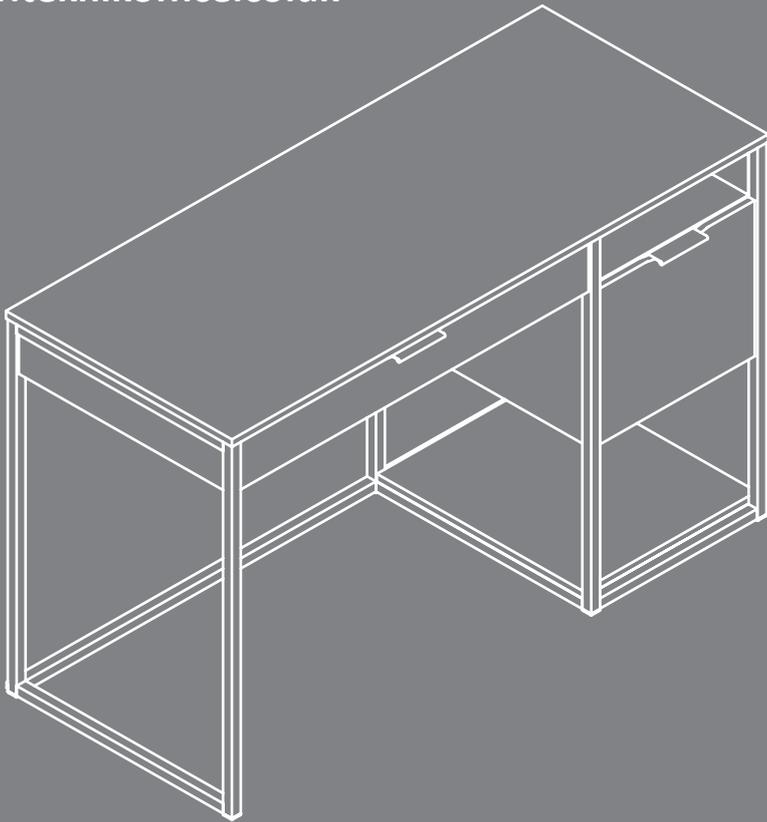


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Teknik



Sit and surf.

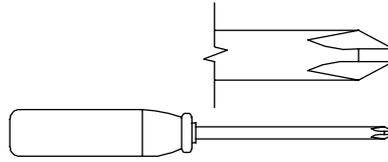
Lux Desk

Model 5426429

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Assembly Tools Required

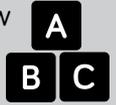
Part Identification	3
Hardware Identification	4
Assembly Steps	5-26



No. 2 Phillips Screwdriver
Tip Shown Actual Size

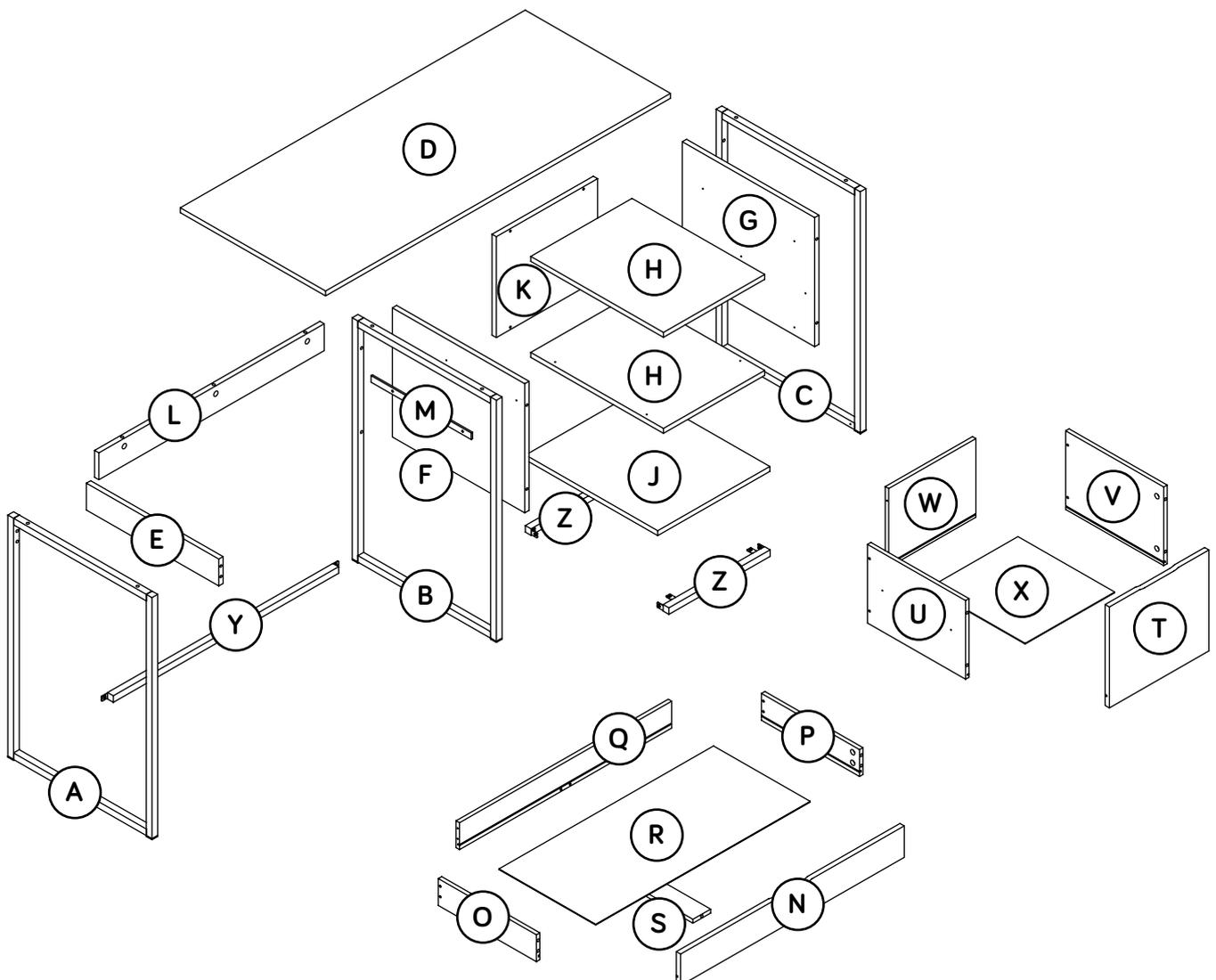
Part Identification

Now you know
our ABCs.



⚠ While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

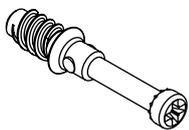
A	LEFT FRAME (1)	K	RIGHT BACK (1)	T	FILE DRAWER FRONT (1)
B	CENTER FRAME (1)	L	LEFT BACK (1)	U	FILE LEFT DRAWER SIDE (1)
C	RIGHT FRAME (1)	M	EXTENSION BLOCK (1)	V	FILE RIGHT DRAWER SIDE (1)
D	TOP (1)	N	DRAWER FRONT (1)	W	FILE DRAWER BACK (1)
E	LEFT END (1)	O	LEFT DRAWER SIDE (1)	X	FILE DRAWER BOTTOM (1)
F	UPRIGHT (1)	P	RIGHT DRAWER SIDE (1)	Y	LONG BRACE (1)
G	RIGHT END (1)	Q	DRAWER BACK (1)	Z	SHORT BRACE (2)
H	SHELF (2)	R	DRAWER BOTTOM (1)		
J	BOTTOM (1)	S	DRAWER BRACE (1)		



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

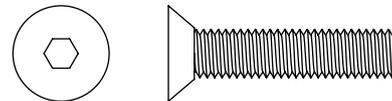
1 CAM SCREW - 12



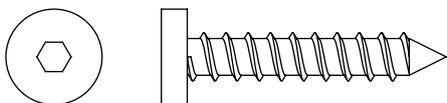
2 HIDDEN CAM - 12



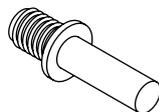
3 1-3/16" HEX HEAD SCREW - 6



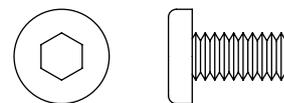
4 1-3/8" HEX HEAD SCREW - 6



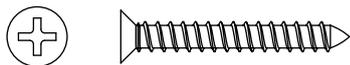
5 METAL PIN - 6



6 1/2" HEX HEAD SCREW - 2



7 1-3/16" FLAT HEAD SCREW - 14



8 7/16" PAN HEAD SCREW - 24



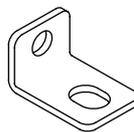
9 GOLD 1/2" FLAT HEAD SCREW - 18



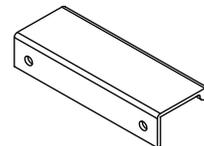
10 3/4" FLAT HEAD SCREW - 2



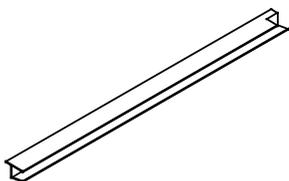
11 METAL BRACKET - 8



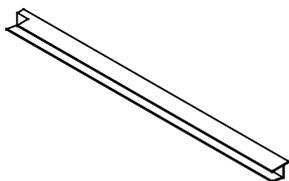
12 PULL - 2



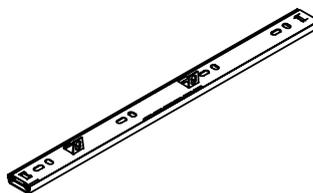
13 LEFT FILE GLIDE - 1



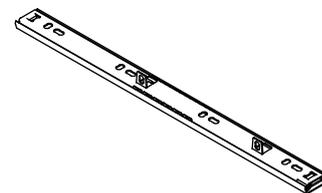
14 RIGHT FILE GLIDE - 1



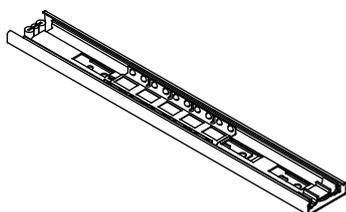
15 LEFT EXTENSION RAIL and SLIDE - 1



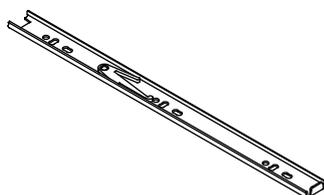
16 RIGHT EXTENSION RAIL and SLIDE - 1



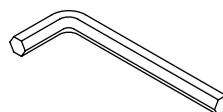
17 WIDE EXTENSION RAIL - 2



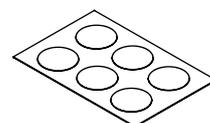
18 WIDE EXTENSION SLIDE - 2



19 L-WRENCH - 1

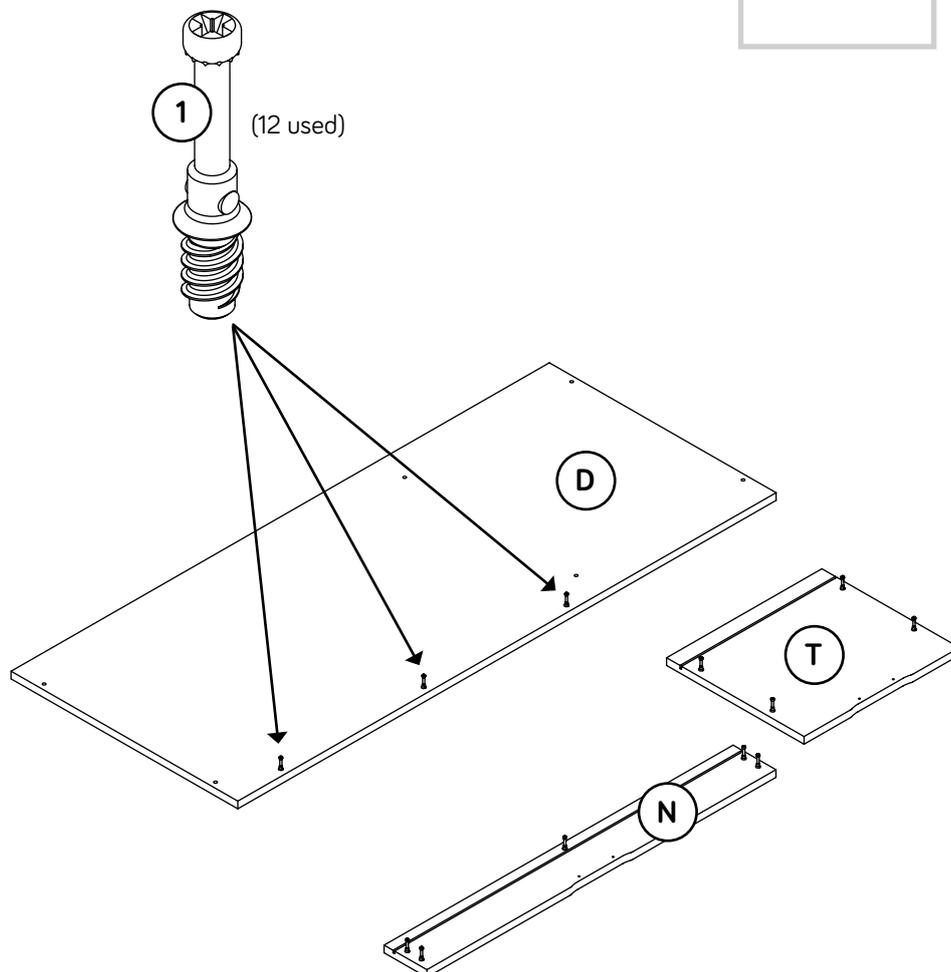
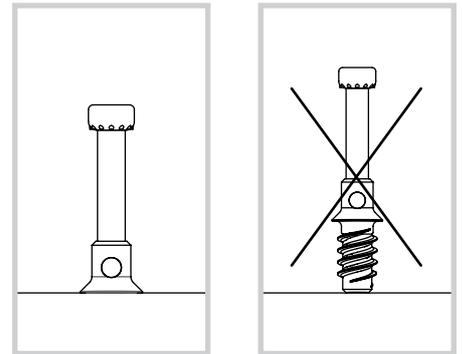


