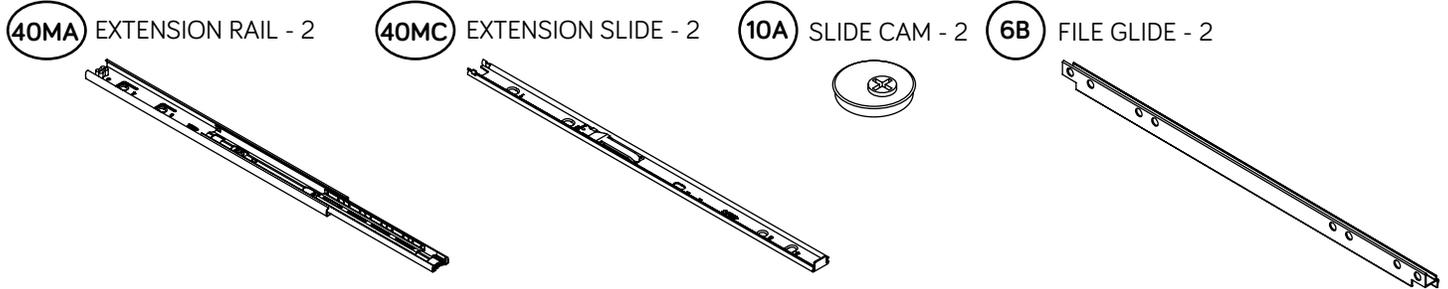
Part Identification



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

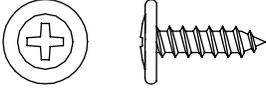
(EXTENSION SET SHOWN SEPARATED)



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

1S BLACK 9/16" LARGE HEAD SCREW - 72



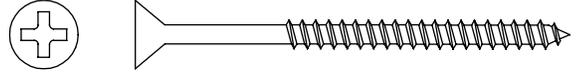
3S GOLD 5/16" FLAT HEAD SCREW - 8



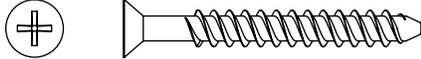
11S BLACK 1/2" FLAT HEAD SCREW - 1



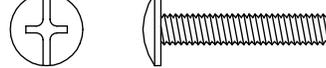
26S BLACK 2-1/4" FLAT HEAD SCREW - 4



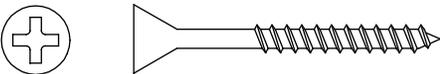
30S BLACK 1-9/16" FLAT HEAD SCREW - 4



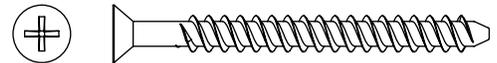
37S BLACK 7/8" MACHINE SCREW - 4



55S BROWN 1-5/8" FLAT HEAD SCREW - 8



113S BLACK 1-15/16" FLAT HEAD SCREW - 8

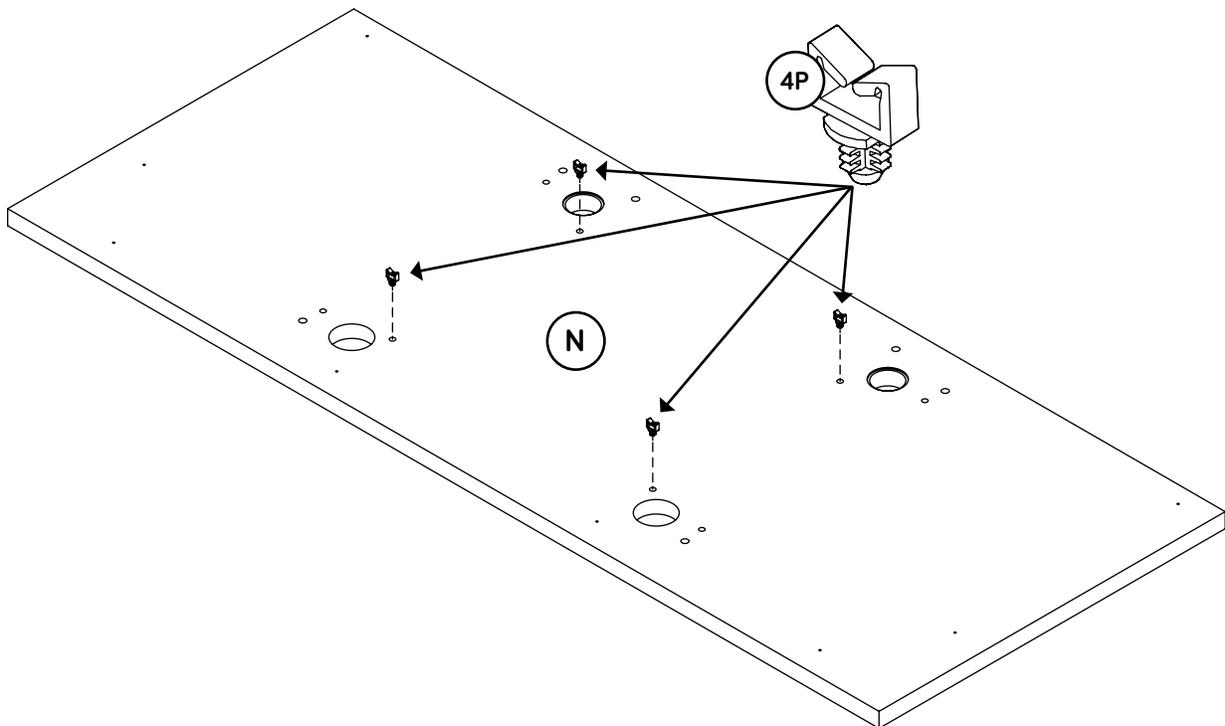


Step 1

- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Push four CORD CLIPS (4P) into the holes in the TOP (N).
- ✚ NOTE: The CORD CLIPS are used to hold electric cords to the TOP.

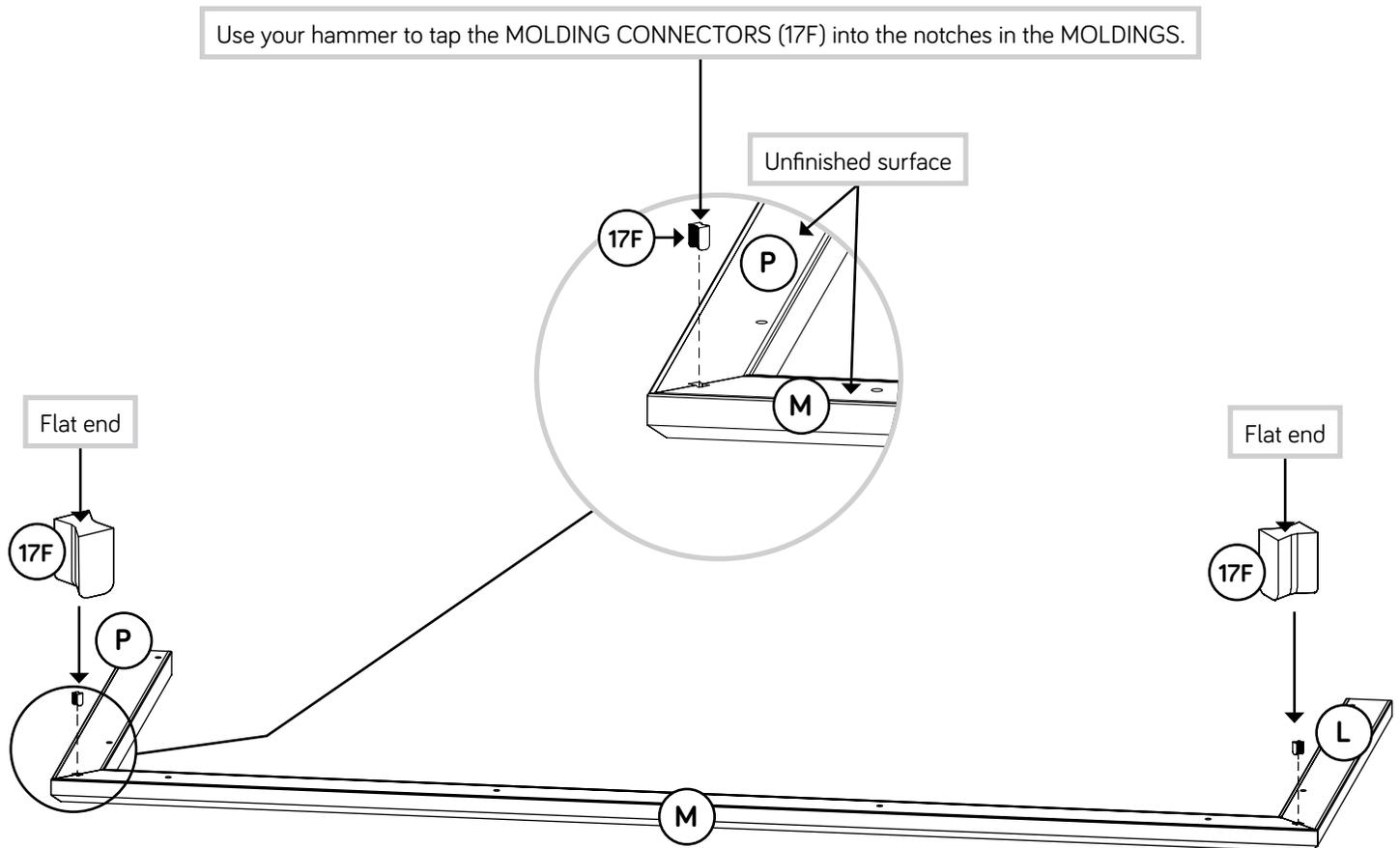


Just think. The sooner you do this, the sooner you do something else.



Step 2

- Tap two MOLDING CONNECTORS (17F) into the notches in the MOLDINGS (L, M, and P).

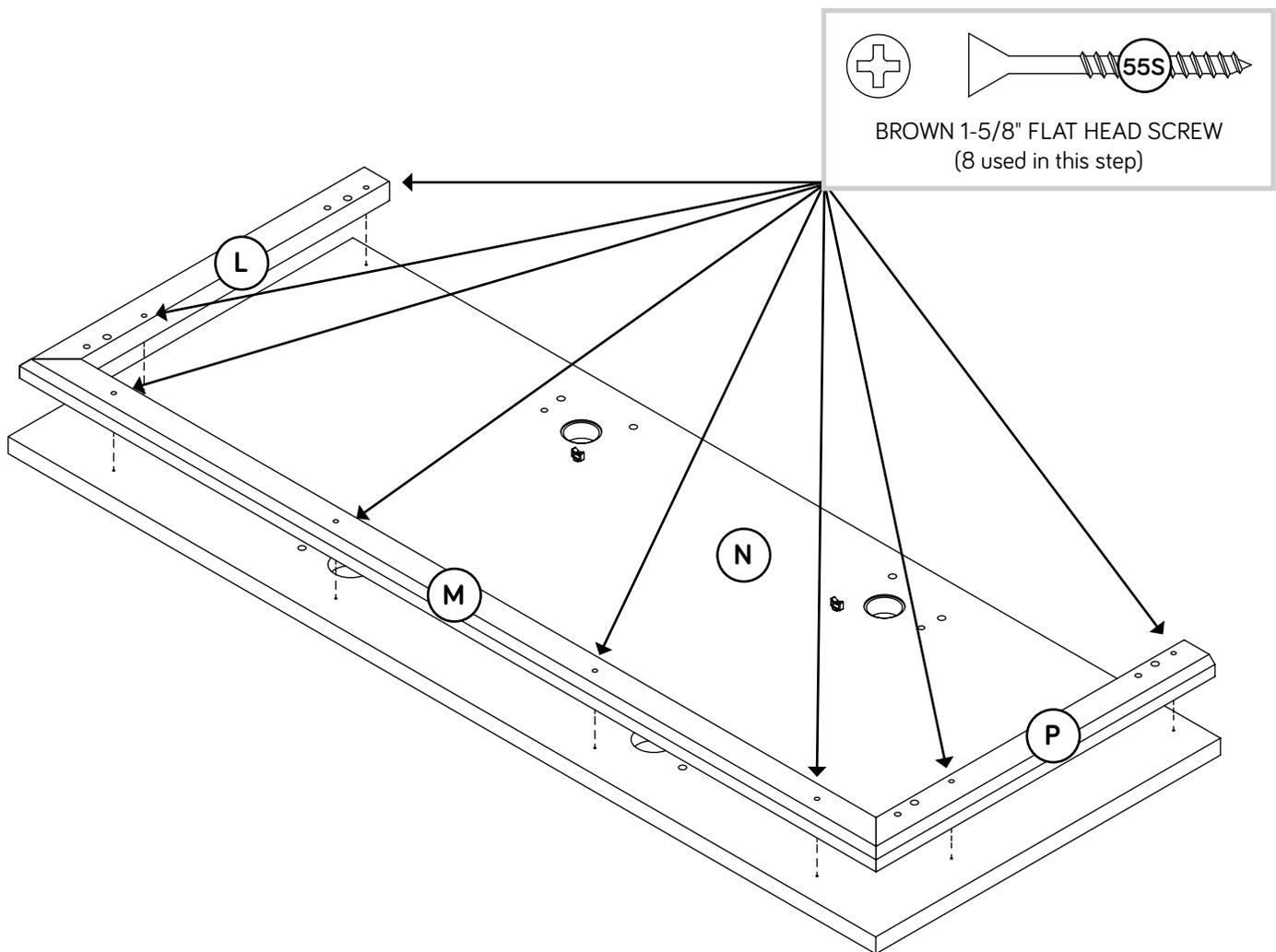


Step 3

✚ Carefully flip the MOLDINGS (L, M and P) over, and fasten them to the TOP (N). Use eight BROWN 1-5/8" FLAT HEAD SCREWS (55S).

✚ NOTE: Start each SCREW a few turns before completely tightening any of them.

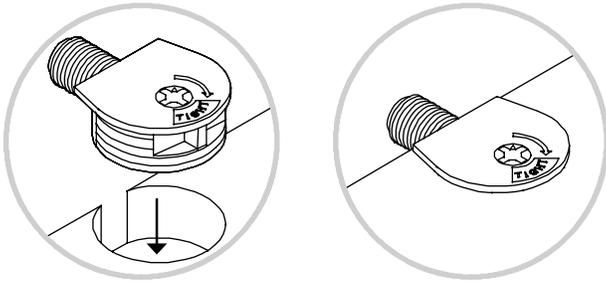
✚ NOTE: Do not overtighten the SCREWS into the TOP.