20 APPLIQUE CARD - 2



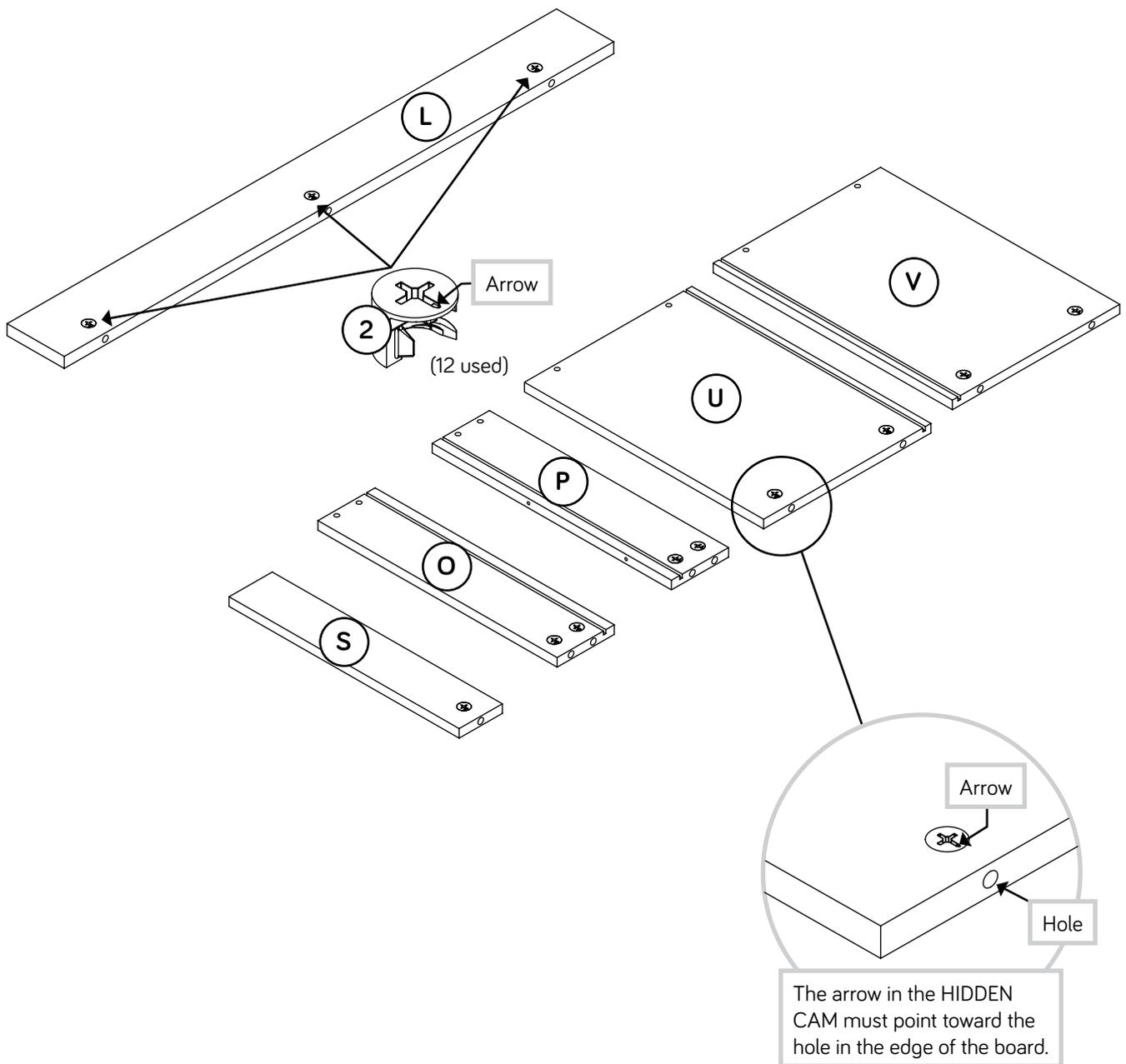
Step 1

- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Turn twelve CAM SCREWS (1) into the TOP (D), DRAWER FRONT (N), and FILE DRAWER FRONT (T).



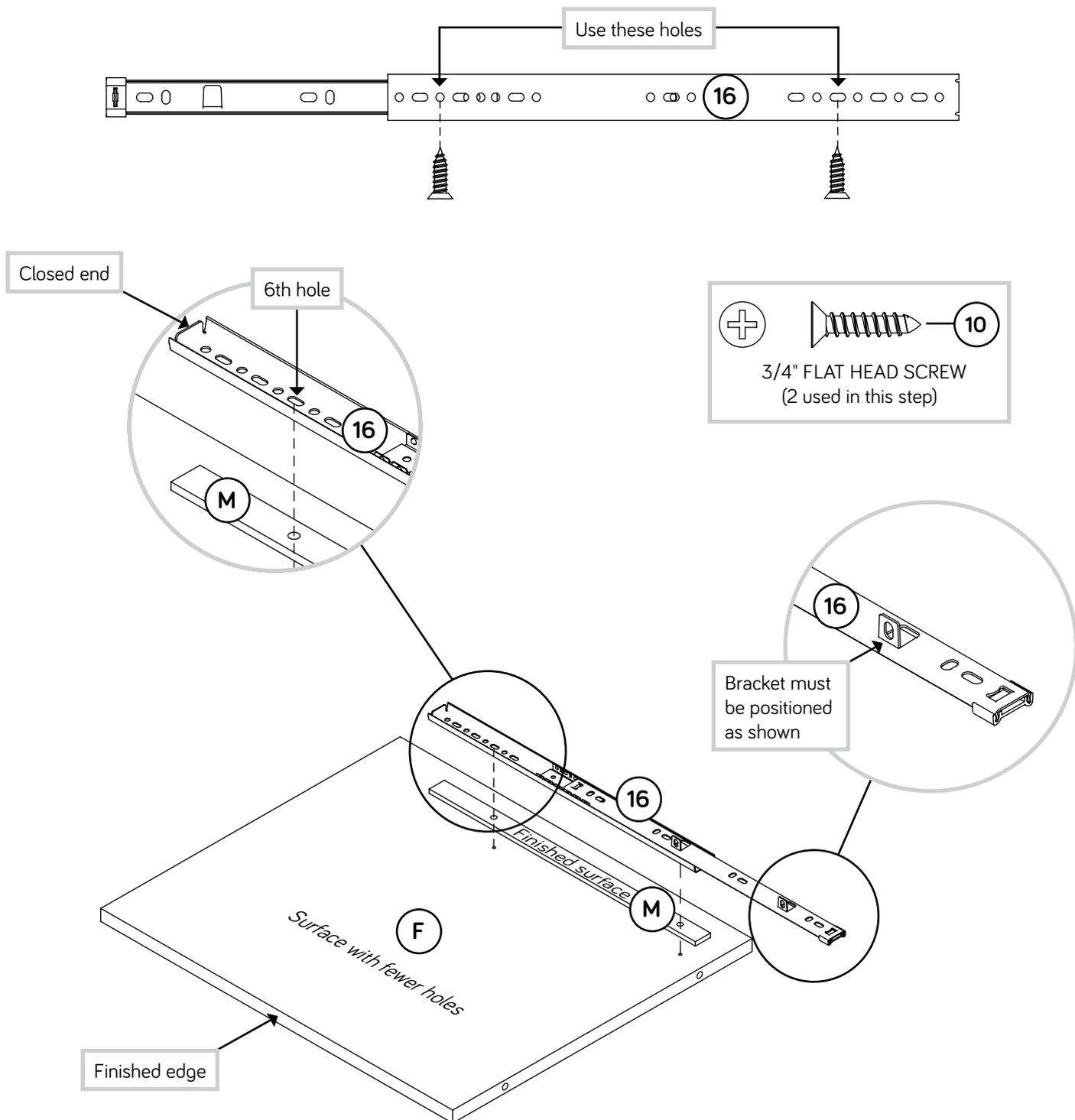
Step 2

- Push twelve HIDDEN CAMS (2) into the LEFT BACK (L), DRAWER SIDES (O and P), DRAWER BRACE (S), and FILE DRAWER SIDES (U and V).



Step 3

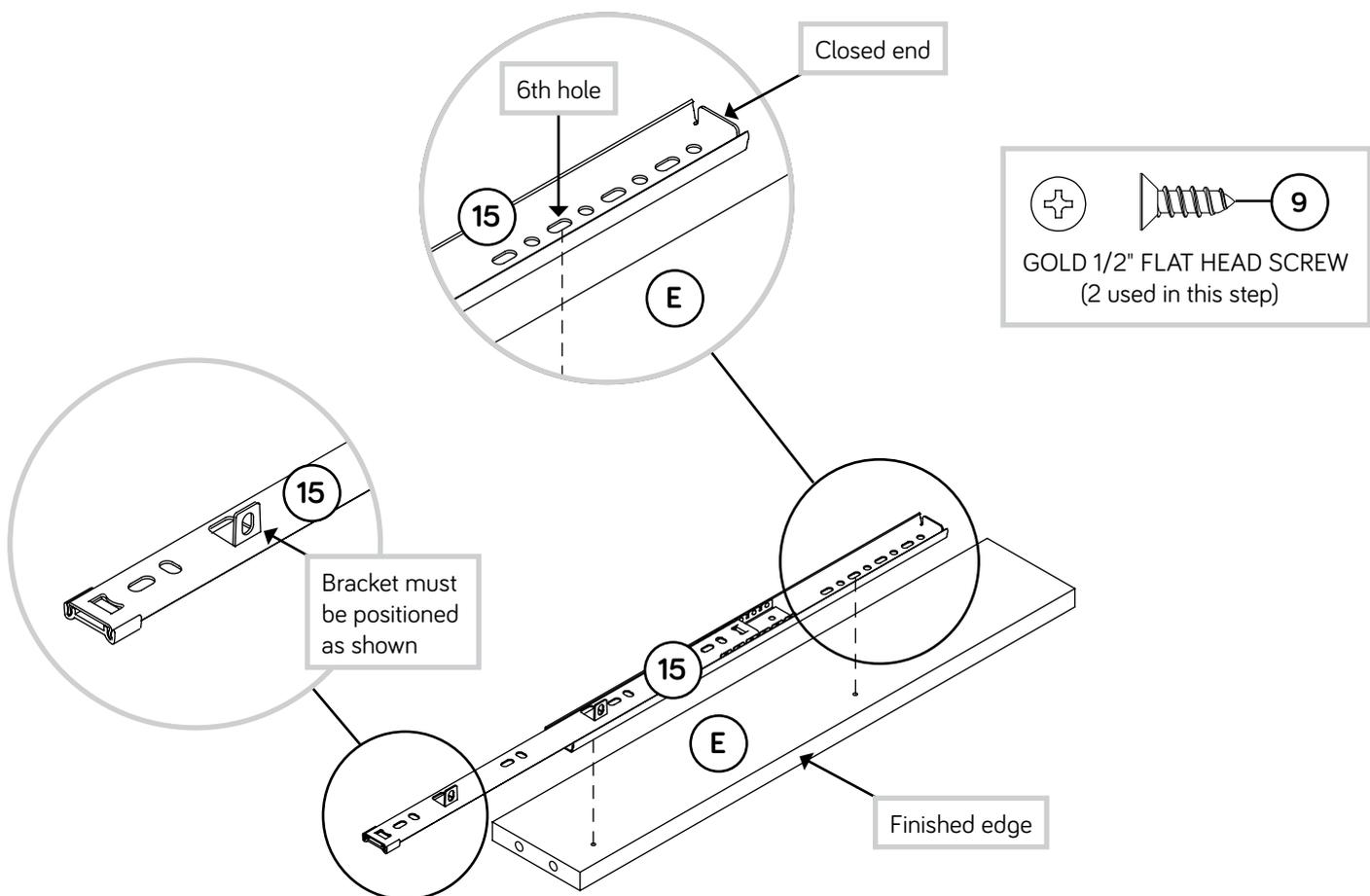
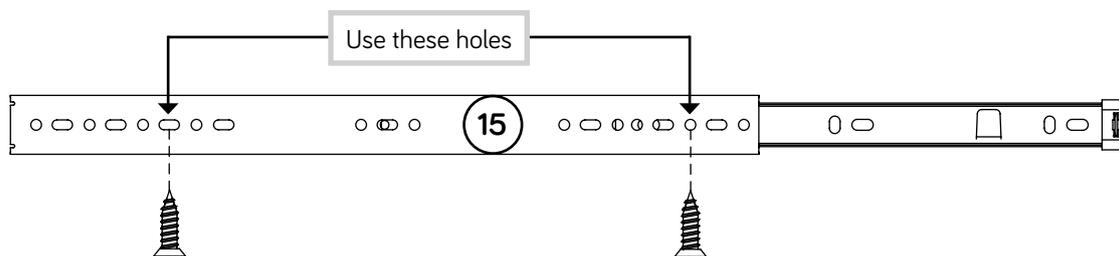
- ✚ **NOTE:** Position the parts exactly as shown.
- ✚ Fasten the RIGHT EXTENSION RAIL and SLIDE (16) to the EXTENSION BLOCK (M) and UPRIGHT (F). Use two 3/4" FLAT HEAD SCREWS (10) through the RIGHT EXTENSION RAIL and SLIDE, through the EXTENSION BLOCK, and into the UPRIGHT.
- ✚ **NOTE:** For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the UPRIGHT. Turn a SCREW into this hole.



Step 4

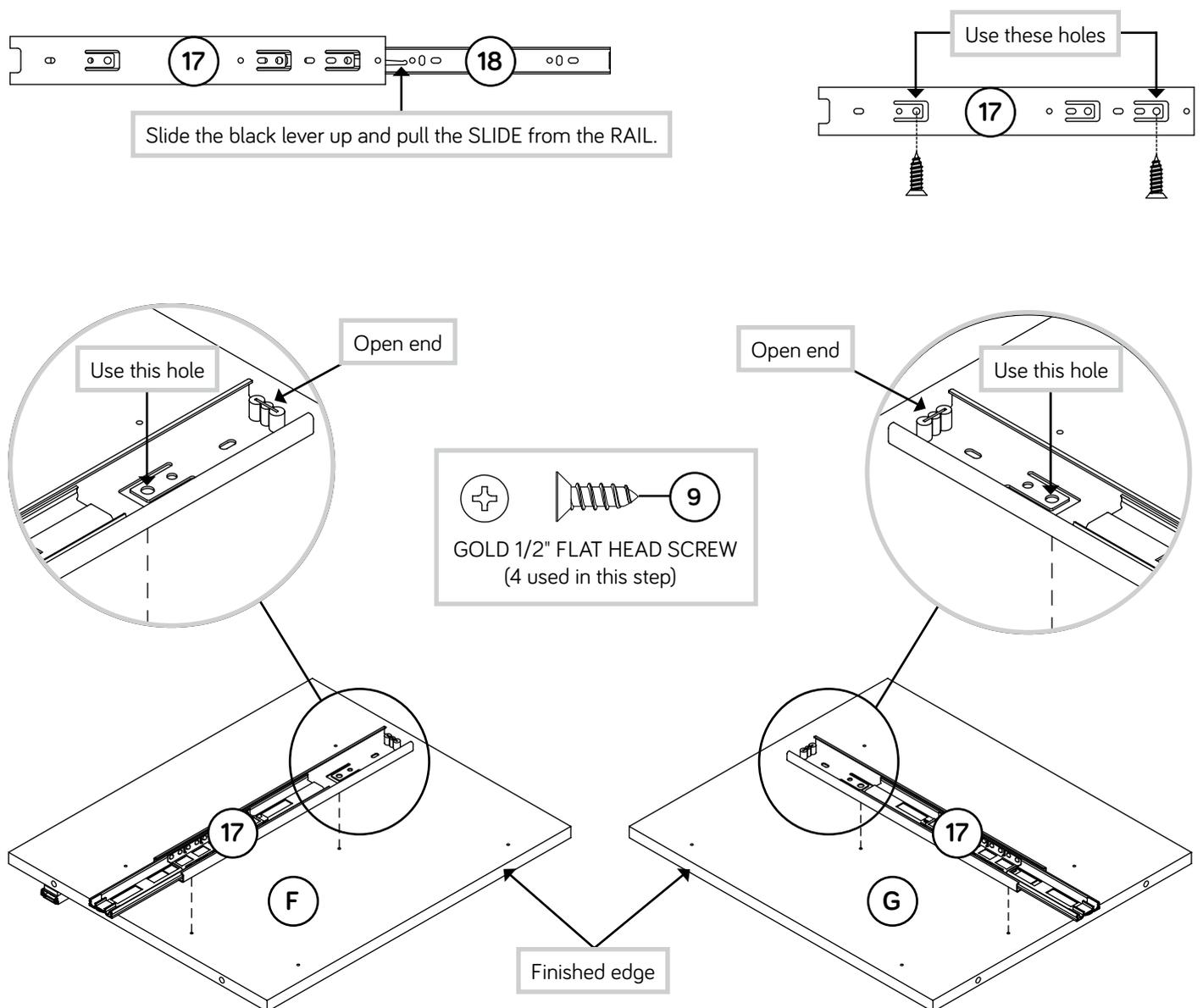
- 🔩 **NOTE:** Position the parts exactly as shown.
- 🔩 Fasten the LEFT EXTENSION RAIL and SLIDE (15) to the LEFT END (E). Use two GOLD 1/2" FLAT HEAD SCREWS (9).
- 🔩 **NOTE:** For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the END. Turn a SCREW into this hole.

 Some assembly (and snacks) required.



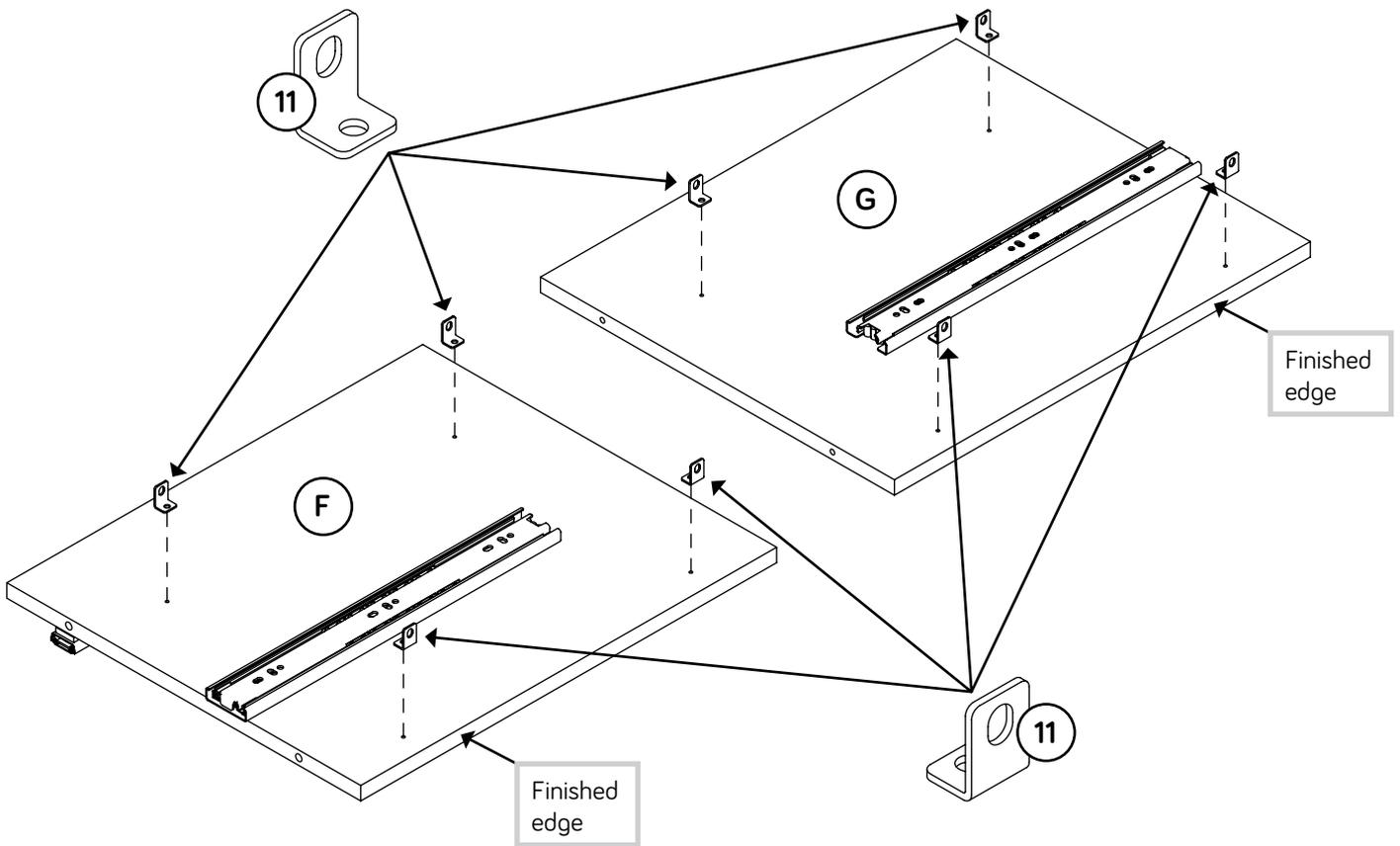
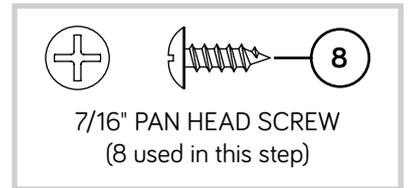
Step 5

- ✚ Flip the UPRIGHT (F) over.
- ✚ Separate the WIDE EXTENSION SLIDES (18) from the WIDE EXTENSION RAILS (17) as shown in the upper diagram below. Be prepared, the parts are greasy.
- ✚ Fasten the WIDE EXTENSION RAILS (17) to the UPRIGHT (F) and RIGHT END (G). Use four GOLD 1/2" FLAT HEAD SCREWS (9).
- ✚ **NOTE:** For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the UPRIGHT and RIGHT END. Turn a SCREW into this hole.
- ✚ **NOTE:** The EXTENSION SLIDES will be used later for the DRAWERS.



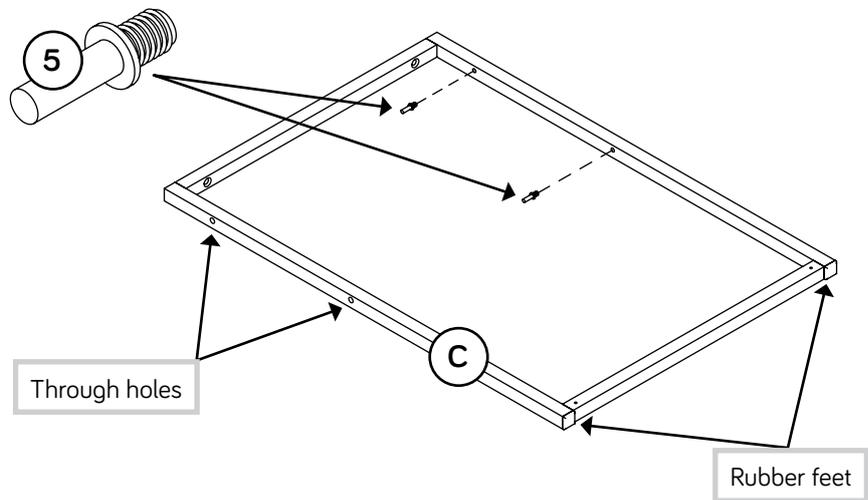
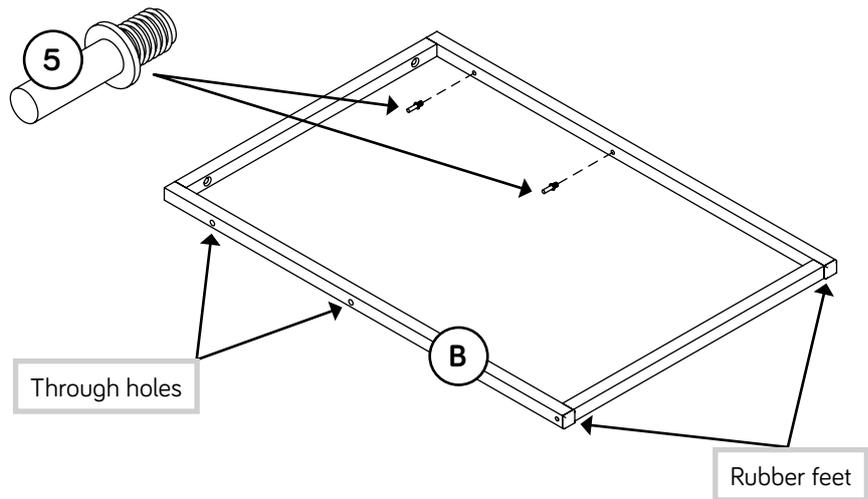
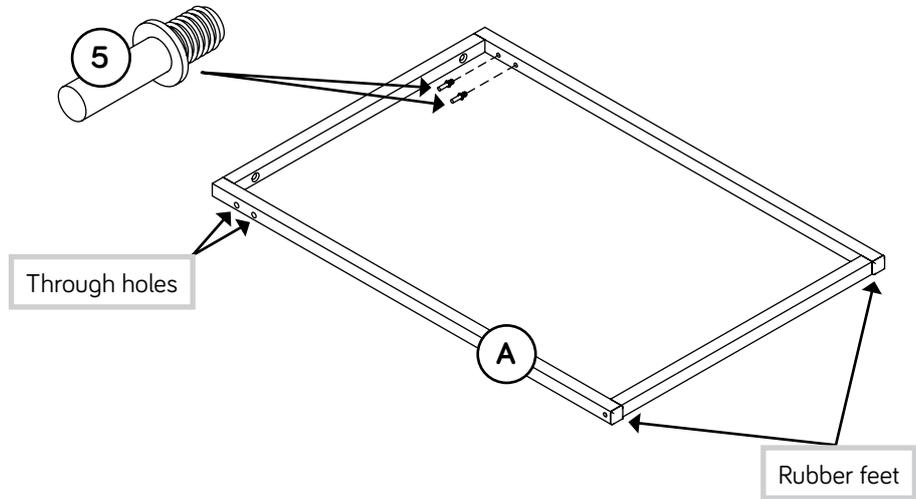
Step 6

- Fasten eight METAL BRACKETS (11) to the UPRIGHT (F) and RIGHT END (G) exactly as shown. Use eight 7/16" PAN HEAD SCREWS (8).