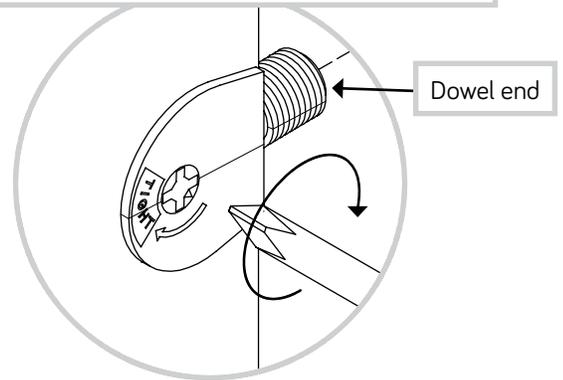
Hardware Usage Guide

HOW TO USE A TWIST-LOCK® FASTENER

1. Push a TWIST-LOCK® FASTENER into the large hole in the part.



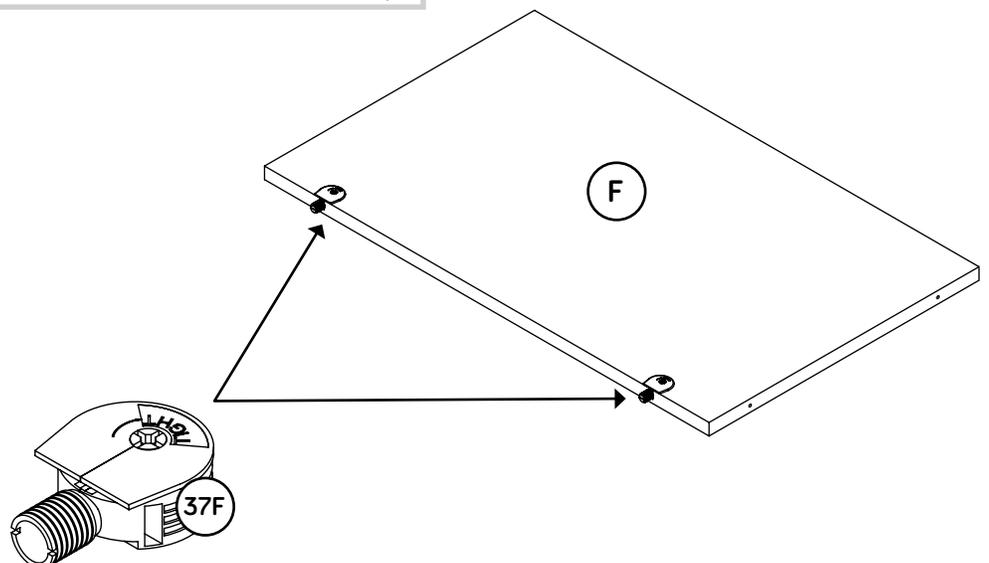
2. 1. Insert the dowel end of the FASTENER into the hole of the adjoining part.
NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.
2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



Step 4

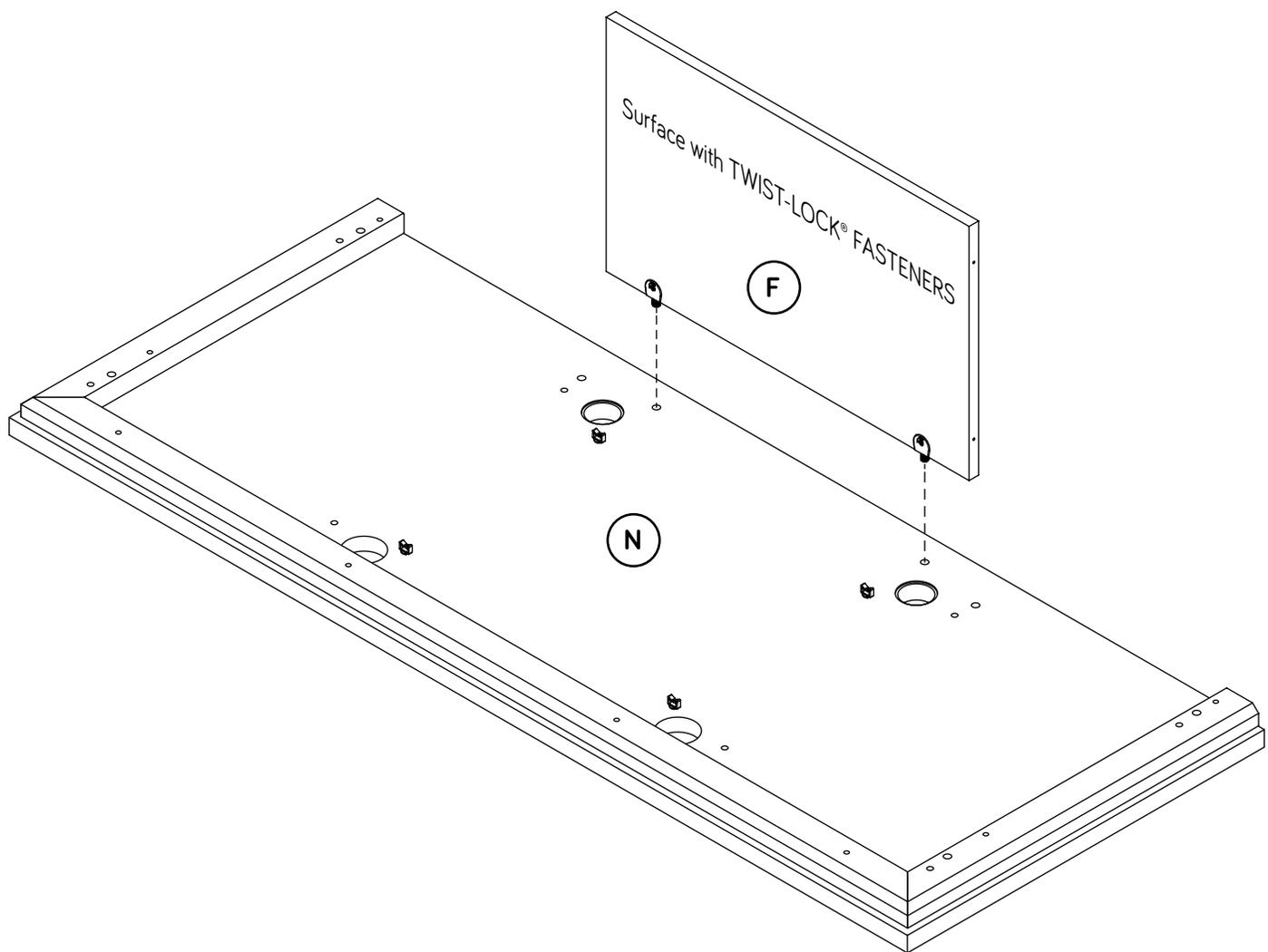
- Push two SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the MODESTY PANEL (F).

Do not tighten the TWIST-LOCK® FASTENERS in this step.



Step 5

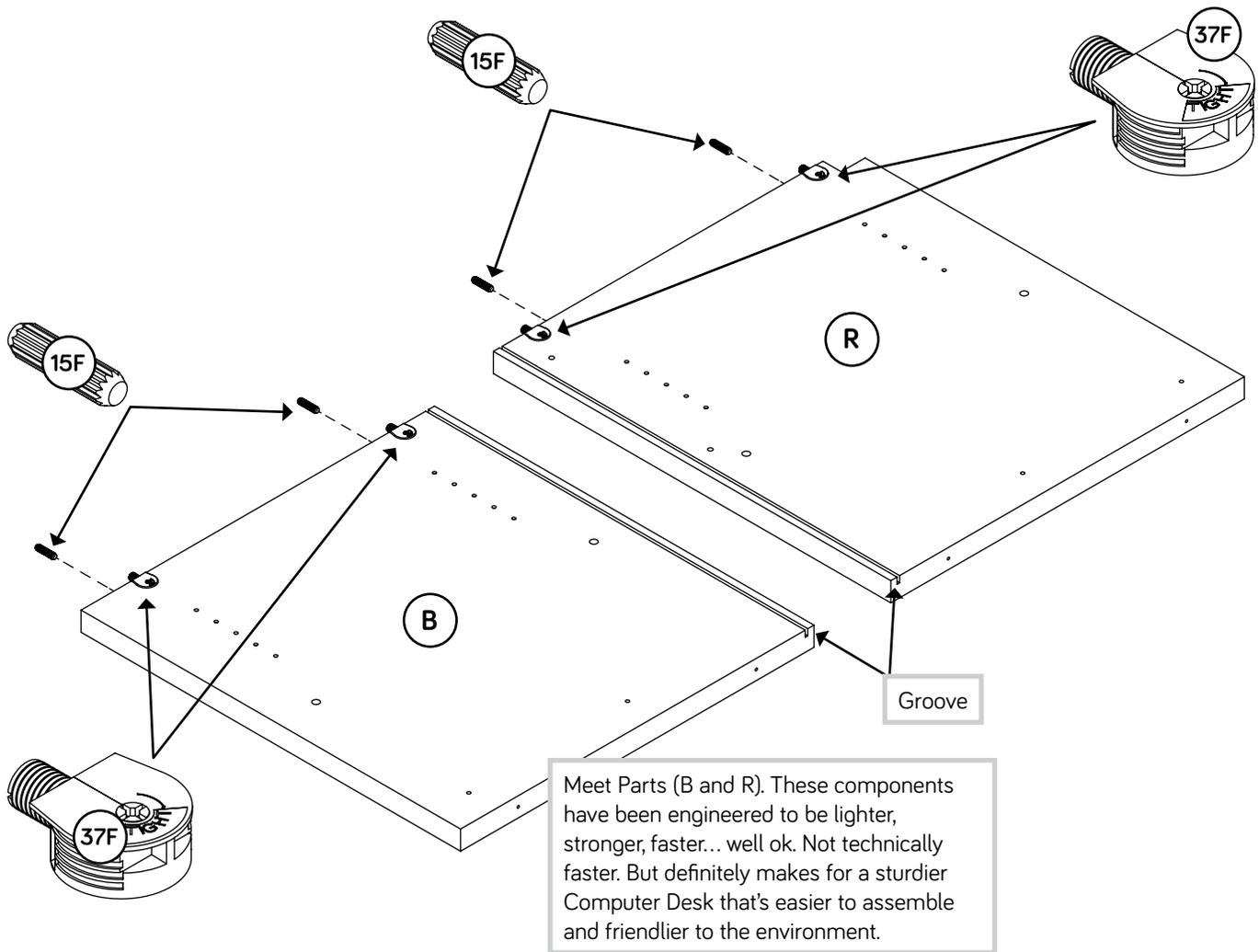
- Fasten the MODESTY PANEL (F) to the TOP (N).
Tighten two TWIST-LOCK® FASTENERS.



Step 6

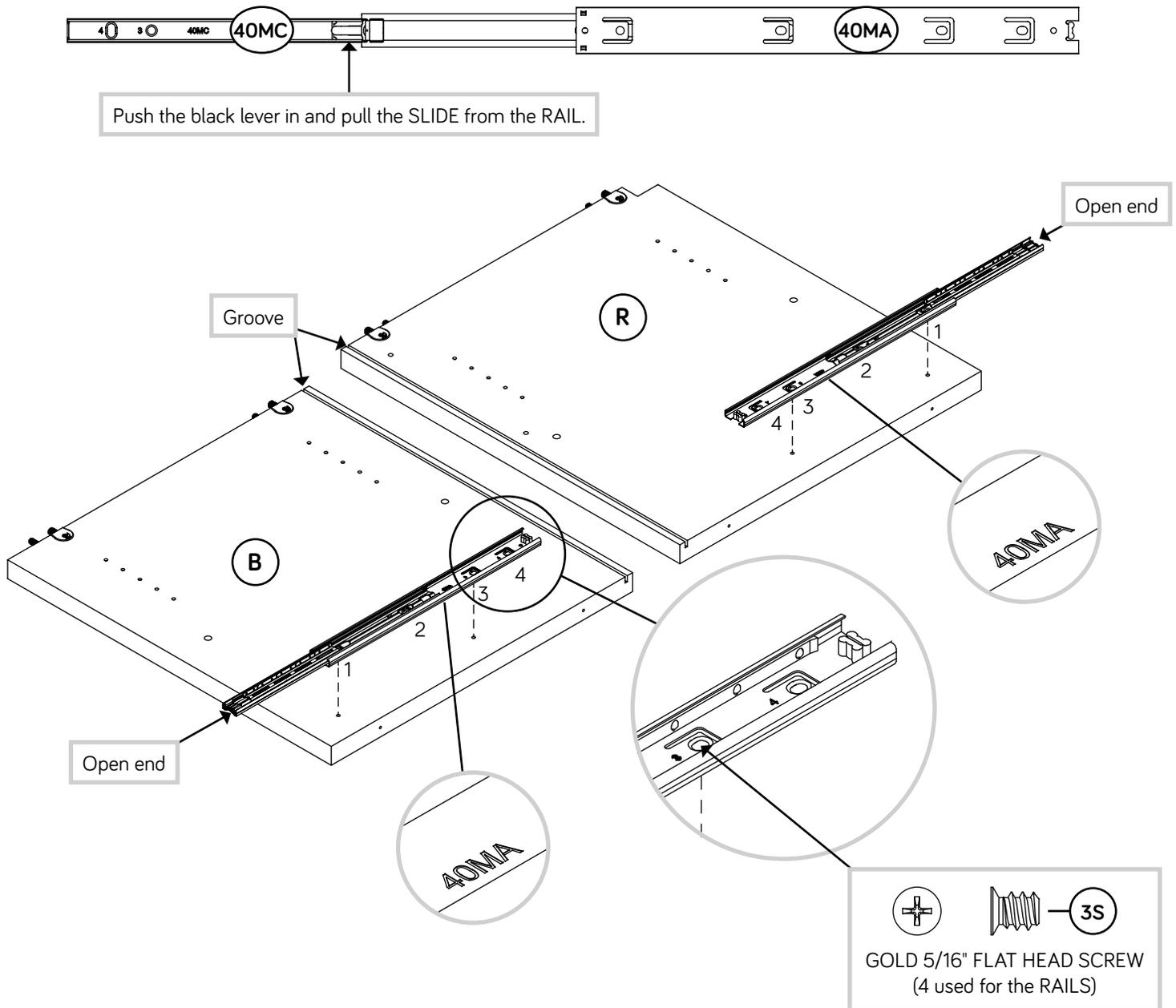
- ✚ Push four SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the LEFT END (B) and LEFT UPRIGHT (R).
- ✚ Insert four WOOD DOWELS (15F) into the LEFT END (B) and LEFT UPRIGHT (R).

Do not tighten the TWIST-LOCK® FASTENERS in this step.



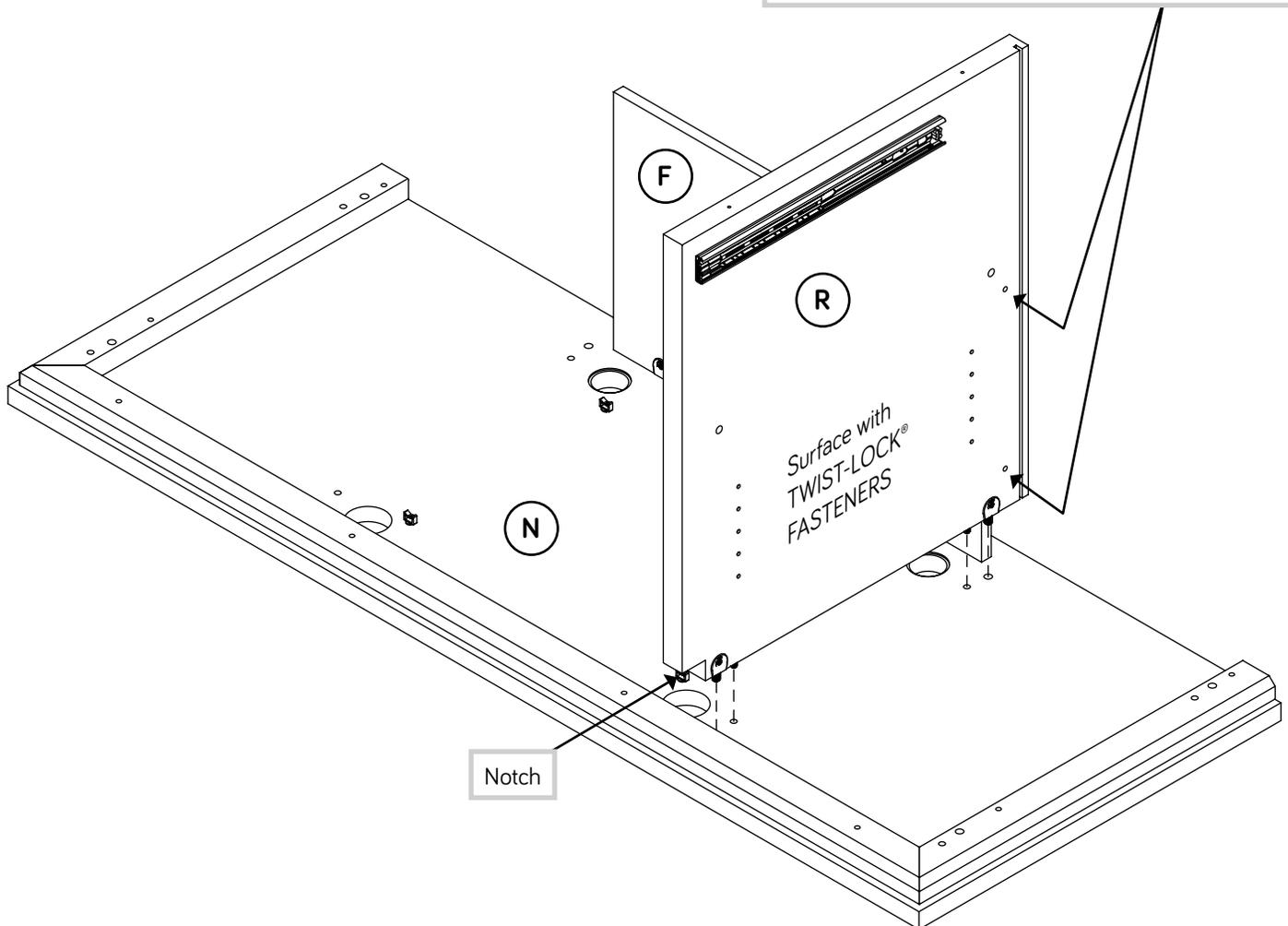
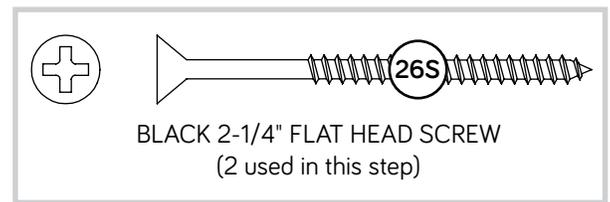
Step 7

- ✚ Separate the EXTENSION SLIDES (40MC) from the EXTENSION RAILS (40MA) as shown in the upper diagram below. Be prepared, the parts are greasy.
- ✚ Fasten the EXTENSION RAILS (40MA) to the LEFT END (B) and LEFT UPRIGHT (R). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #3.
- ✚ NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the END and UPRIGHT. Turn a SCREW into this hole.
- ✚ NOTE: The EXTENSION SLIDES will be used later for the DRAWER.