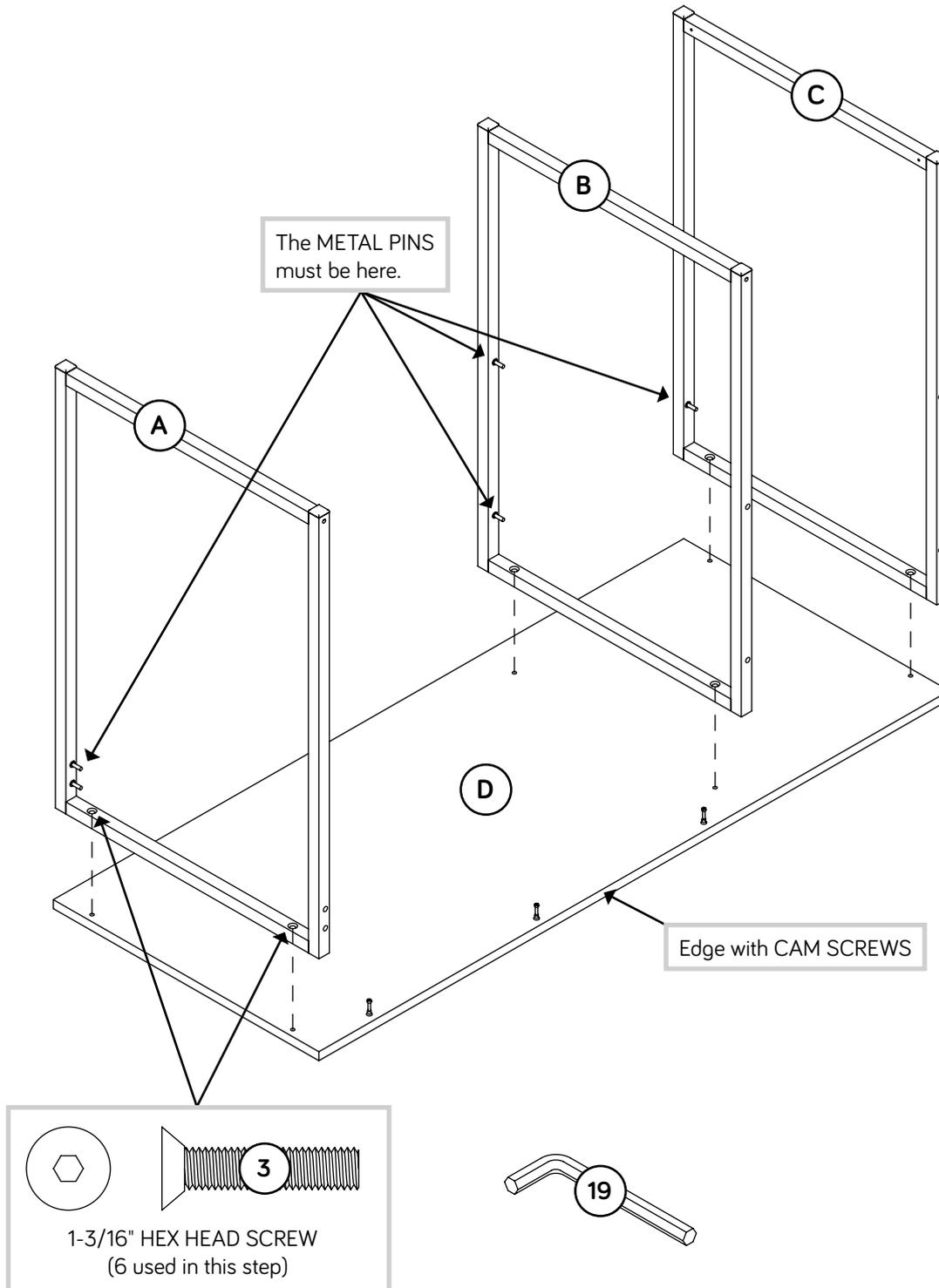
Step 7

Turn six METAL PINS (5) into the FRAMES (A, B, and C).



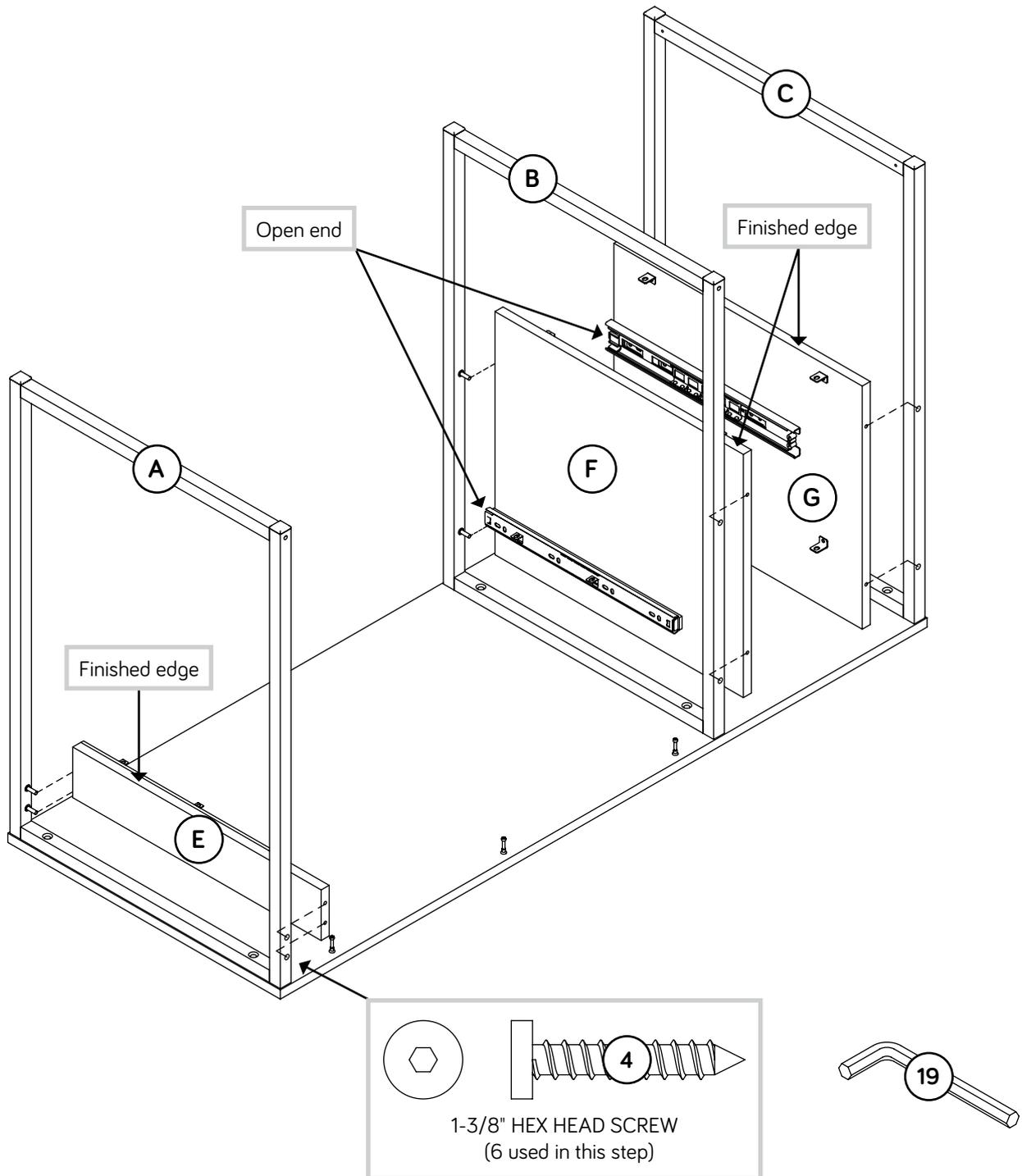
Step 8

- Fasten the FRAMES (A, B, and C) to the TOP (D).
Tighten six 1-3/16" HEX HEAD SCREWS (3) using the L-WRENCH (19).
- NOTE:** You should start each SCREW a few turns before completely tightening any of them.



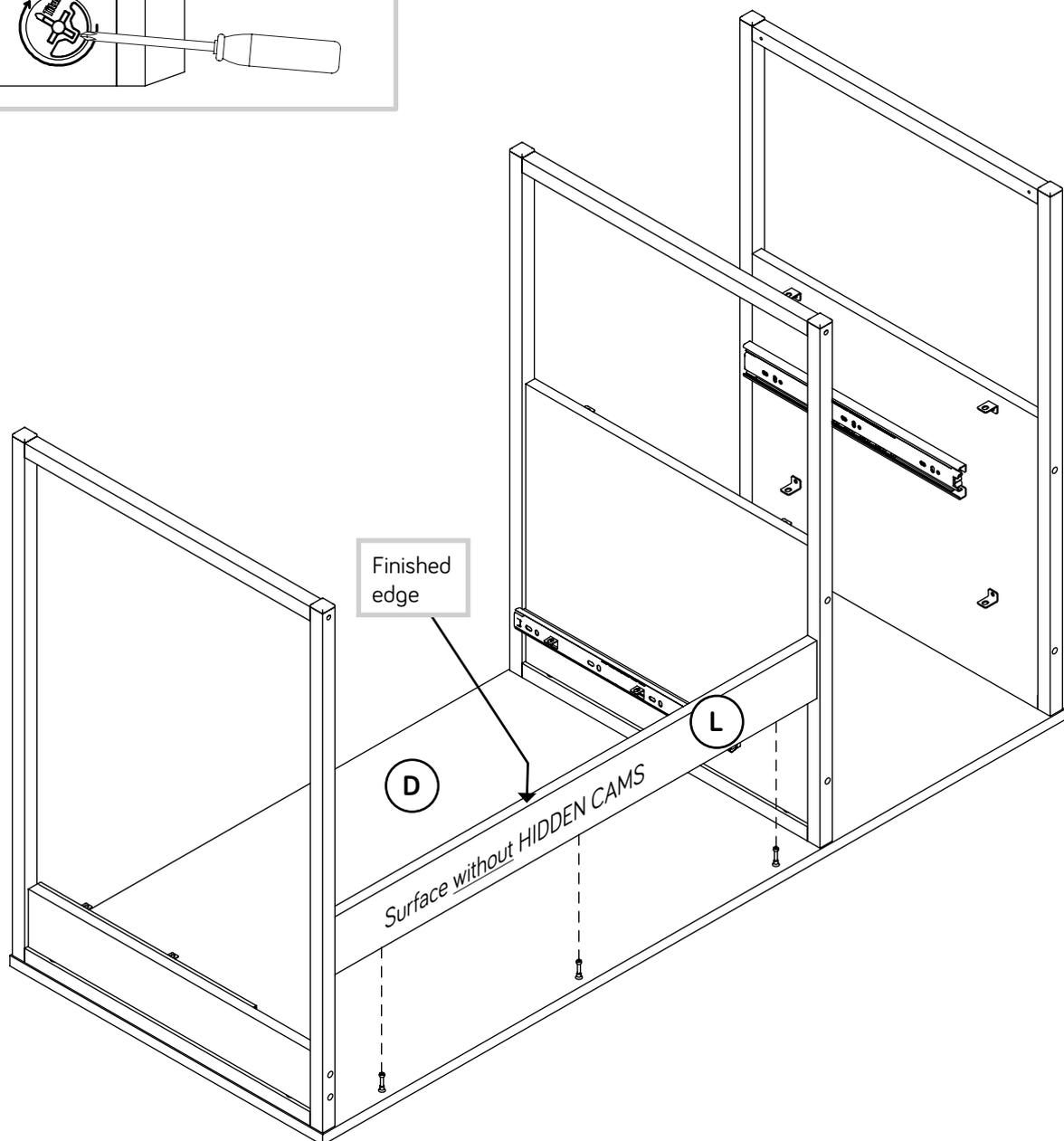
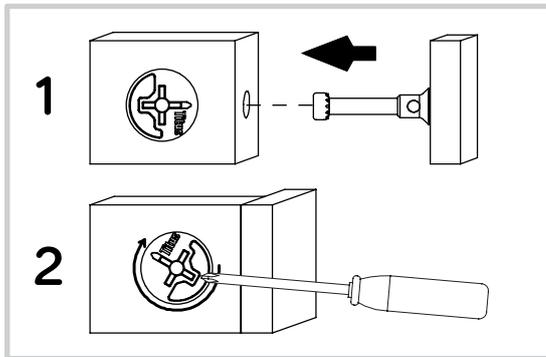
Step 9

- Place the LEFT END (E), UPRIGHT (F), and RIGHT END (G) onto the METAL PINS in the FRAMES (A, B, and C).
- Fasten the LEFT END (E), UPRIGHT (F), and RIGHT END (G) to the FRAMES (A, B, and C). Tighten six 1-3/8" HEX HEAD SCREWS (4) using the L-WRENCH (19).