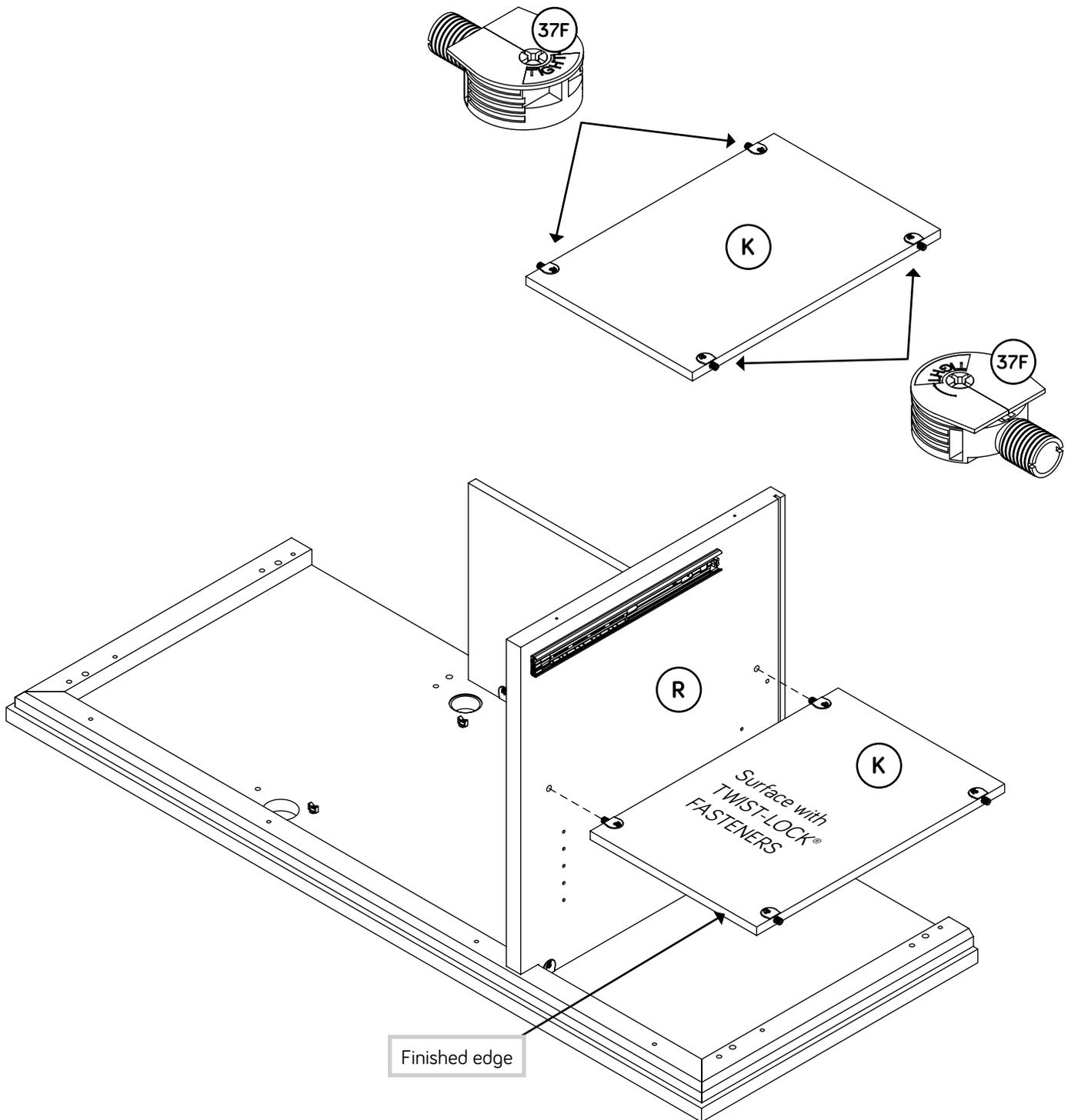
Step 8

- ✚ Fasten the LEFT UPRIGHT (R) to the TOP (N). Tighten two TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the LEFT UPRIGHT insert into the TOP.
- ✚ Fasten the LEFT UPRIGHT (R) to the MODESTY PANEL (F). Use two BLACK 2-1/4" FLAT HEAD SCREWS (26S).



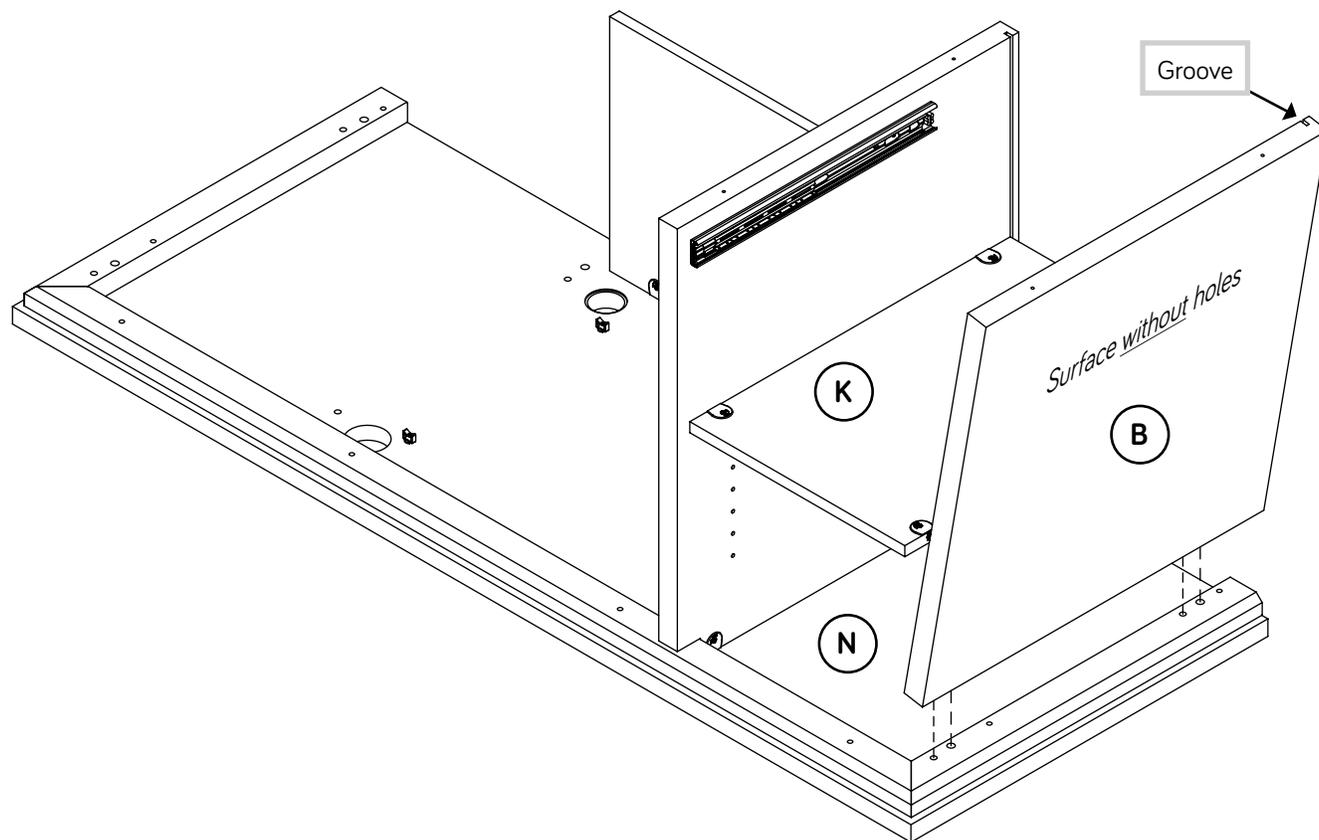
Step 9

- ✚ Push four SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the FIXED SHELF (K).
- ✚ Fasten the FIXED SHELF (K) to the LEFT UPRIGHT (R). Tighten two TWIST-LOCK® FASTENERS.



Step 10

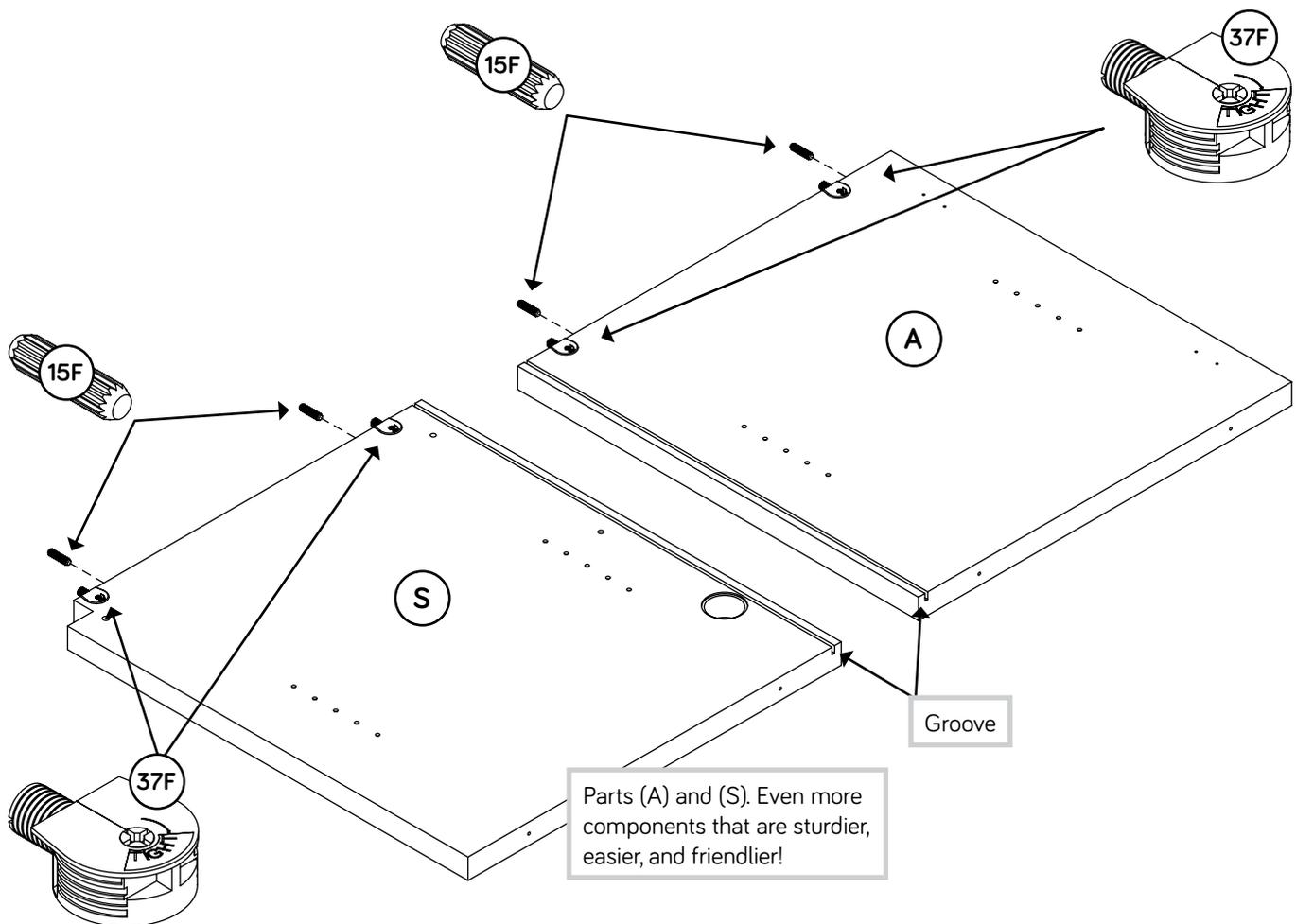
- ✚ Fasten the LEFT END (B) to the FIXED SHELF (K) and TOP (N). Tighten four TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the LEFT END insert into the LEFT TOP MOLDING.



Step 11

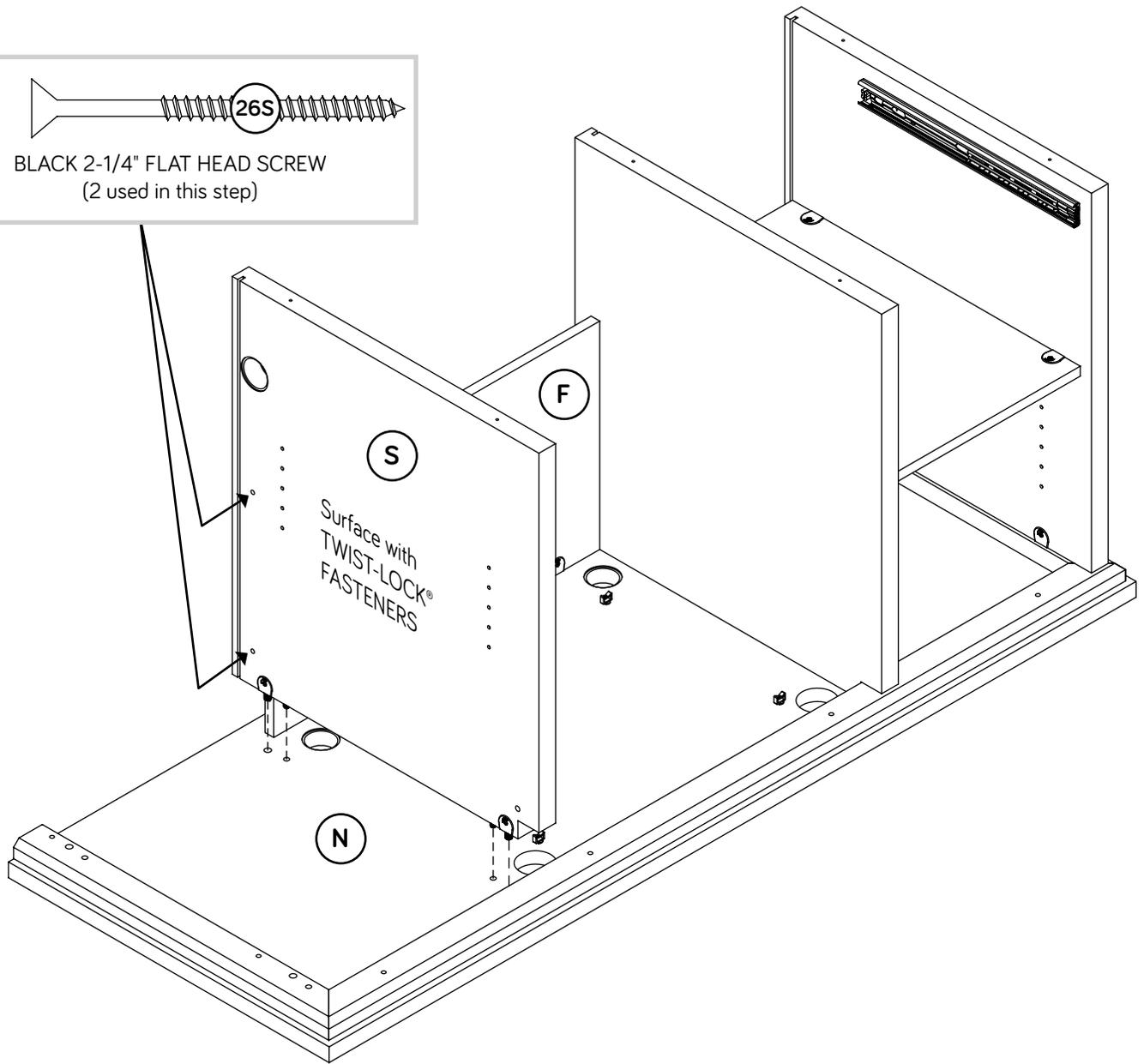
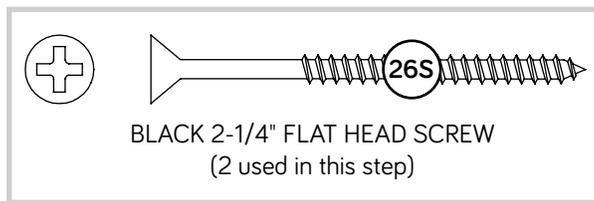
- ✚ Push four SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the RIGHT END (A) and RIGHT UPRIGHT (S).
- ✚ Insert four WOOD DOWELS (15F) into the RIGHT END (A) and RIGHT UPRIGHT (S).

Do not tighten the TWIST-LOCK® FASTENERS in this step.



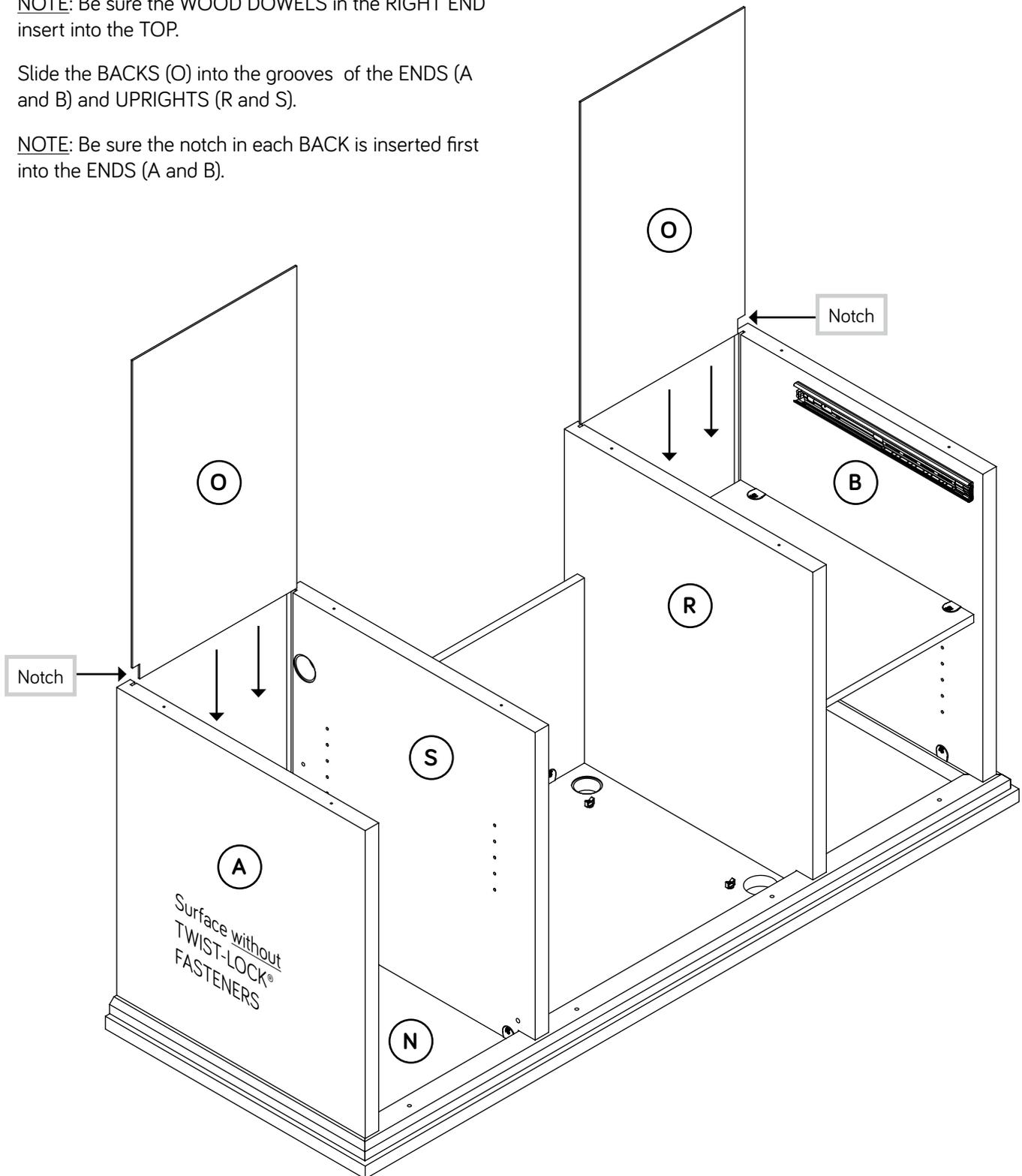
Step 12

- ✚ Fasten the RIGHT UPRIGHT (S) to the TOP (N). Tighten two TWIST-LOCK® FASTENERS.
- ✚ **NOTE:** Be sure the WOOD DOWELS in the RIGHT UPRIGHT insert into the TOP.
- ✚ Fasten the RIGHT UPRIGHT (S) to the MODESTY PANEL (F). Use two BLACK 2-1/4" FLAT HEAD SCREWS (26S).



Step 13

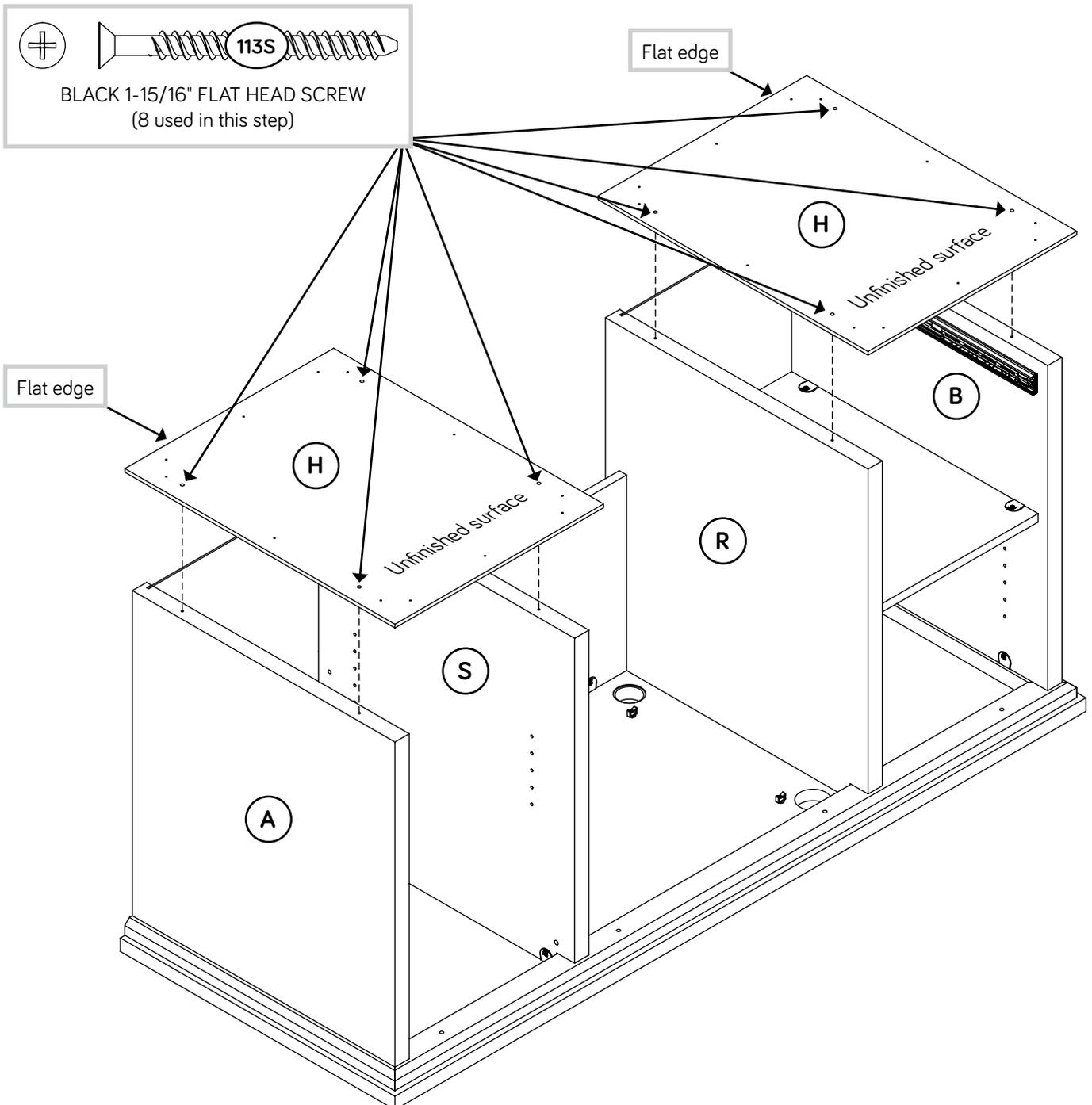
- ✚ Fasten the RIGHT END (A) to the TOP (N). Tighten two TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the RIGHT END insert into the TOP.
- ✚ Slide the BACKS (O) into the grooves of the ENDS (A and B) and UPRIGHTS (R and S).
- ✚ NOTE: Be sure the notch in each BACK is inserted first into the ENDS (A and B).



Step 14

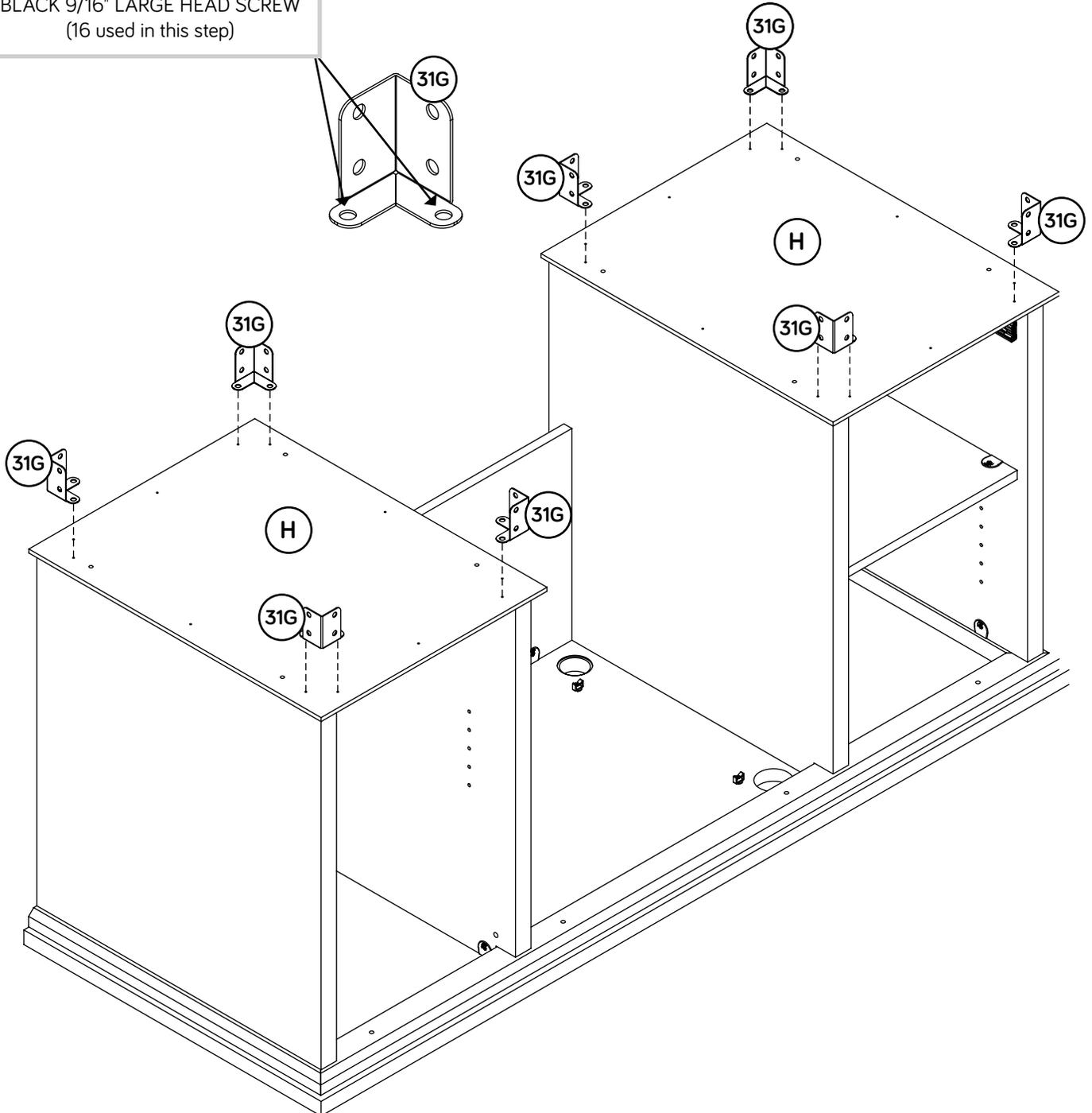
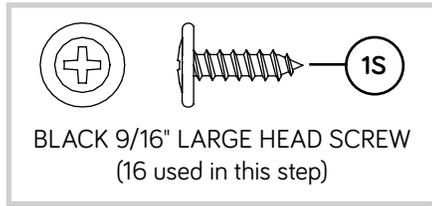
Fasten the BOTTOMS (H) to the ENDS (A and B) and UPRIGHTS (R and S). Use eight BLACK 1-15/16" FLAT HEAD SCREWS (113S).

NOTE: Start each SCREW a few turns before completely tightening any of them.