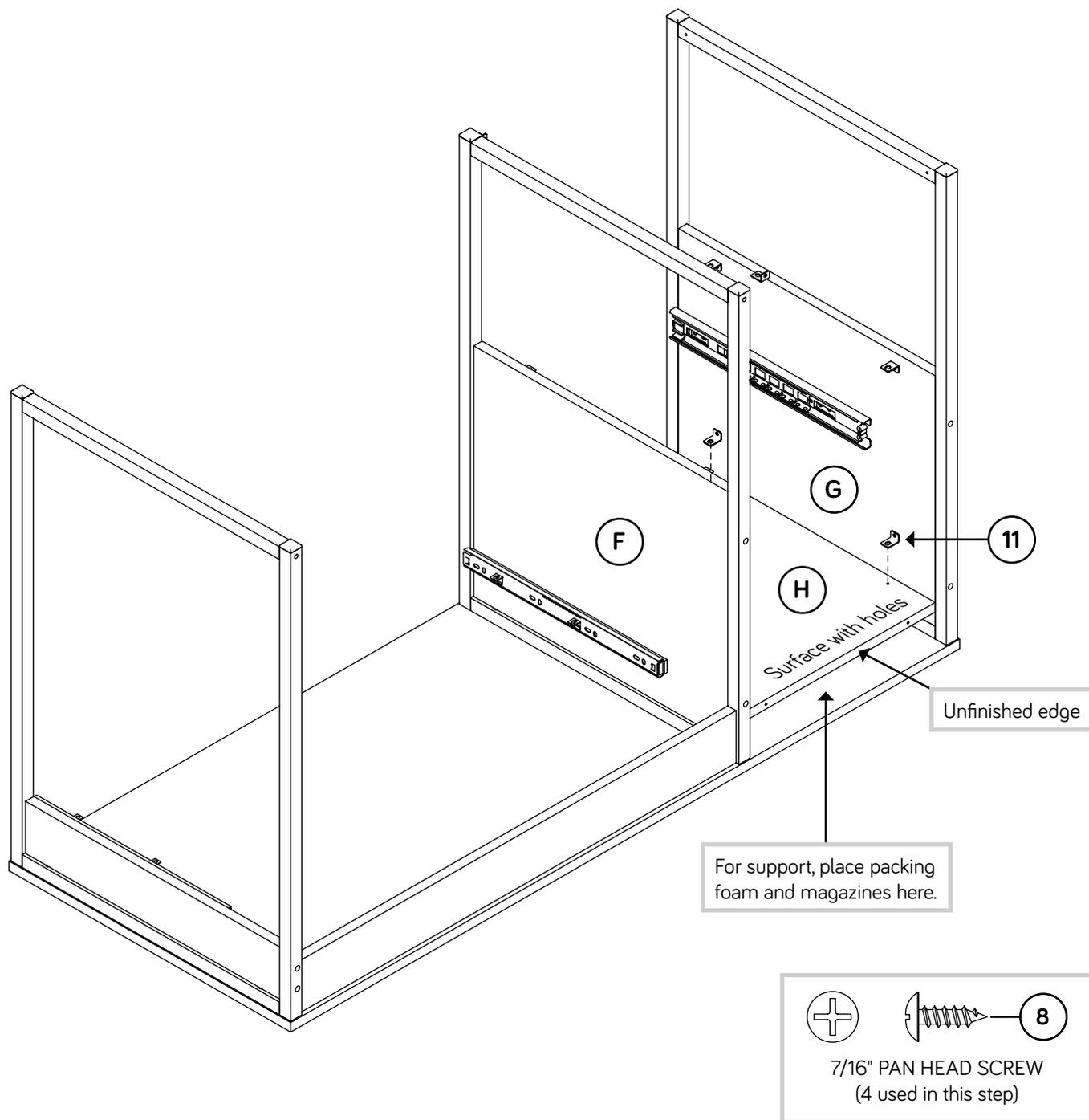
Step 10

- Fasten the LEFT BACK (L) to the TOP (D). Tighten three HIDDEN CAMS.



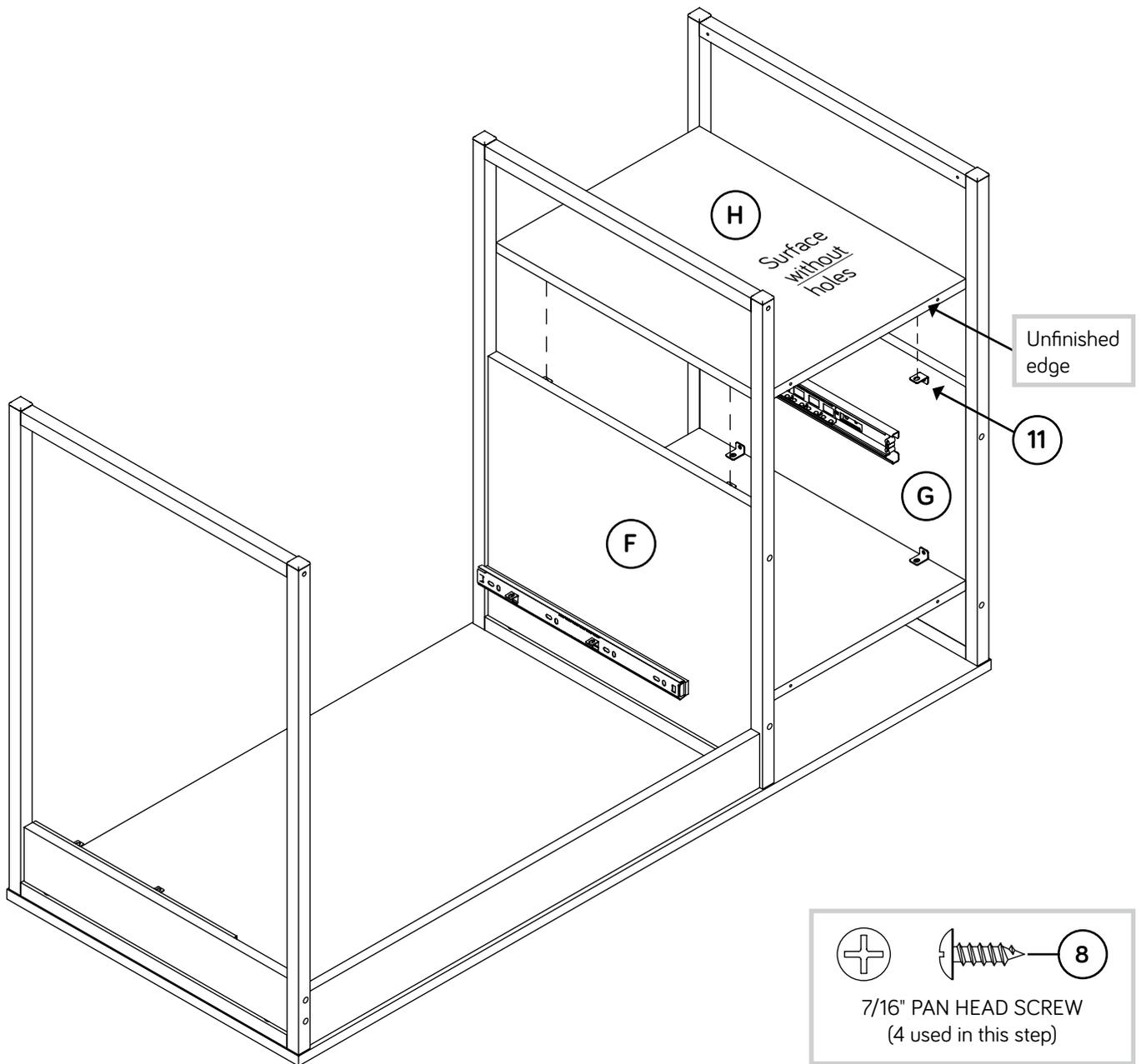
Step 11

- Fasten the SHELF (H) to the UPRIGHT (F) and RIGHT END (G). Use four 7/16" PAN HEAD SCREWS (8) through the METAL BRACKETS (11).



Step 12

- Rest the SHELF (H) on the METAL BRACKETS (11) in the UPRIGHT (F) and RIGHT END (G).
- Fasten the SHELF (H) to the UPRIGHT (F) and RIGHT END (G). Use four 7/16" PAN HEAD SCREWS (8) through the METAL BRACKETS (11).

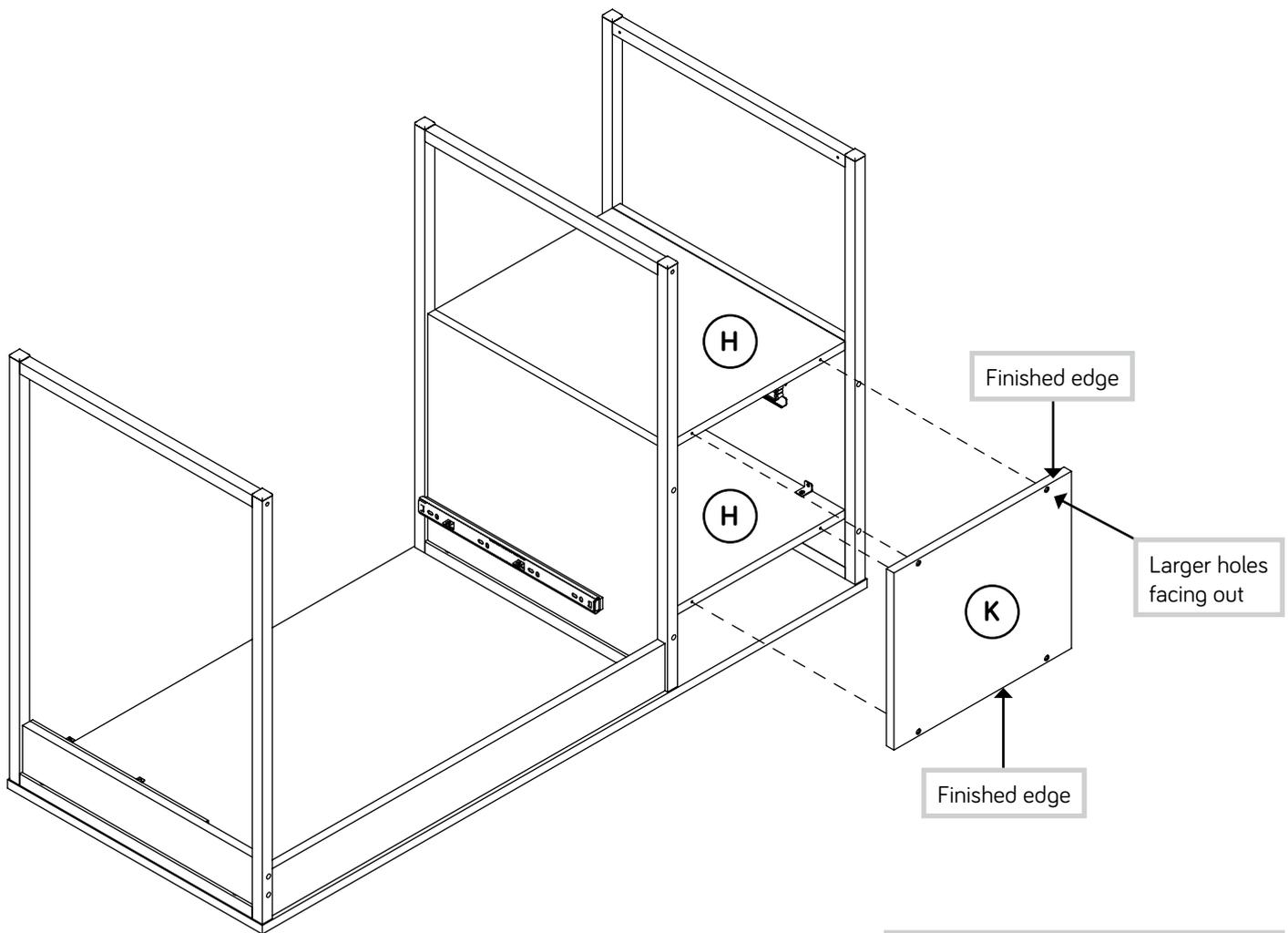


Step 13

Fasten the RIGHT BACK (K) to the SHELVES (H). Use four 1-3/16" FLAT HEAD SCREWS (7).