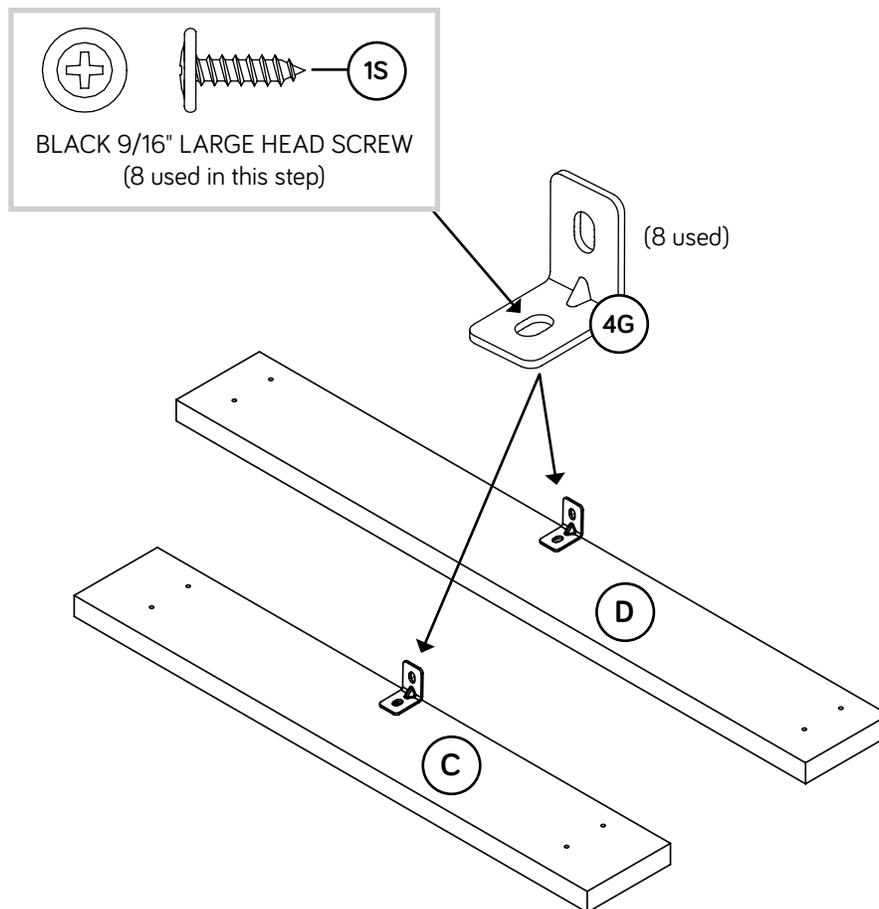
Step 15

- Fasten eight CORNER BRACKETS (31G) to the BOTTOMS (H) exactly as shown. Use sixteen BLACK 9/16" LARGE HEAD SCREWS (1S).



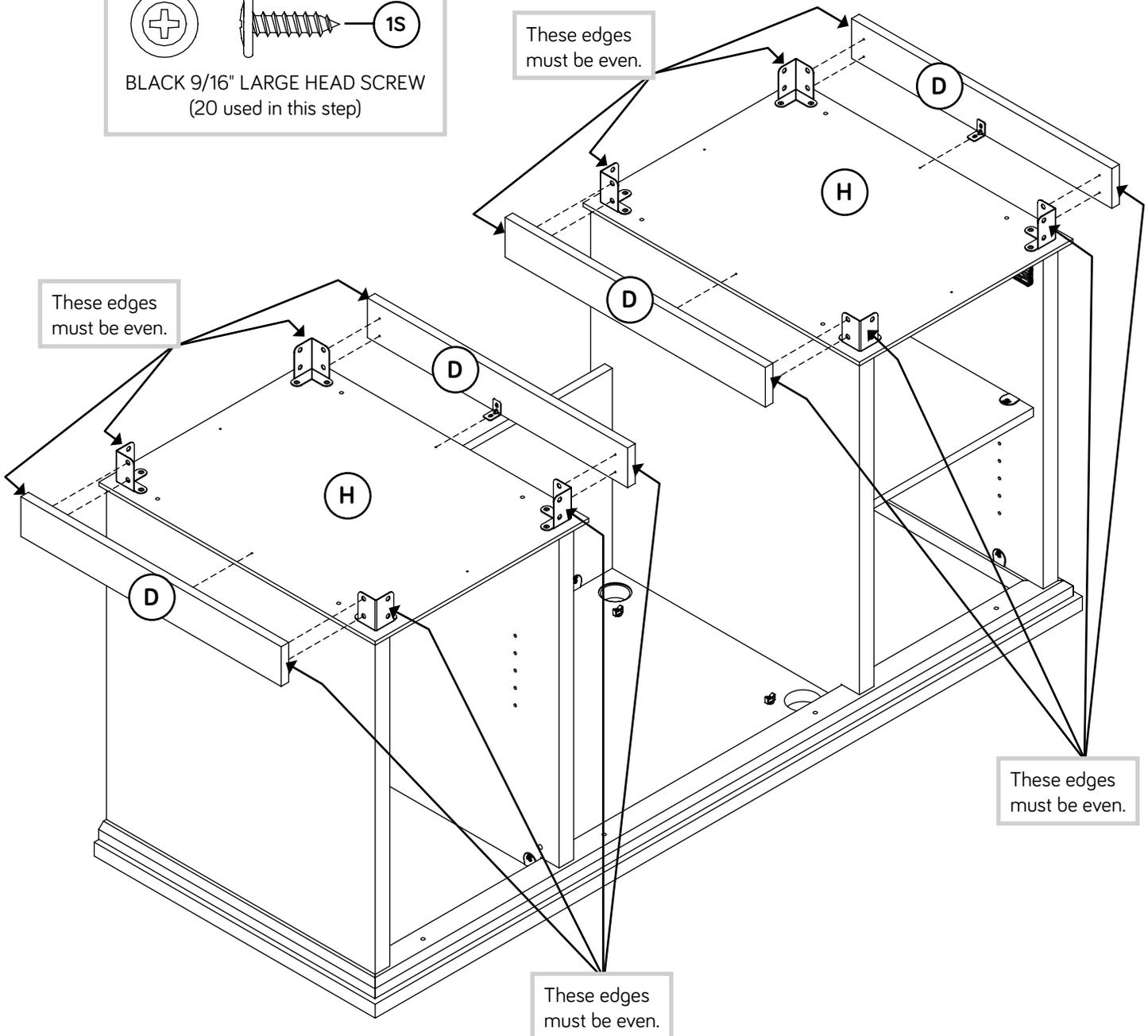
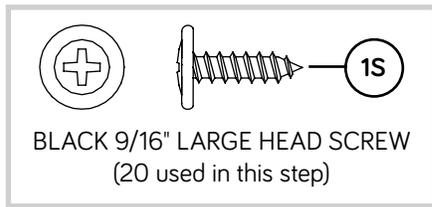
Step 16

- Fasten two METAL BRACKETS (4G) to a pair of SKIRTS (C and D). Use two BLACK 9/16" LARGE HEAD SCREWS (1S).
- NOTE:** Be sure the BRACKETS are even with the edges of the SKIRTS.
- Repeat this step for the remaining SKIRTS.



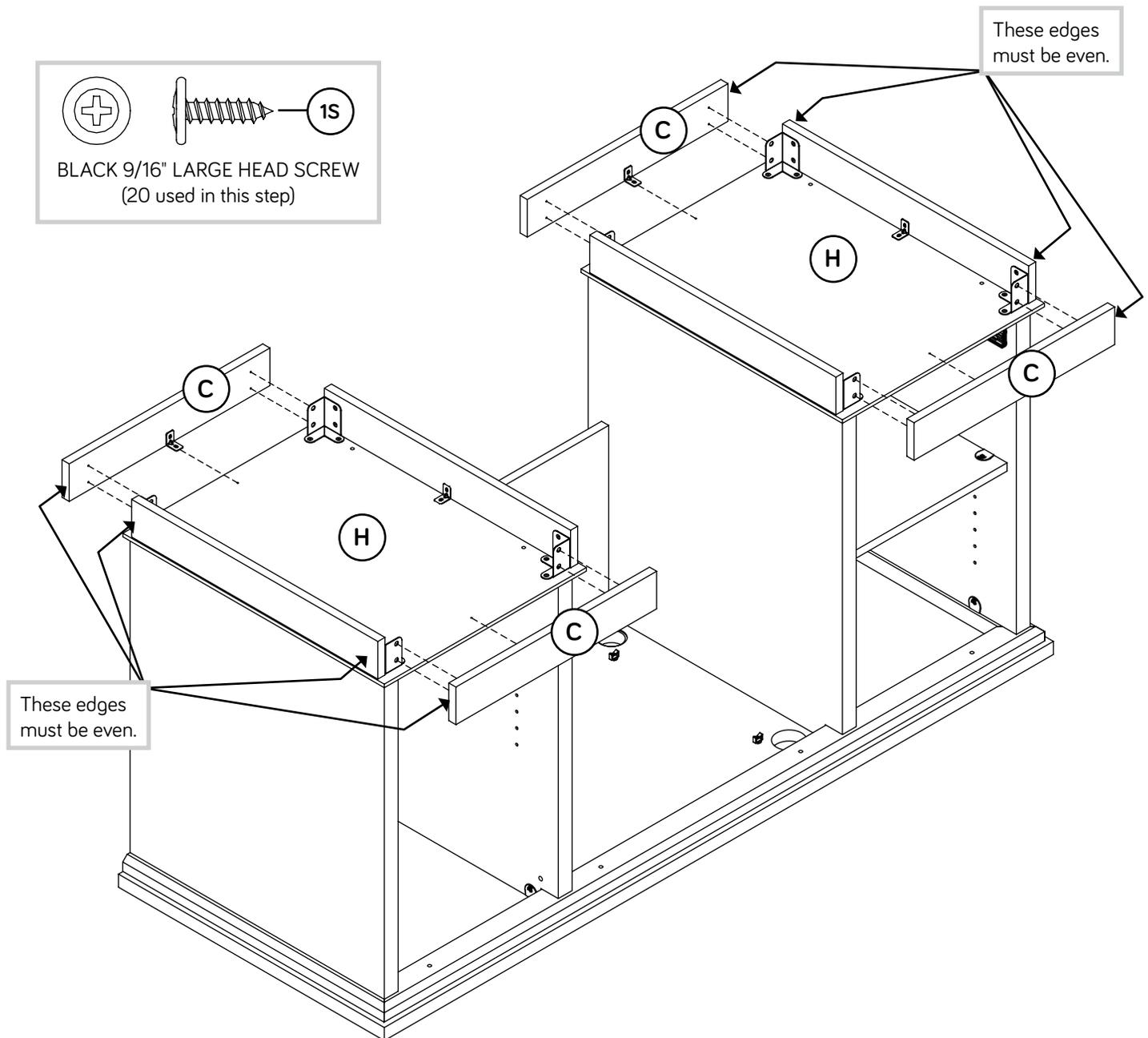
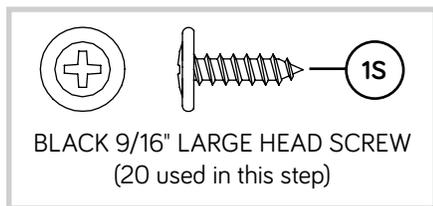
Step 17

- Fasten the LARGE SKIRTS (D) to the CORNER BRACKETS on the BOTTOMS (H). Use sixteen BLACK 9/16" LARGE HEAD SCREWS (1S).
- Fasten the LARGE SKIRTS (D) to the BOTTOMS (H). Use four BLACK 9/16" LARGE HEAD SCREWS (1S) through the METAL BRACKETS on the SKIRTS and into the holes in the BOTTOMS.



Step 18

- Fasten the SMALL SKIRTS (C) to the CORNER BRACKETS on the BOTTOMS (H). Use sixteen BLACK 9/16" LARGE HEAD SCREWS (1S).
- Fasten the SMALL SKIRTS (C) to the BOTTOMS (H). Use four BLACK 9/16" LARGE HEAD SCREWS (1S) through the METAL BRACKETS on the SKIRTS and into the holes in the BOTTOMS.



Step 19 Optional Hidden Wireless Qi Compatible Charger by Eggtronic (sold separately)

✚ This piece of furniture accommodates an optional Hidden Wireless Qi Compatible Charger by Eggtronic (Item 425905) for charging your smartphone. Eliminate the clutter and inconvenience of a charging cable. Charge your phone by simply setting it on top of your furniture.

✚ To purchase the Wireless Charger, scan this QR code.
(Or go to sauder.com)



✚ Qi Compatible Approved Smartphone List

The embedded wireless charging system is designed for the following smartphones:

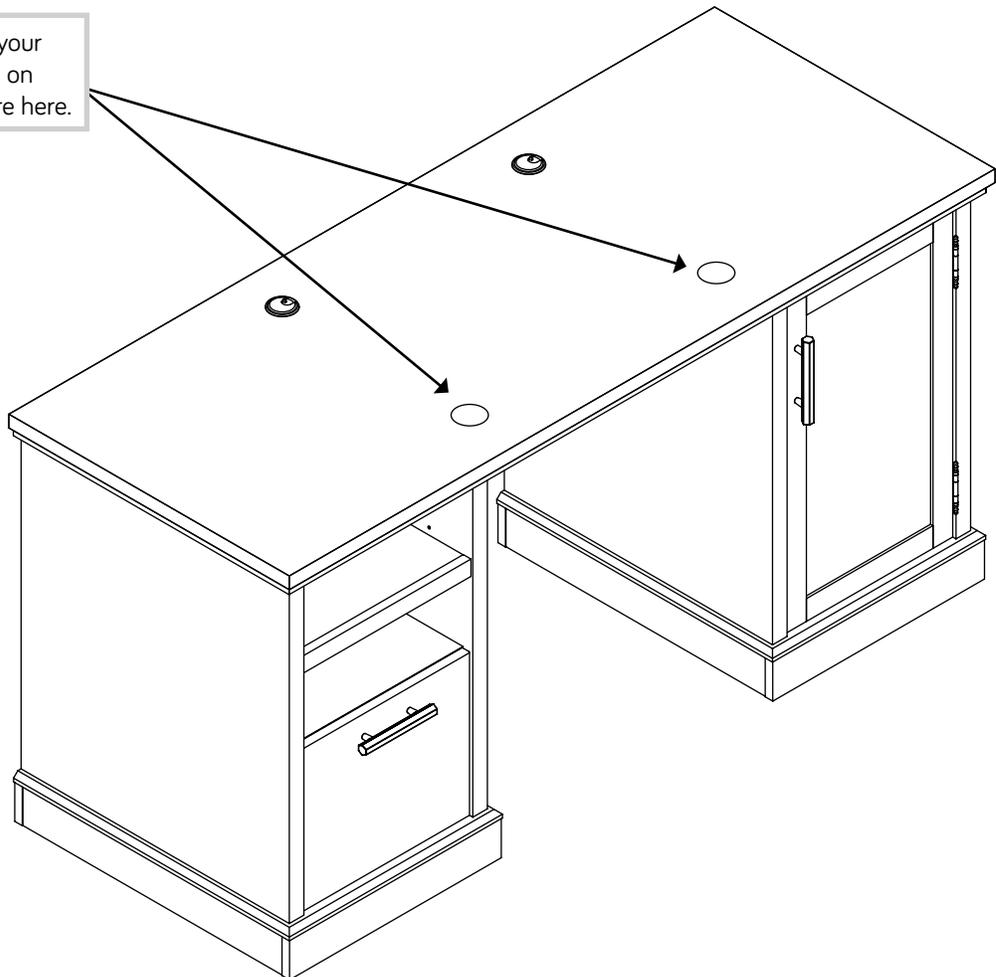
- Apple (iPhone 8 or newer)
- Samsung (Galaxy 6 or newer)

For a complete compatibility list, go to sauder.com.

✚ If you did not purchase the optional Hidden Wireless Qi Compatible Charger by Eggtronic, go to Step 21.

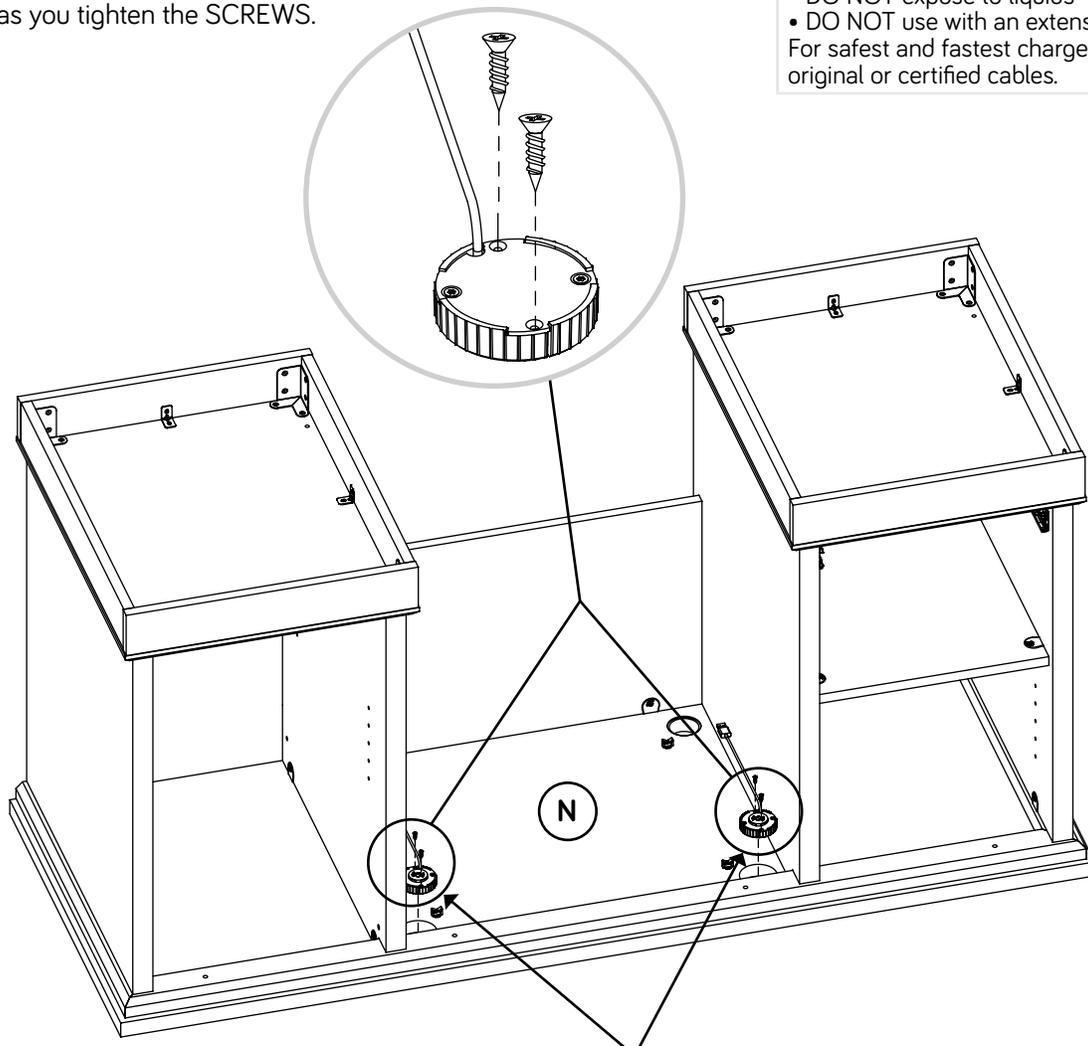
✚ If you purchased the optional Hidden Wireless Qi Compatible Charger by Eggtronic, go to the next step.

Wirelessly charge your phone by setting it on top of your furniture here.



Step 20 Optional Hidden Wireless Qi Compatible Charger by Eggtronic (sold separately)

- ✚ Insert the HIDDEN WIRELESS Qi COMPATIBLE CHARGER by EGGTRONIC into one of the large holes in the TOP (N).
- ✚ Use the two SCREWS included with the CHARGER to secure it into the TOP (N).
- ✚ **NOTE:** There are no pre-drilled holes in the large holes in the TOP for the CHARGER. The sides of the CHARGER will expand into the sides of the large hole as you tighten the SCREWS.



⚠ WARNING

Please use the wireless charging port correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. Carefully read the following safety information.

- AVOID dropping
 - NEVER use in or near water
 - DO NOT disassemble
 - DO NOT expose to liquids
 - DO NOT use with an extension cord
- For safest and fastest charge, only use original or certified cables.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

"Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this device".
OR

"Changes or modifications not expressly approved by Sauder Woodworking Co. could void the user's authority to operate this device".

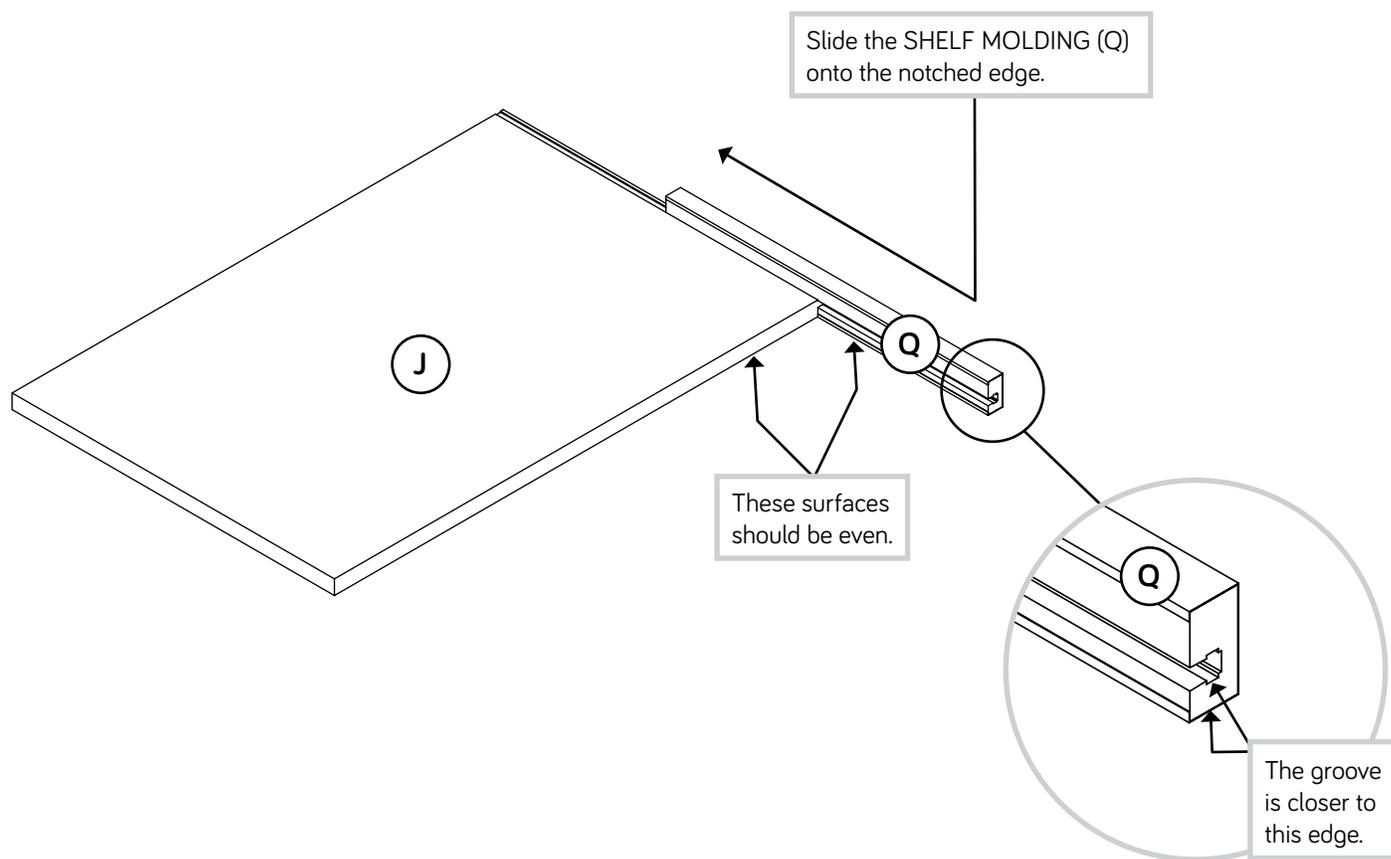
NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Step 21

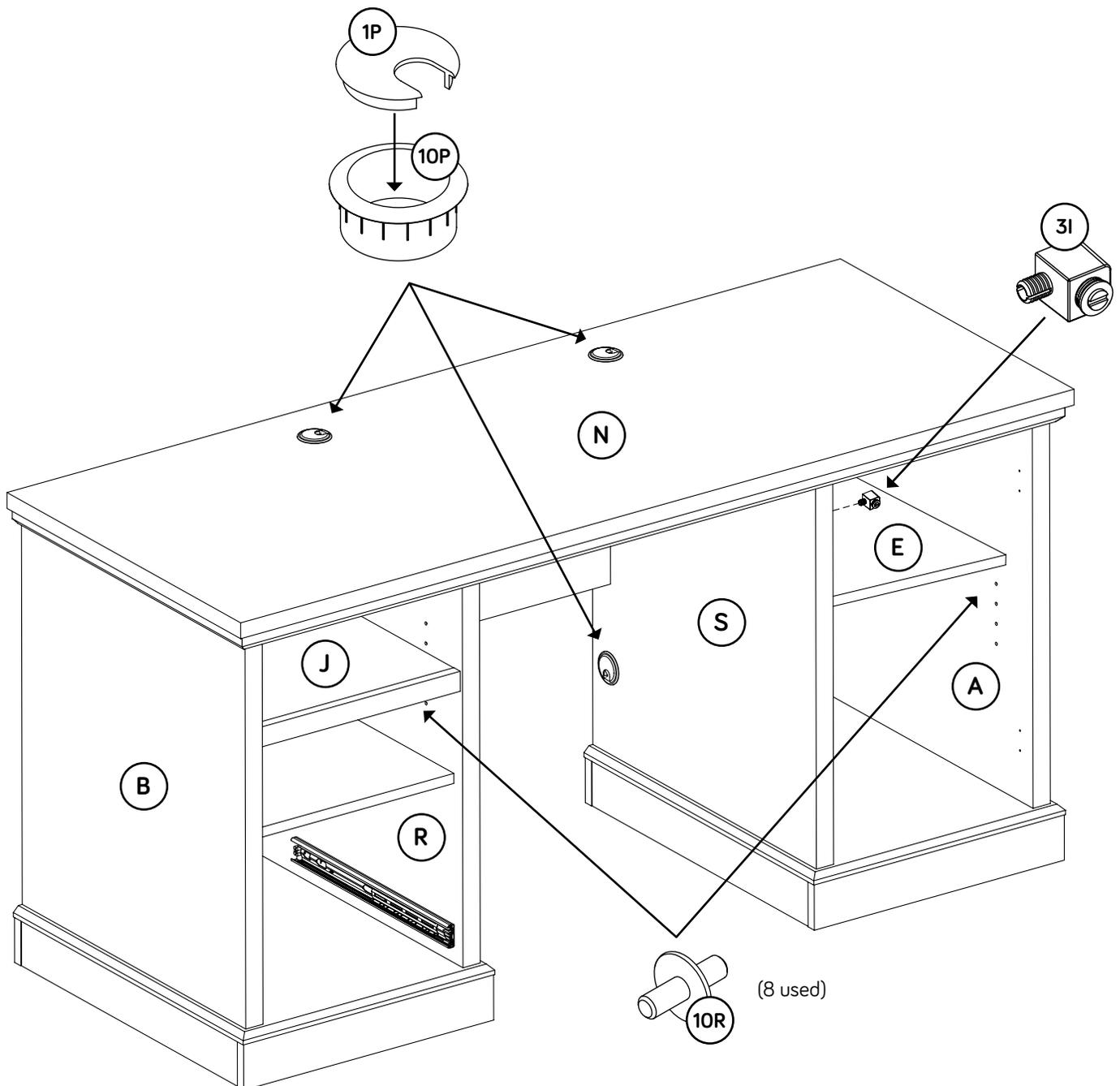
Slide the SHELF MOLDING* (Q) onto the notched edge of the UPPER ADJUSTABLE SHELF (J).

*U.S. Patent No. 5,499,886



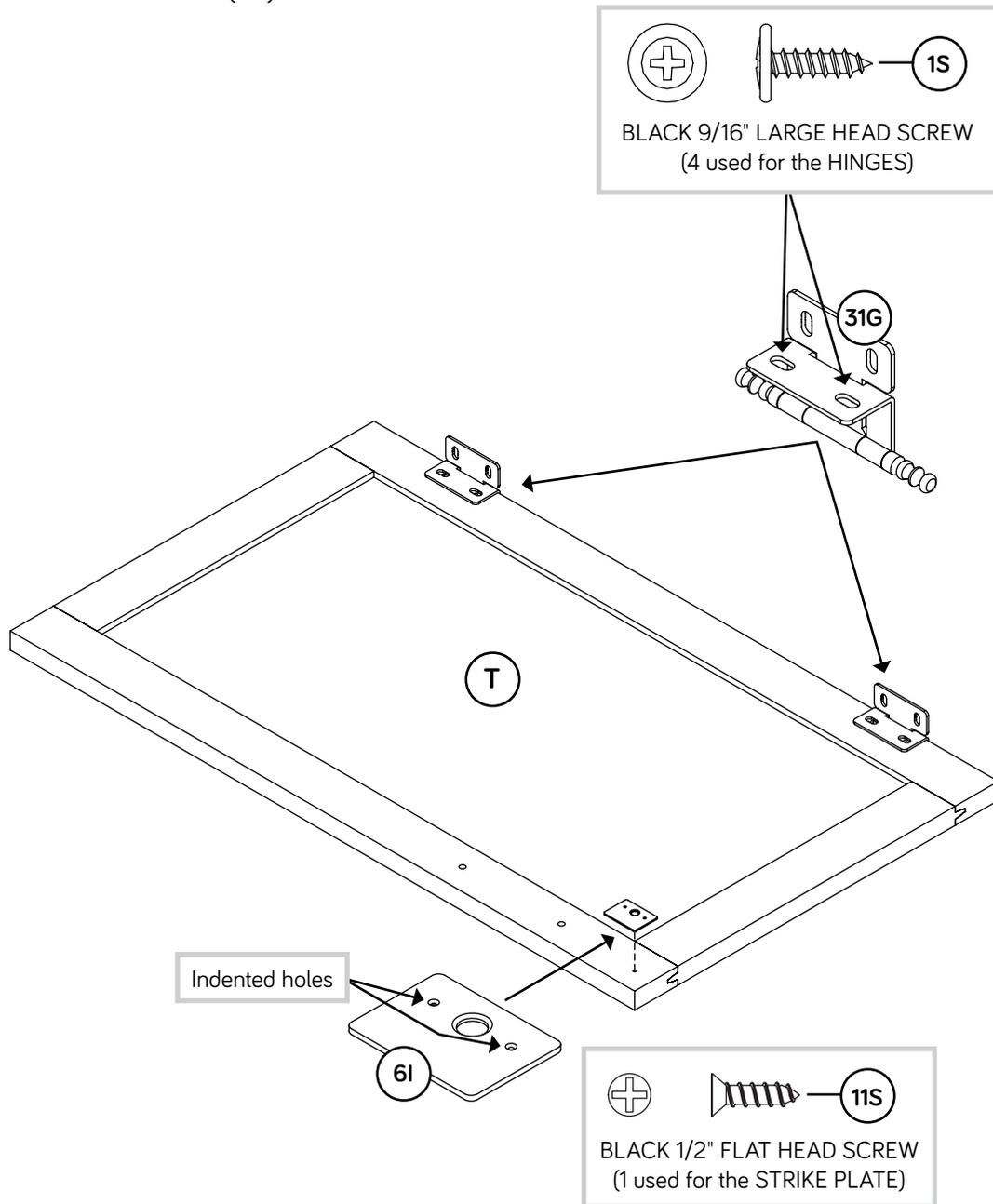
Step 22

- ✦ Carefully stand your unit upright.
- ✦ Insert two GROMMETS (10P) and two GROMMET CAPS (1P) into the large holes in the TOP (N).
- ✦ Insert a GROMMET (10P) and GROMMET CAP (1P) into the RIGHT UPRIGHT (S).
- ✦ Push a MAGNETIC CATCH (3I) into the RIGHT UPRIGHT (S).
- ✦ Insert the SHELF RESTS (10R) into the hole locations of your choice in the ENDS (A and B) and UPRIGHTS (R and S). Set the ADJUSTABLE SHELVES (E and J) onto the SHELF RESTS.