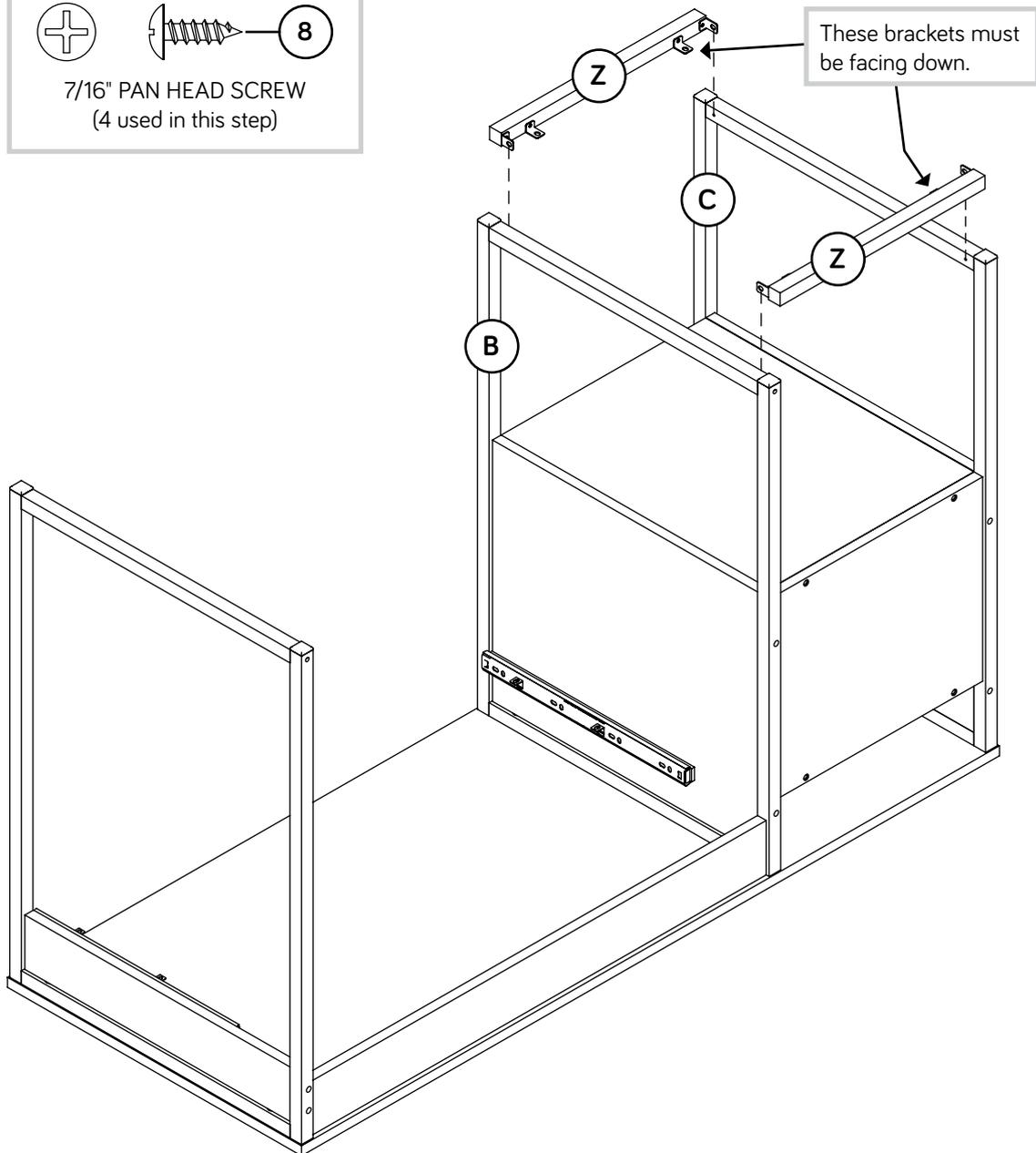
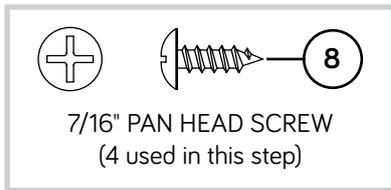
Don't worry. It isn't Rome. This can be built in a day.



1-3/16" FLAT HEAD SCREW
(4 used in this step)

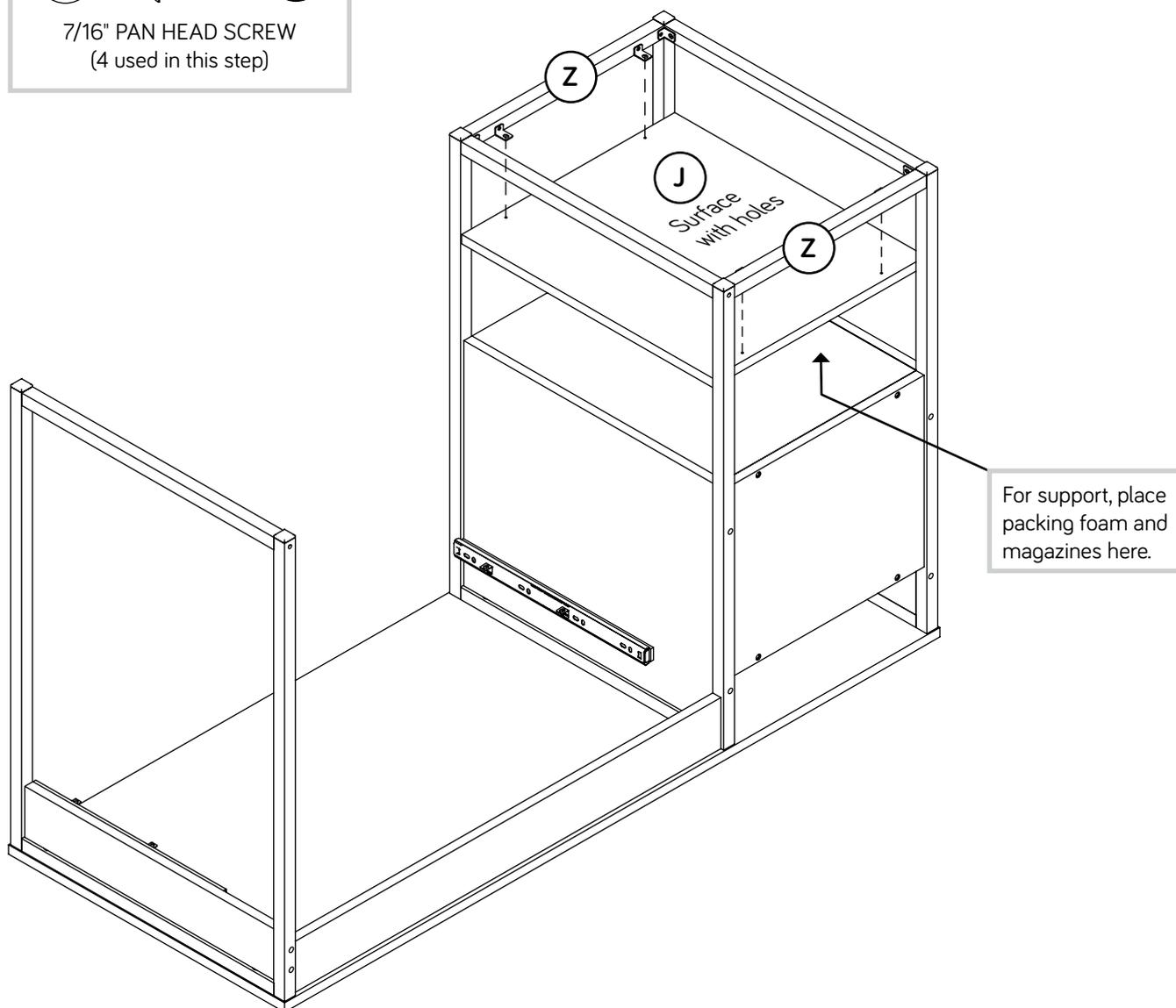
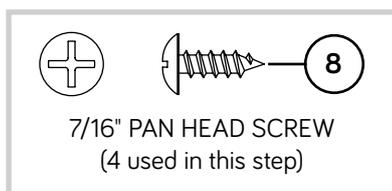
Step 14

- Fasten the SHORT BRACES (Z) to the FRAMES (B and C).
Use four 7/16" PAN HEAD SCREWS (8) through the brackets and into the FRAMES.



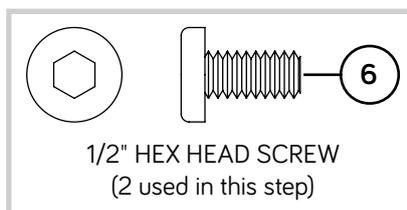
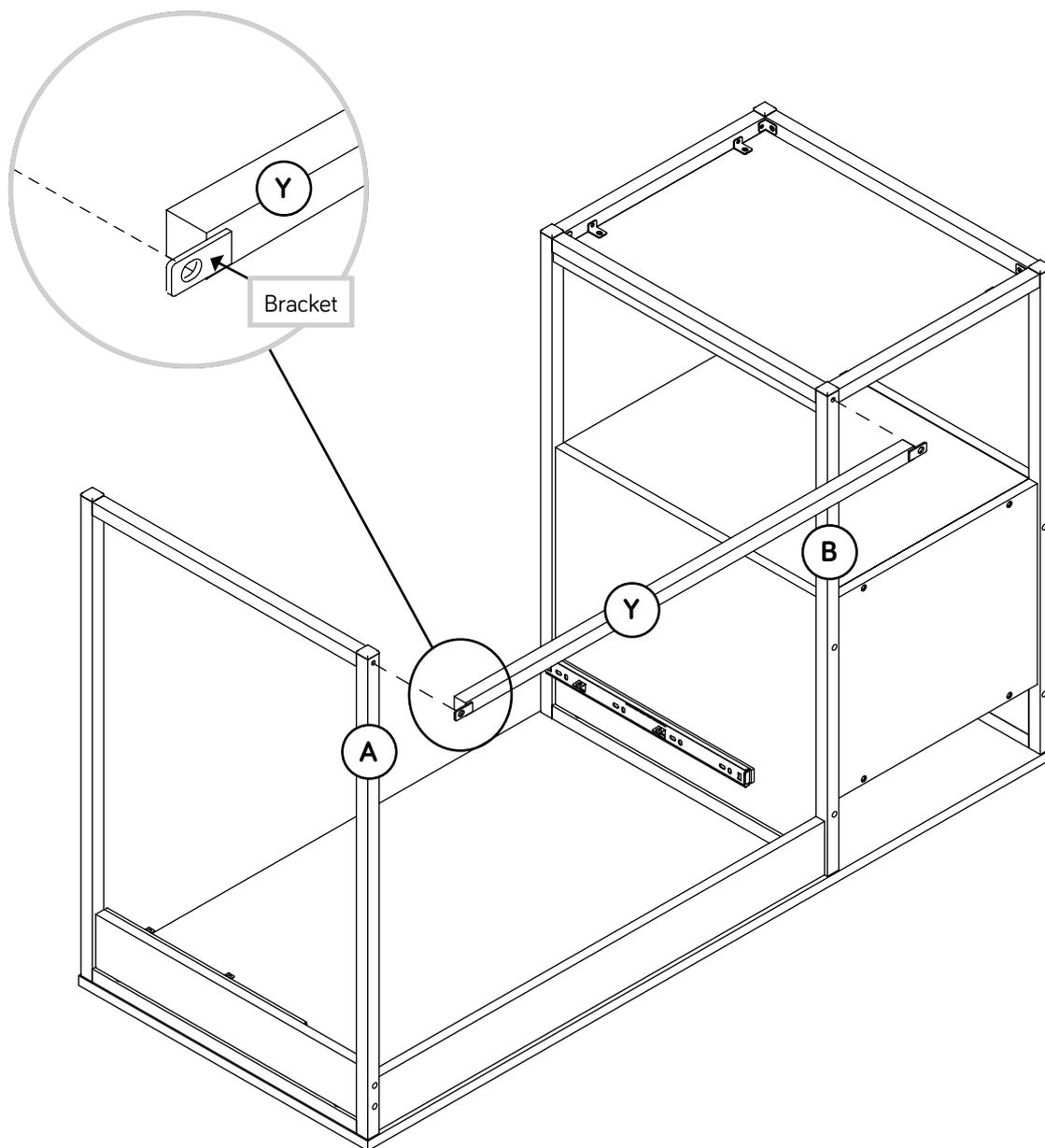
Step 15

- Fasten the BOTTOM (J) to the SHORT BRACES (Z). Use four 7/16" PAN HEAD SCREWS (8) through the brackets and into the BOTTOM.

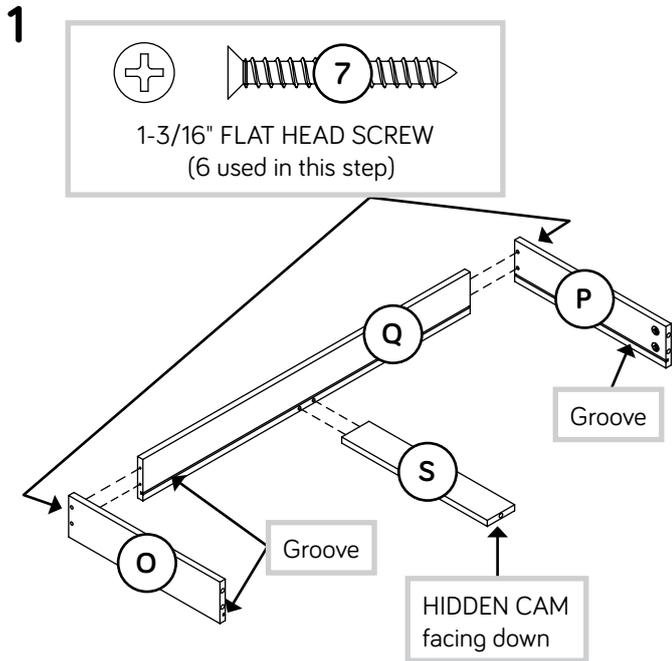


Step 16

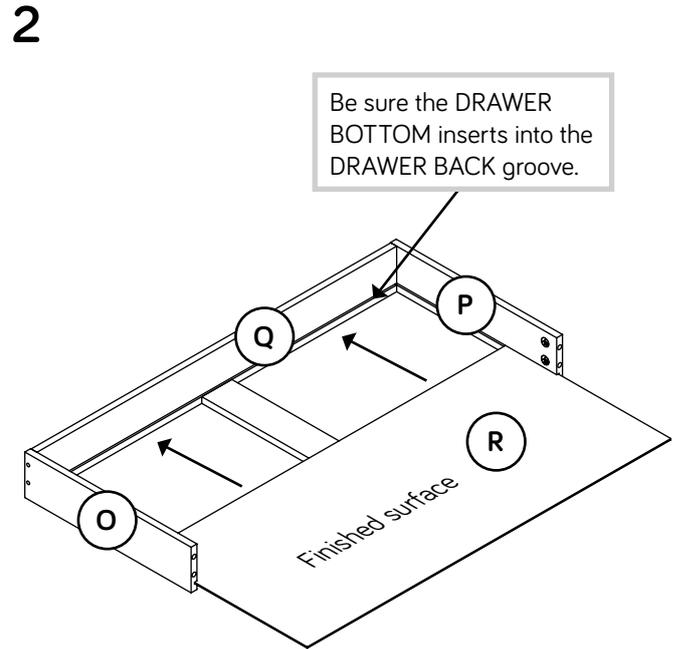
- ✚ Fasten the LONG BRACE (Y) to the FRAMES (A and B).
Tighten two 1/2" HEX HEAD SCREWS (6) using the L-WRENCH (19).
- ✚ **NOTE:** You should start each SCREW a few turns before completely tightening either of them.