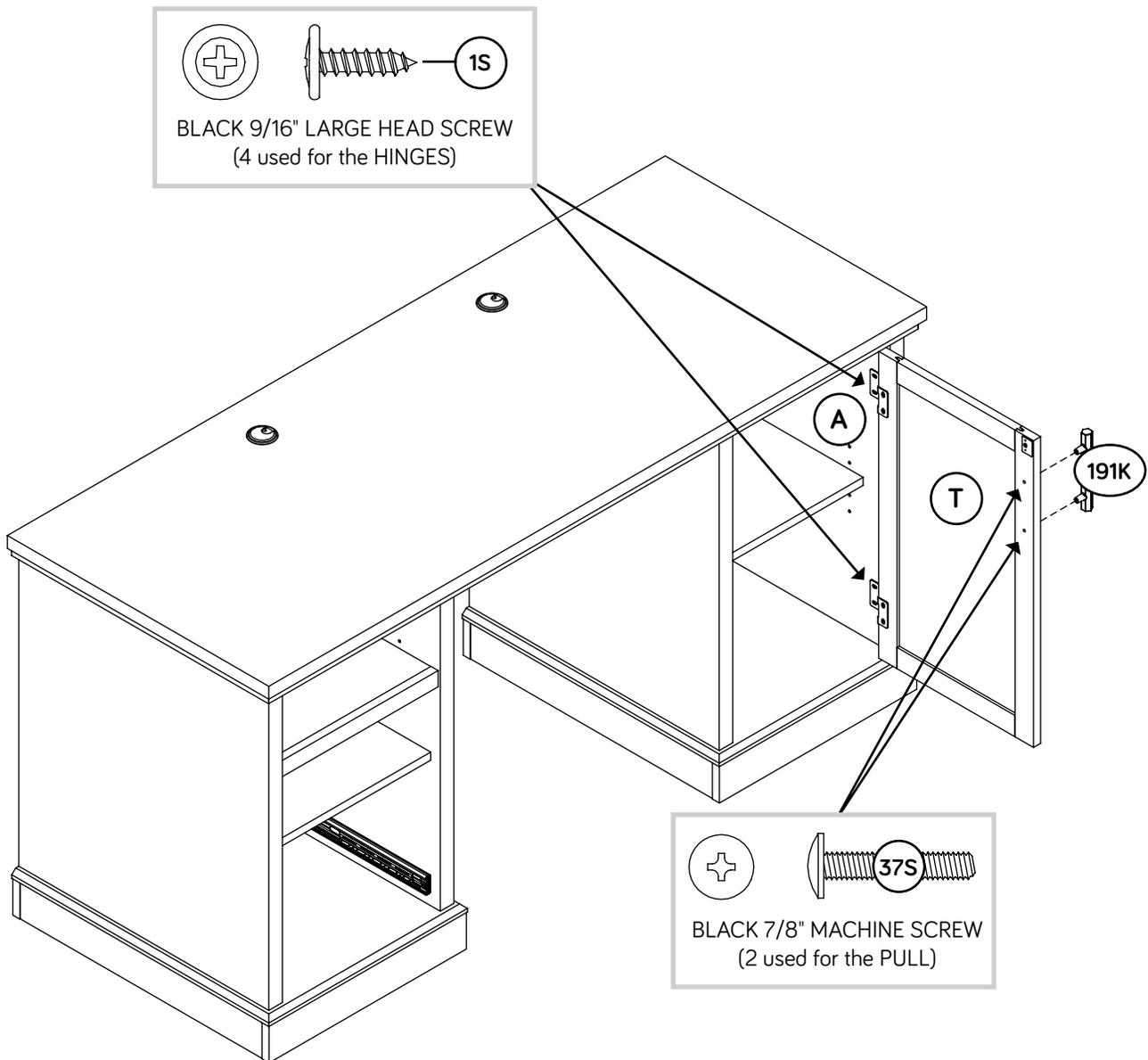
Step 23

- Fasten the HINGES (31G) to the DOOR (T). Use four BLACK 9/16" LARGE HEAD SCREWS (1S).
- NOTE:** The HINGES will wrap around the top corner of the DOOR.
- Fasten the STRIKE PLATE (6I) to the DOOR (T). Use the BLACK 1/2" FLAT HEAD SCREW (11S).



Step 24

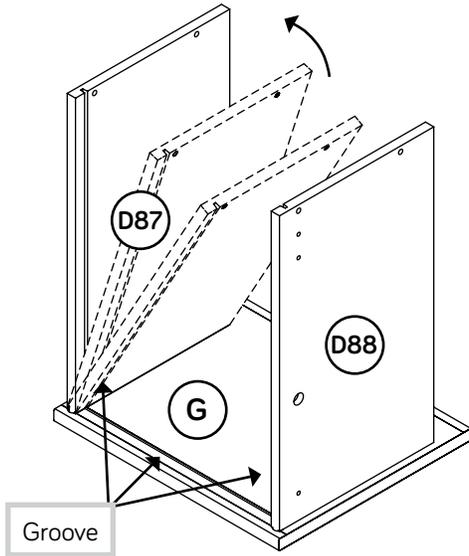
- Fasten the DOOR (T) to the RIGHT END (A). Use four BLACK 9/16" LARGE HEAD SCREWS (1S).
- Fasten a PULL (191K) to the DOOR (T). Use two BLACK 7/8" MACHINE SCREWS (37S).



Step 25

1

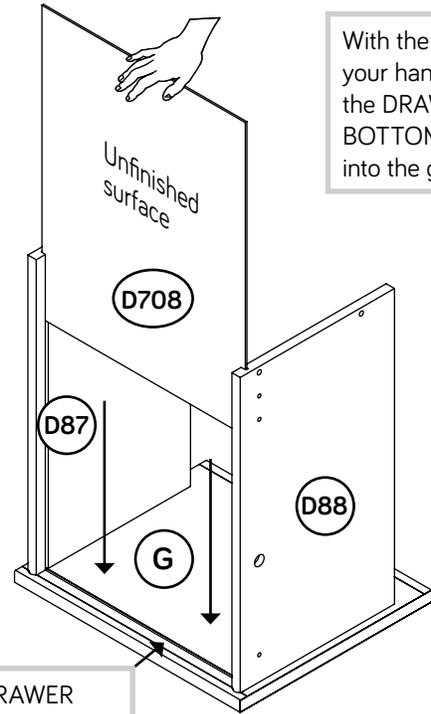
The tabs should insert freely into the slots. Gently tilt the DRAWER SIDES side to side until the tabs slip into the slots.



✚ Insert the DRAWER SIDES (D87 and D88) at an angle into the slot at each end of the DRAWER FRONT (G).

2

With the palm of your hand, tap the DRAWER BOTTOM down into the groove.

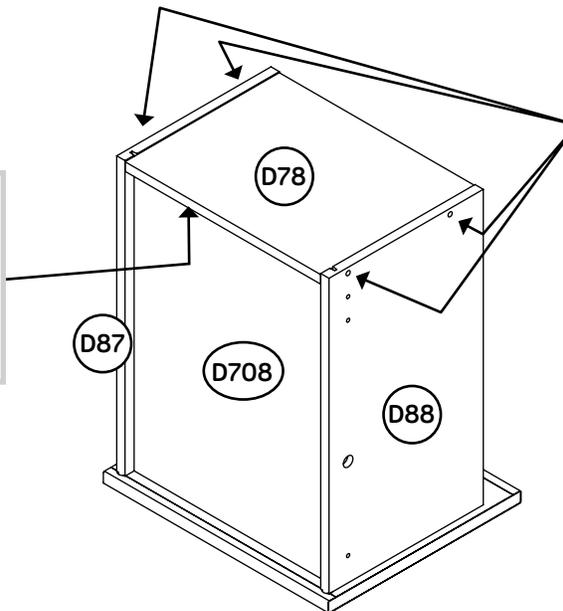


Be sure the DRAWER BOTTOM inserts into the DRAWER FRONT groove.

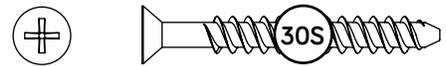
✚ Slide the DRAWER BOTTOM (D708) into the grooves in the DRAWER SIDES (D87 and D88) and DRAWER FRONT (G).

3

Be sure the DRAWER BOTTOM inserts into the DRAWER BACK groove.



Start each screw a few turns before completely tightening any of them.



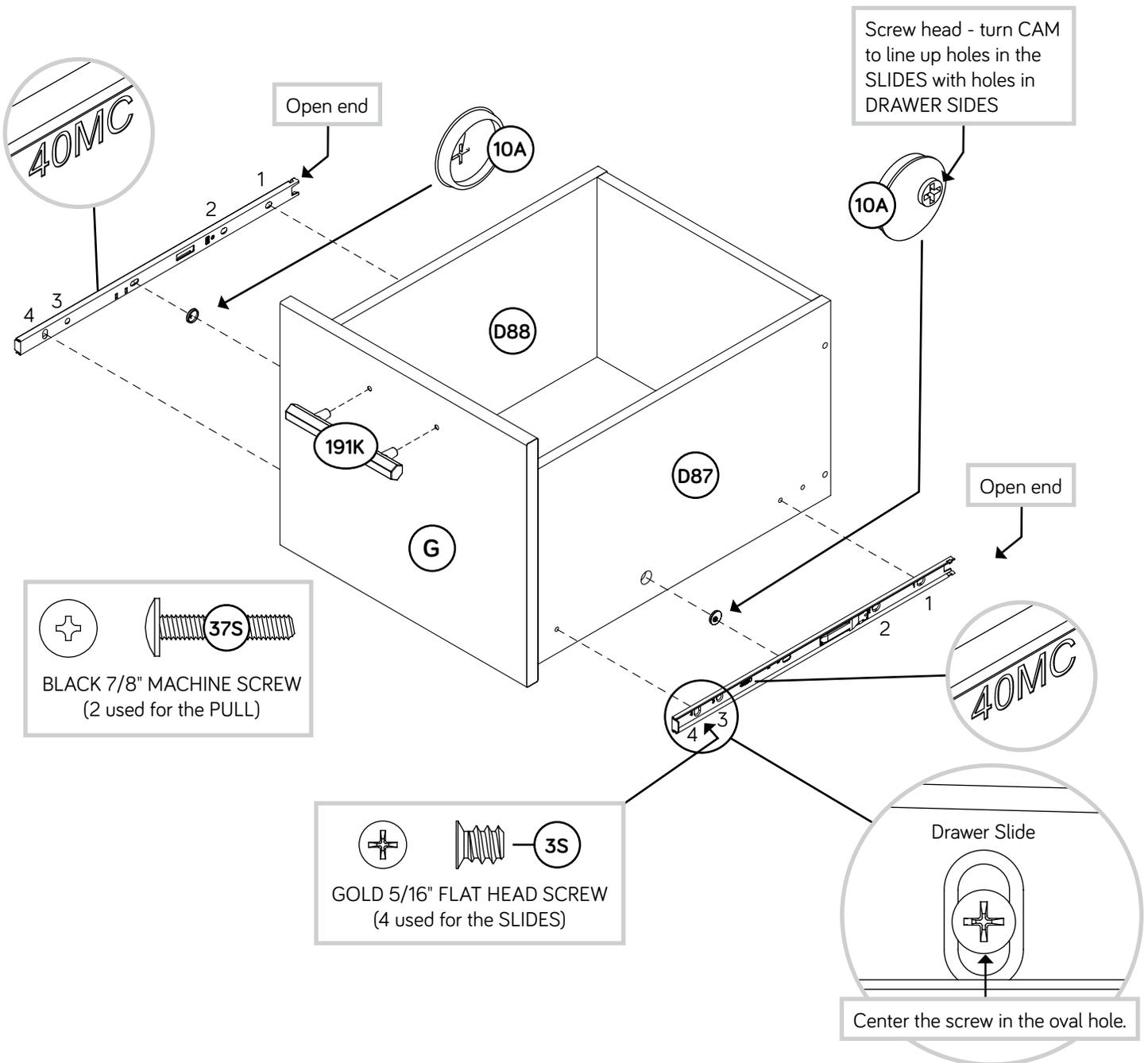
BLACK 1-9/16" FLAT HEAD SCREW
(4 used in this step)

✚ Fasten the DRAWER BACK (D78) to the DRAWER SIDES (D87 and D88). Use four BLACK 1-9/16" FLAT HEAD SCREWS (30S).

✚ NOTE: Be sure the DRAWER BOTTOM (D708) inserts into the groove of the DRAWER BACK (D78).

Step 26

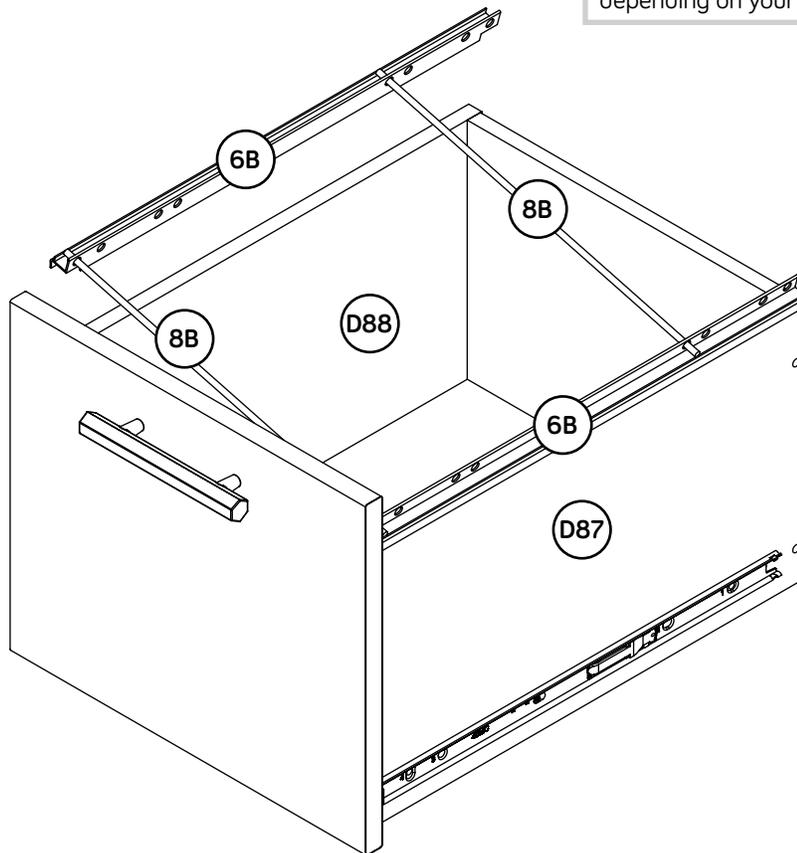
- ✚ Insert a SLIDE CAM (10A) into the DRAWER SIDES (D87 and D88).
- ✚ Fasten the EXTENSION SLIDES (40MC) to the DRAWER SIDES (D87 and D88). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #4.
- ✚ NOTE: The screw head in the CAM must be visible through the slotted hole in the SLIDE.
- ✚ Fasten a PULL (191K) to the DRAWER FRONT (G). Use two BLACK 7/8" MACHINE SCREWS (37S).



Step 27

- ✚ Push a FILE GLIDE (6B) onto the RIGHT DRAWER SIDE (D87).
- ✚ Slide the FILE RODS (8B) into the FILE GLIDE (6B) on the RIGHT DRAWER SIDE (D87).
- ✚ Slide another FILE GLIDE (6B) onto the other end of the FILE RODS (8B), then press this FILE GLIDE over the LEFT DRAWER SIDE (D88).

Insert the FILE RODS into the holes of your choice in the FILE GLIDES, depending on your file sizes.

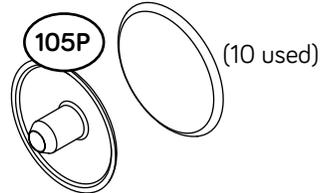
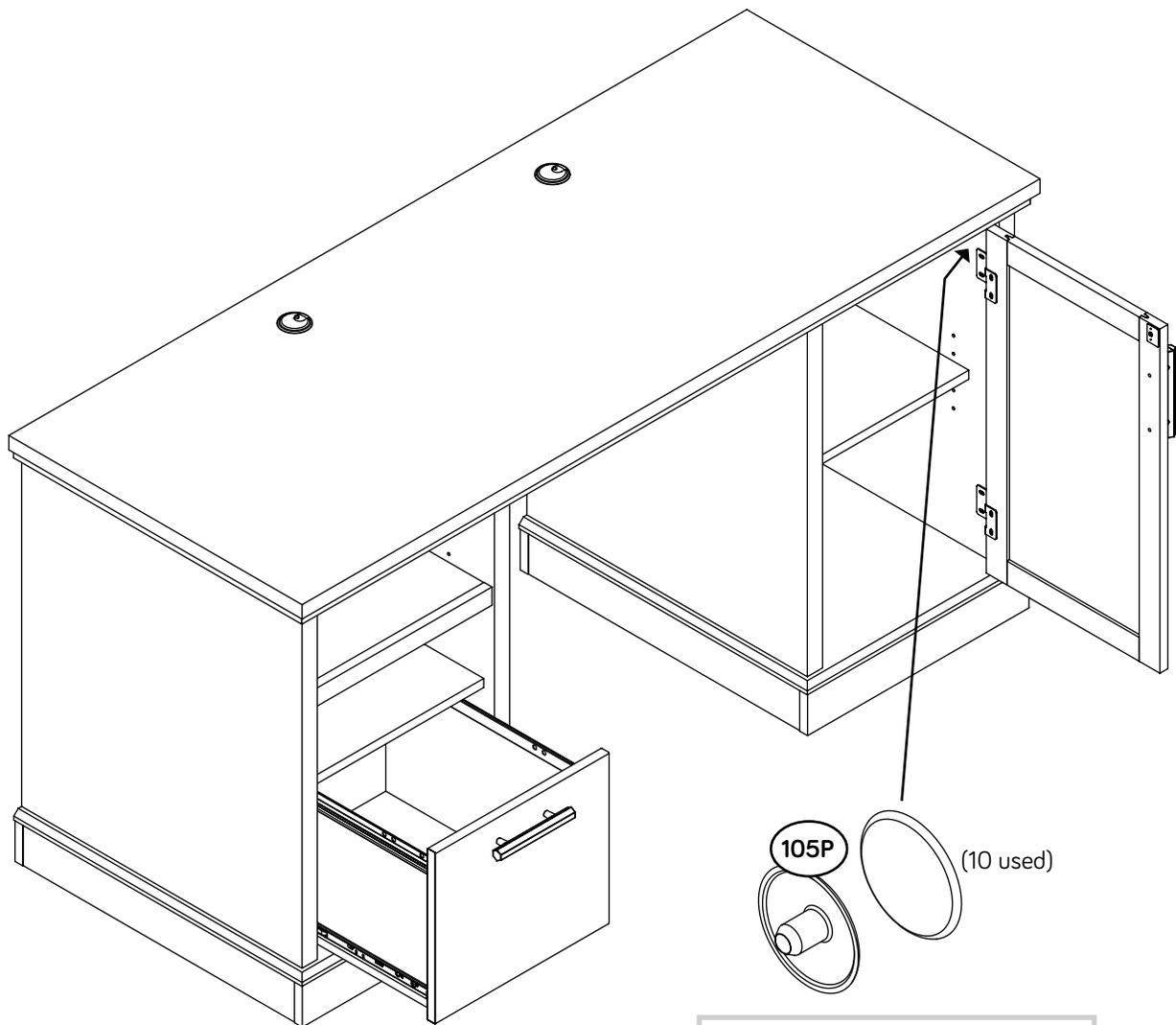


Step 28

- ✚ To insert the drawer into your unit, line up the EXTENSION SLIDES on the drawer with the EXTENSION RAILS on the unit and push the drawer into the unit until the drawer is fully inserted. The drawer will push in hard until it is all the way in, then it will slide in and out easier.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.



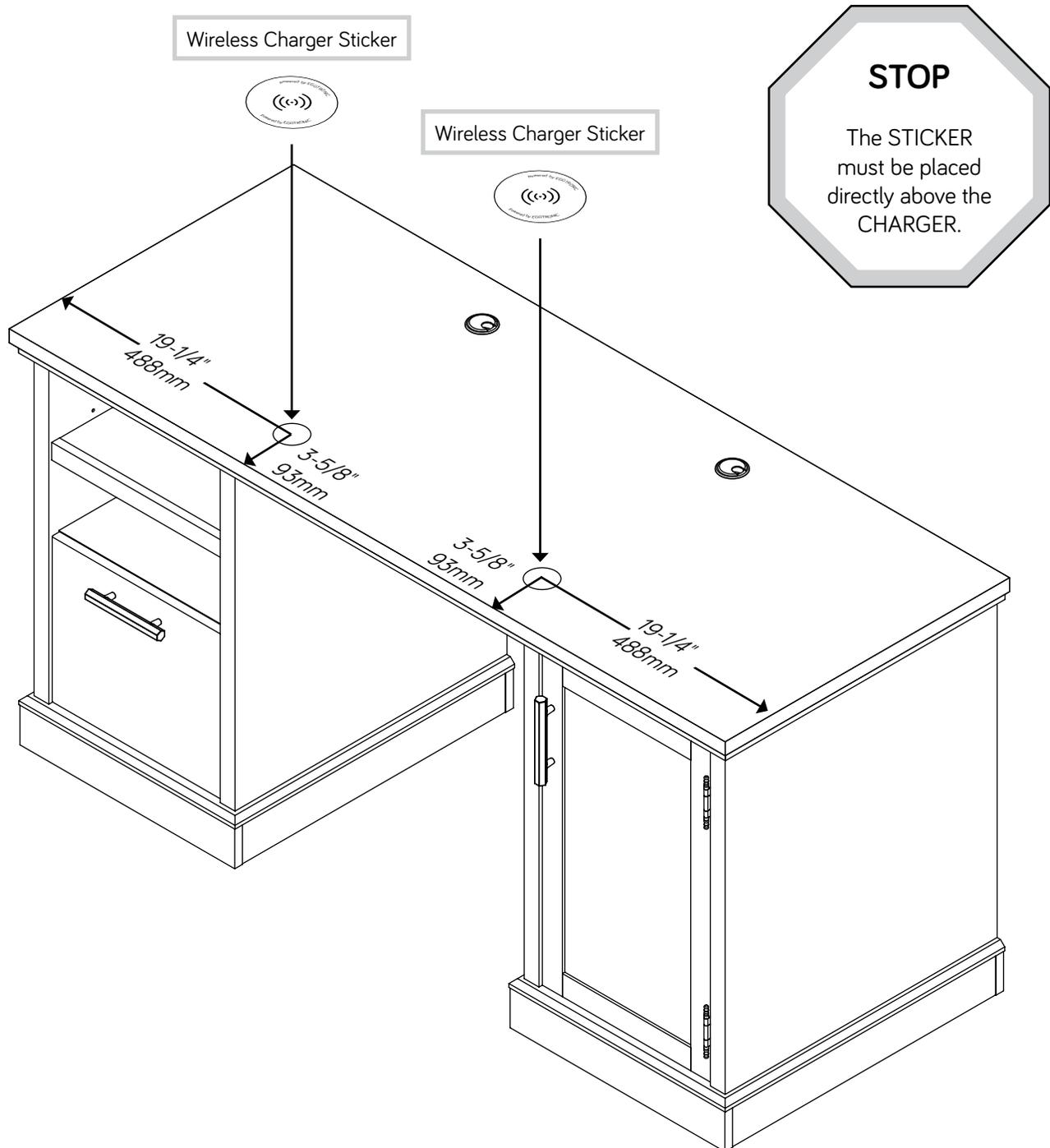
If you're doing this to help a friend, don't leave without a bite.



To cover TWIST-LOCK® FASTENERS

Step 29 Optional Hidden Wireless Qi Compatible Charger by Eggronic (sold separately)

- ✚ **IMPORTANT:** The WIRELESS CHARGING SPOT STICKER must be placed directly above the CHARGER.
- ✚ First, measure in from both edges of the TOP above your CHARGER as shown. Then, make a slight mark where the two measurements intersect. Next, center the STICKER over the mark and stick it to the TOP.

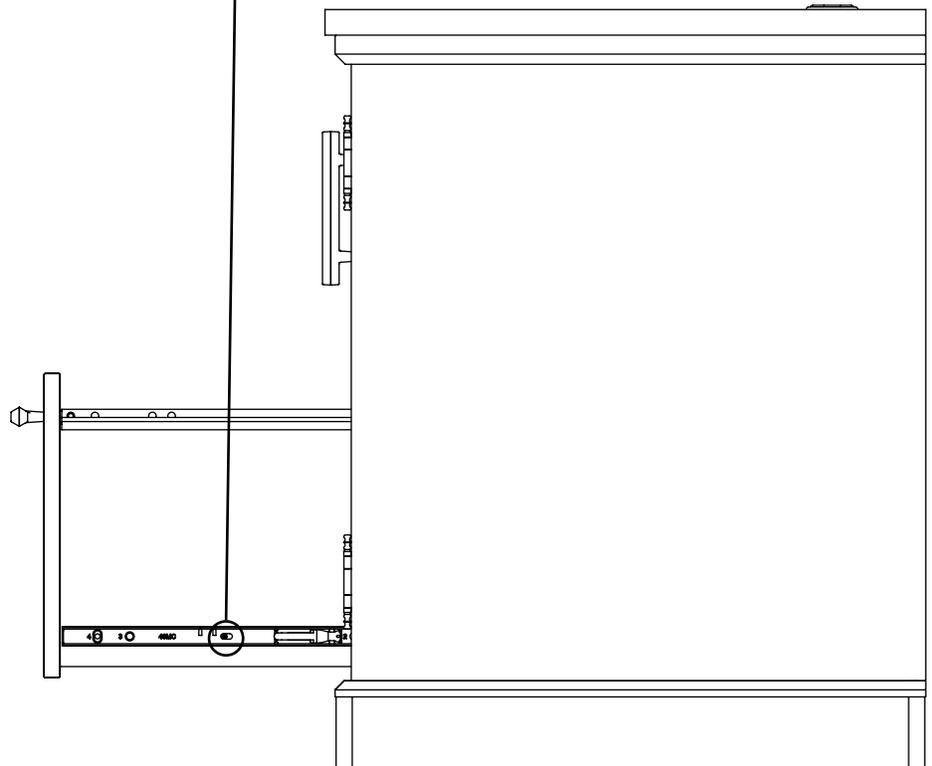


Step 30

- To make adjustments to the drawer, loosen SCREW #4 in the SLIDES a 1/4 turn, then turn the cam clockwise or counter-clockwise. Notice how the drawer raises or lowers as you turn the cam. By adjusting the drawer this way, it will help the DRAWER FRONT line up better when closed. Tighten the SCREWS when finished with adjustments.

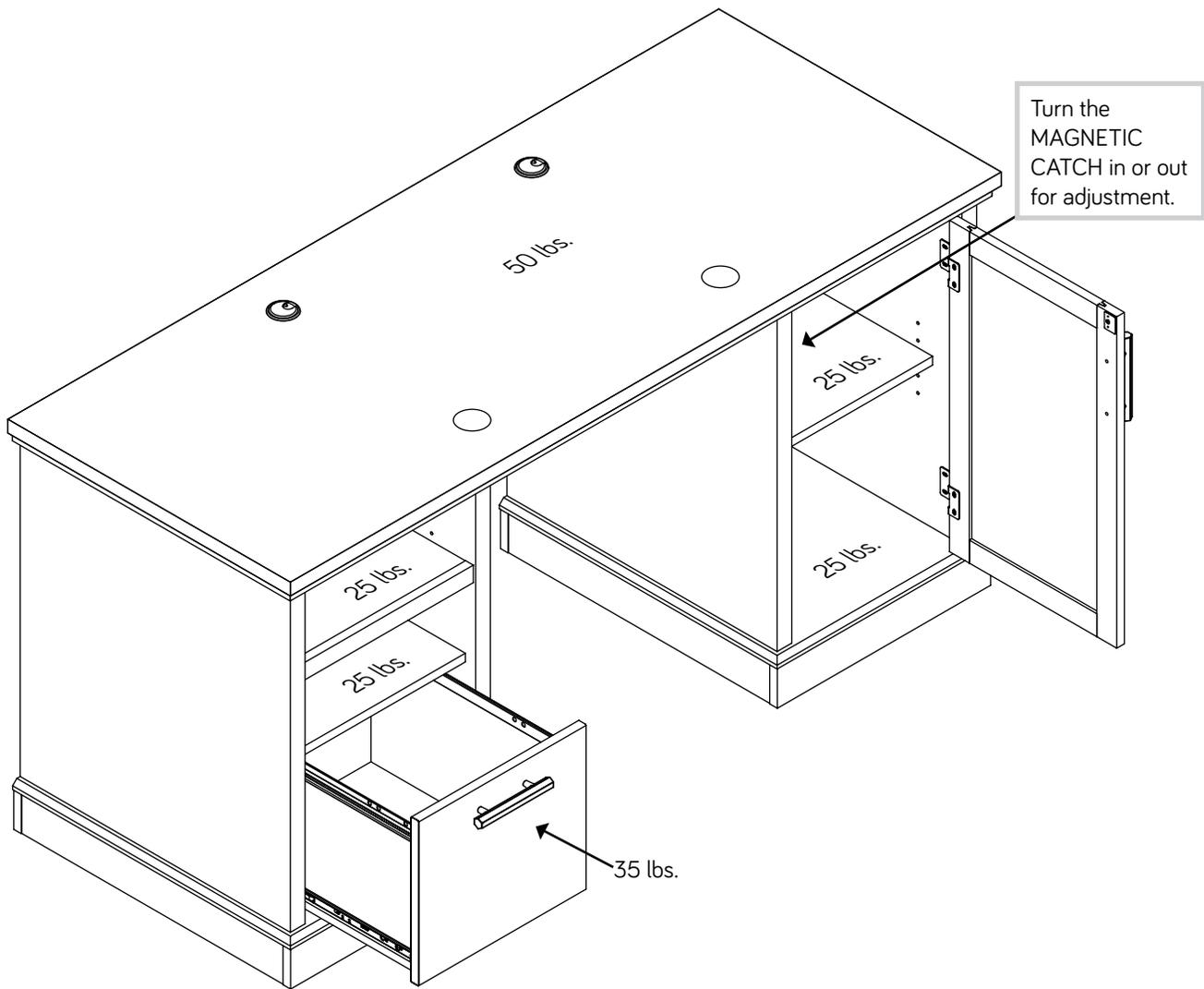
Loosen screw #4 a 1/4 turn, turn the cam a 1/4 turn maximum in both the clockwise and counter-clockwise directions to make adjustments, and then tighten screw #4.

The higher the screw in the oblong hole, the higher your drawer front will be. The lower the screw, the lower the drawer front.



Step 31

- ⚠ **NOTE:** Turn the **MAGNETIC CATCH** in or out so the **STRIKE PLATE** on the **DOOR** connects with it when the **DOOR** is closed.
- ⚠ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ⚠ This completes assembly. Clean with a damp cloth. Wipe dry.



⚠ WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. ***Carefully read the following chart.***

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none">• Overloaded shelves or drawers.• Improper loading can cause the product to be top-heavy.	<ul style="list-style-type: none">• Risk of injury.• Top-heavy furniture can tip over.• Overloaded shelves and drawers can break.	<ul style="list-style-type: none">• Never exceed the weight limits shown in the instructions.• Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.
<ul style="list-style-type: none">• Improperly moving furniture that is not designed and equipped with casters.	<ul style="list-style-type: none">• Furniture can tip over or break if improperly moved.• Physical injury. Furniture can be very heavy.• Breakage of tops - particularly with double pedestal furniture (drawers at both ends).	<ul style="list-style-type: none">• Unload shelves and drawers from top to bottom before moving the unit.• Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.• Provide support to the center section of the top when lifting the furniture.
<ul style="list-style-type: none">• Placing TVs on furniture items that are not designed to support a television is hazardous.	<ul style="list-style-type: none">• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	<ul style="list-style-type: none">• This product is not designed to support a television.