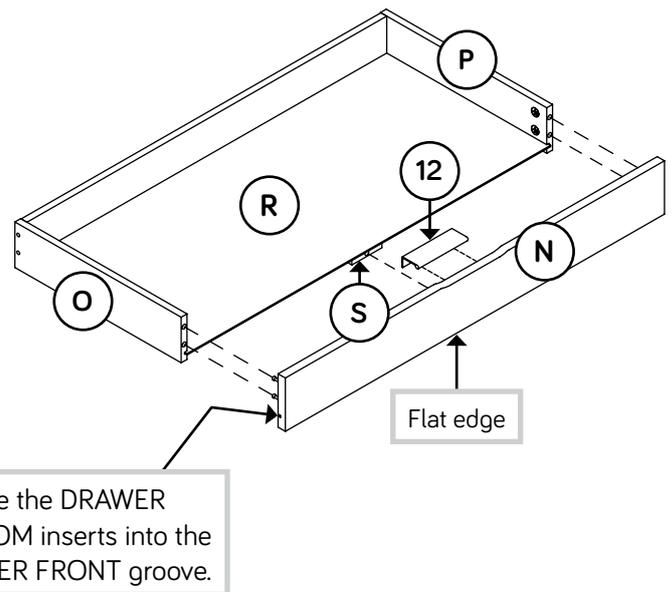
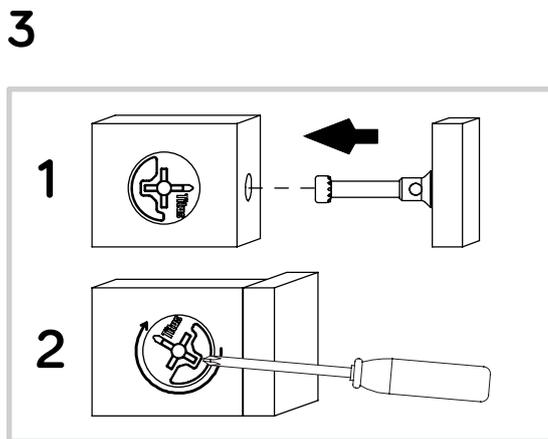
Step 17



- ✚ Fasten the DRAWER SIDES (O and P) to the DRAWER BACK (Q). Use four 1-3/16" FLAT HEAD SCREWS (7).
- ✚ Fasten the DRAWER BRACE (S) to the DRAWER BACK (Q). Use two 1-3/16" FLAT HEAD SCREWS (7).

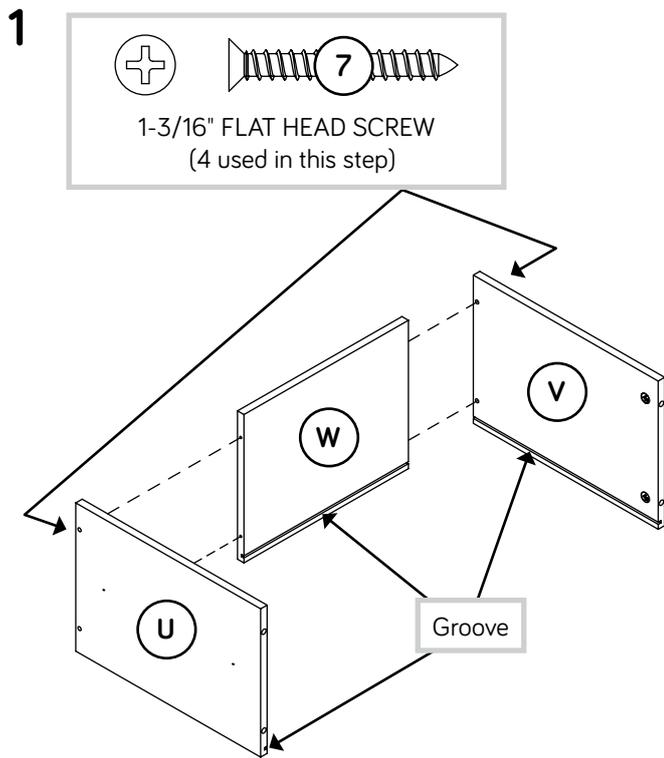


- ✚ Slide the DRAWER BOTTOM (R) into the grooves in the DRAWER SIDES (O and P) and DRAWER BACK (Q).

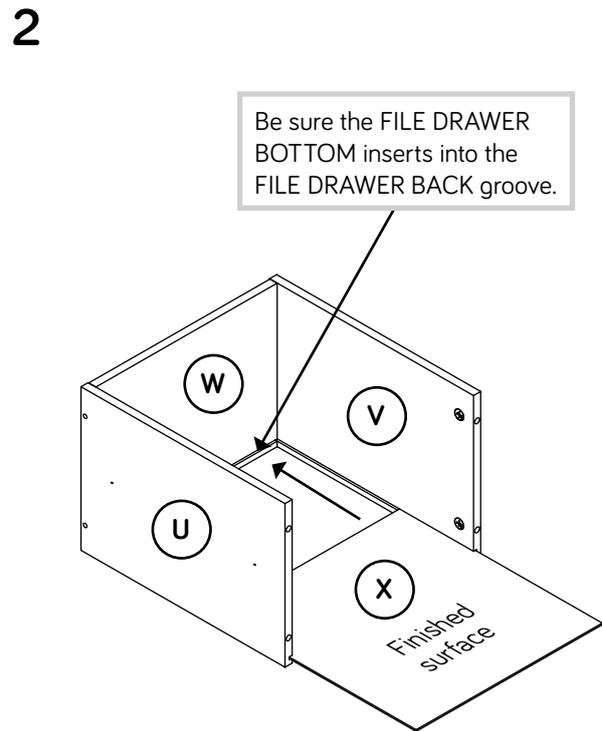


- ✚ Fasten the DRAWER FRONT (N) to the DRAWER SIDES (O and P) and DRAWER BRACE (S). Tighten five HIDDEN CAMS.
- ✚ Fasten a PULL (12) to the DRAWER FRONT (N). Use two GOLD 1/2" FLAT HEAD SCREWS (9).

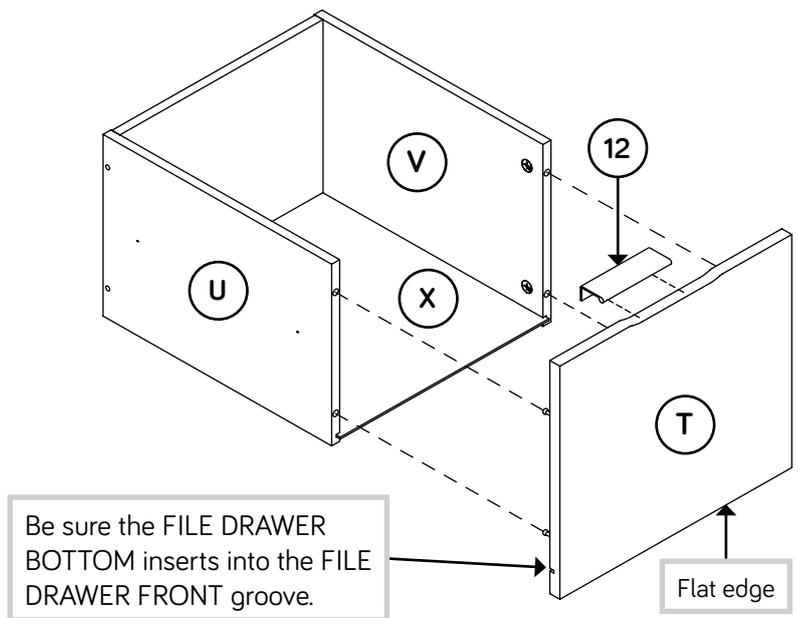
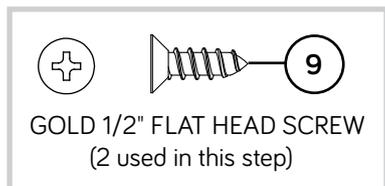
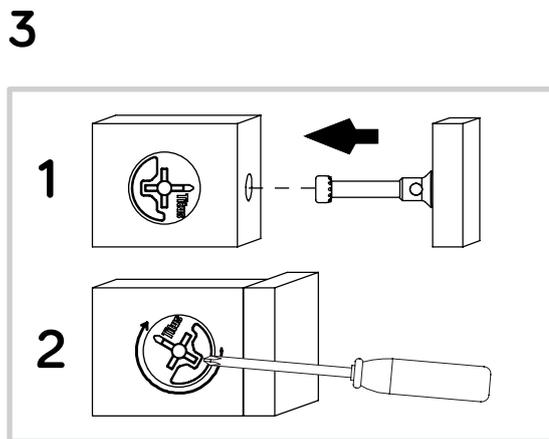
Step 18



Fasten the FILE DRAWER SIDES (U and V) to the FILE DRAWER BACK (W). Use four 1-3/16" FLAT HEAD SCREWS (7).



Slide the FILE DRAWER BOTTOM (X) into the grooves in the FILE DRAWER SIDES (U and V) and FILE DRAWER BACK (W).

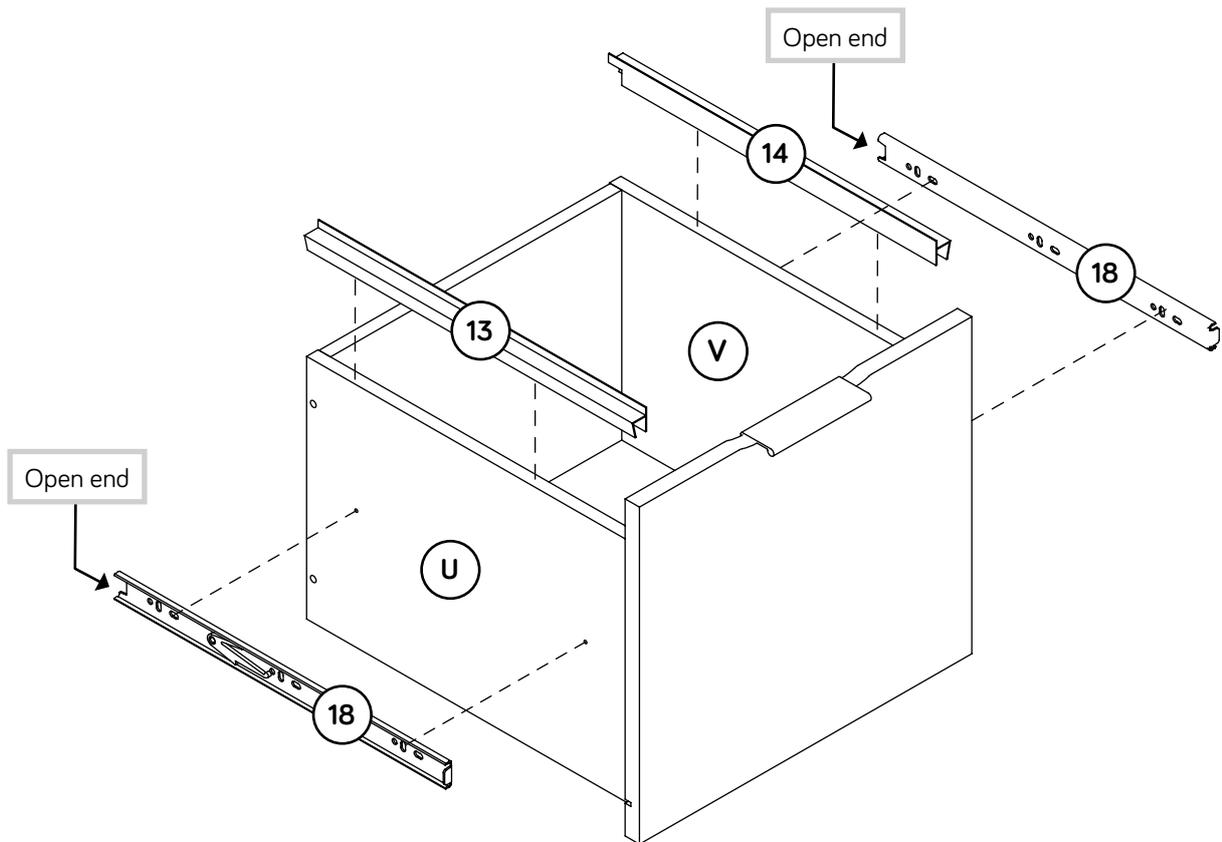
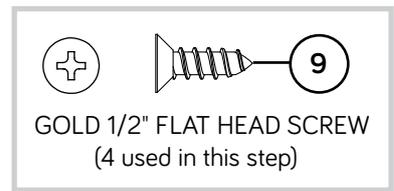
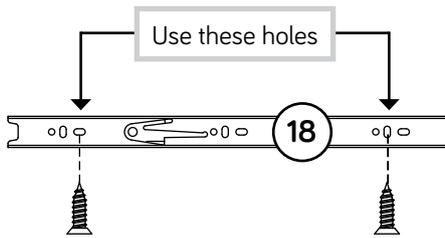


Fasten the FILE DRAWER FRONT (T) to the FILE DRAWER SIDES (U and V). Tighten four HIDDEN CAMS.

Fasten a PULL (12) to the FILE DRAWER FRONT (T). Use two GOLD 1/2" FLAT HEAD SCREWS (9).

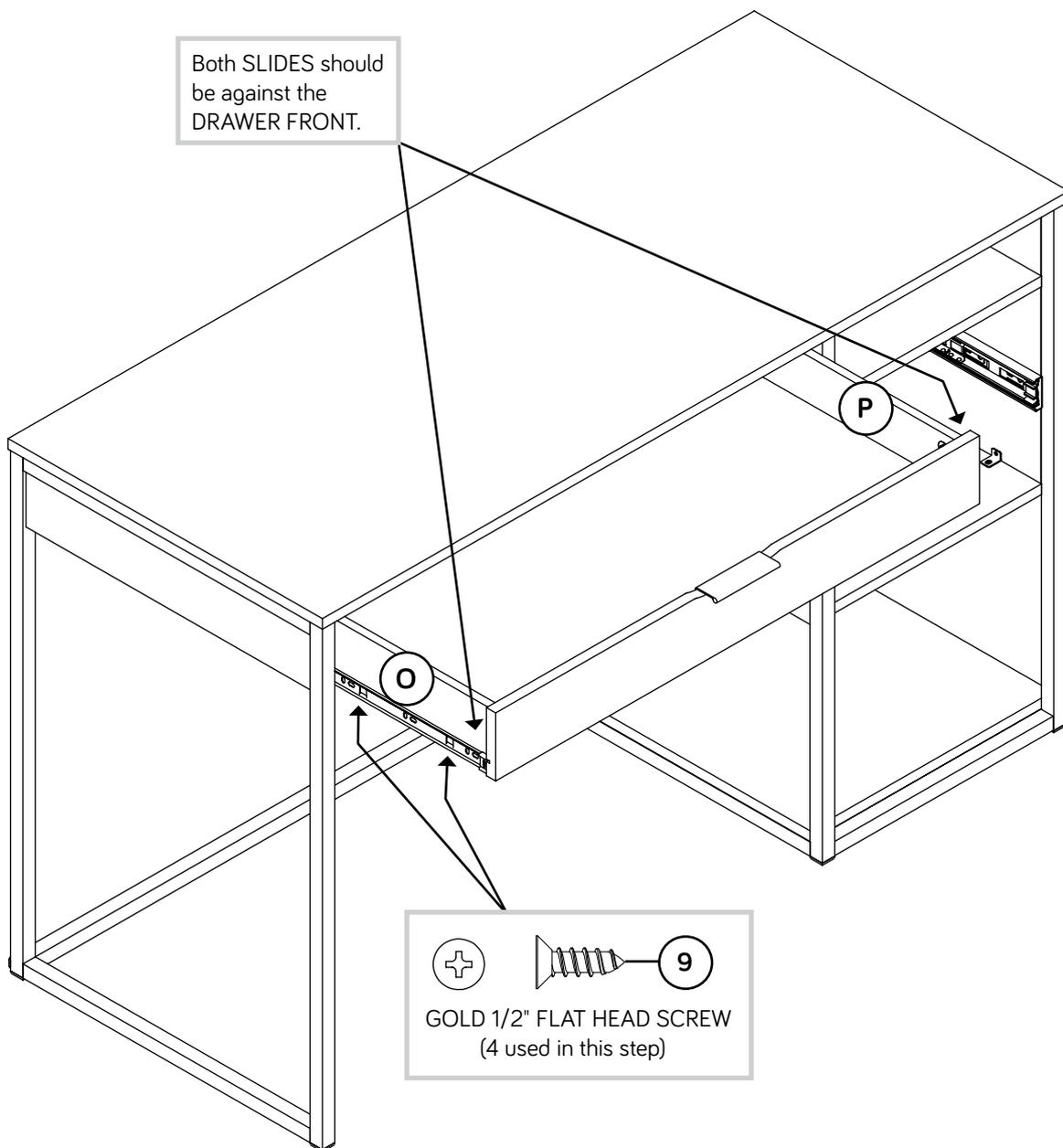
Step 19

- Fasten the WIDE EXTENSION SLIDES (18) to the FILE DRAWER SIDES (U and V). Use four GOLD 1/2" FLAT HEAD SCREWS (9).
- Press the FILE GLIDES (13 and 14) over the FILE DRAWER SIDES (U and V). The FILE GLIDES are necessary to hang files.



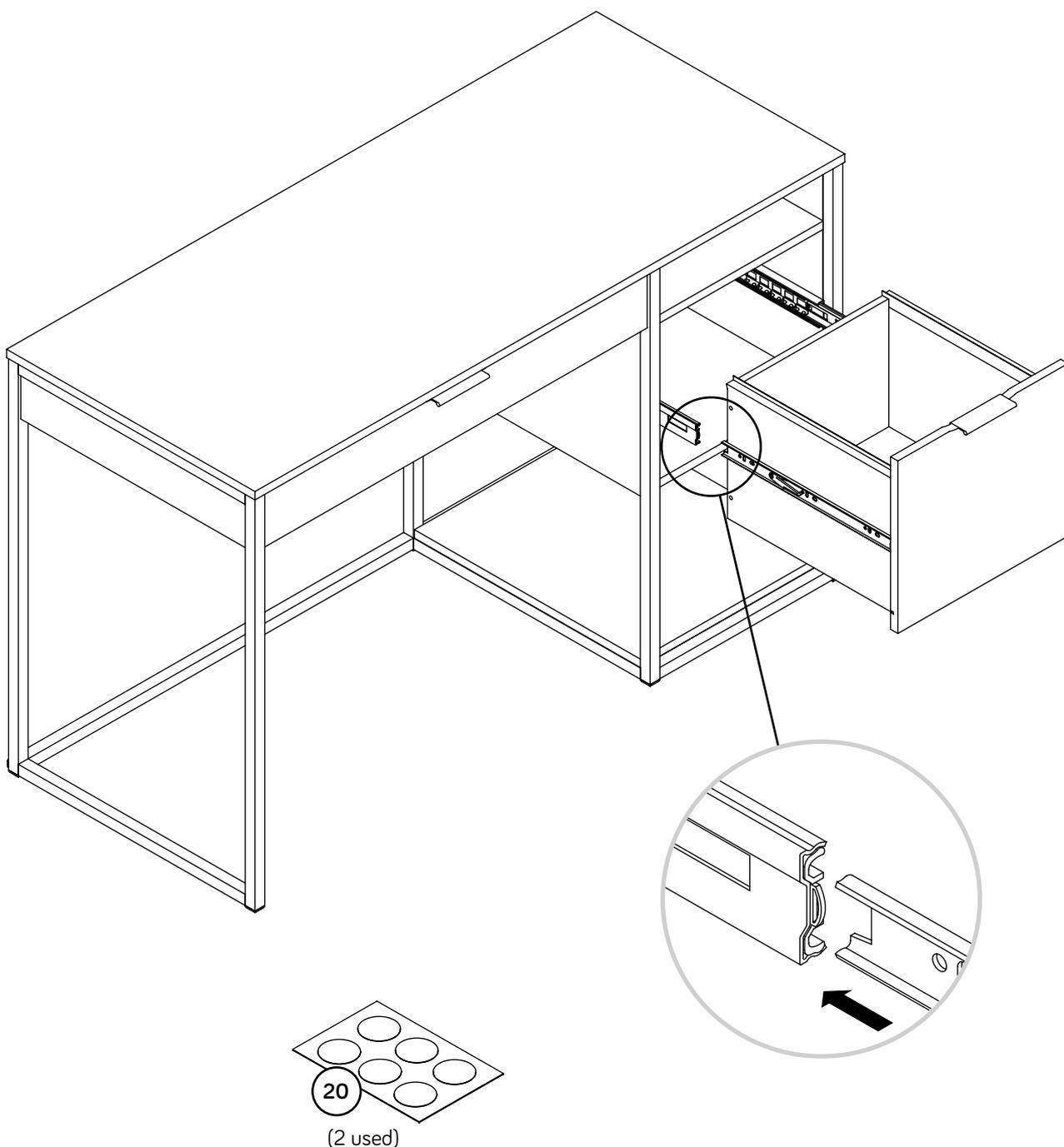
Step 20

- ✚ Carefully stand your unit upright.
- ✚ Pull out the SLIDE portion of the EXTENSION RAILS and SLIDES, and set the DRAWER on the brackets of the SLIDES.
- ✚ Fasten the DRAWER to the SLIDES. Use four GOLD 1/2" FLAT HEAD SCREWS (9) through the brackets and into the bottom edges of the DRAWER SIDES (O and P).



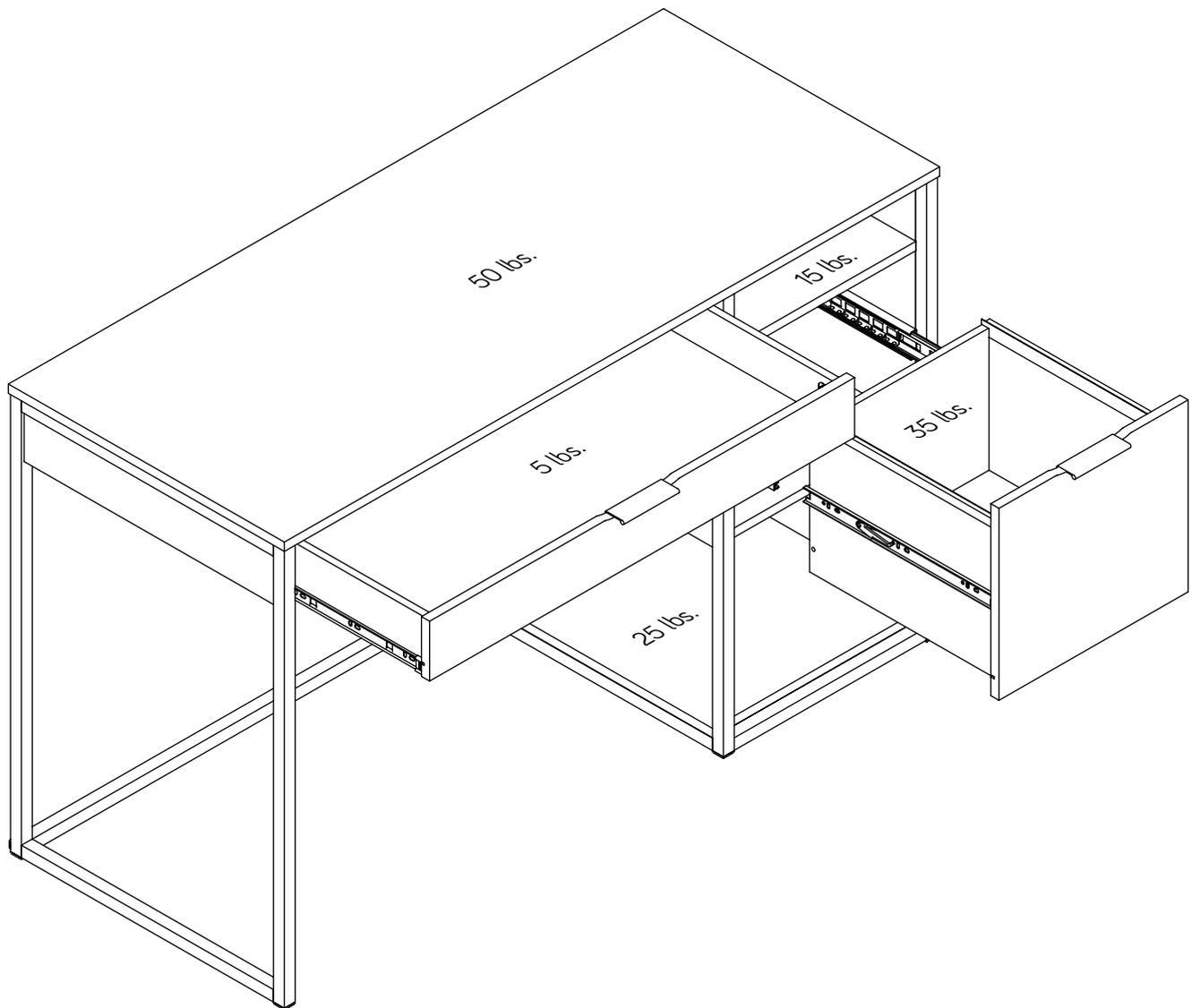
Step 21

- ✦ To insert the FILE DRAWER into your unit, line up the EXTENSION SLIDES on the drawer with the EXTENSION RAILS on the unit and push the drawer into the unit until the drawer is fully inserted. The drawer will push in hard until it is all the way in, then it will slide in and out easier.
- ✦ Peel APPLIQUES from the APPLIQUE CARDS (20) and stick them onto each HIDDEN CAM in the RIGHT BACK and DRAWER SIDES.



Step 22

- 🔩 **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- 🔩 This completes assembly. Clean with a damp cloth. Wipe dry.



WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. ***Carefully read the following chart.***

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none">• Overloaded shelves or drawers.• Improper loading can cause the product to be top-heavy.	<ul style="list-style-type: none">• Risk of injury.• Top-heavy furniture can tip over.• Overloaded shelves and drawers can break.	<ul style="list-style-type: none">• Never exceed the weight limits shown in the instructions.• Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.
<ul style="list-style-type: none">• Improperly moving furniture that is not designed and equipped with casters.	<ul style="list-style-type: none">• Furniture can tip over or break if improperly moved.• Physical injury. Furniture can be very heavy.• Breakage of tops - particularly with double pedestal furniture (drawers at both ends).	<ul style="list-style-type: none">• Unload shelves and drawers from top to bottom before moving the unit.• Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.• Provide support to the center section of the top when lifting the furniture.
<ul style="list-style-type: none">• Placing TVs on furniture items that are not designed to support a television is hazardous.	<ul style="list-style-type: none">• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	<ul style="list-style-type: none">• This product is not designed to support a television.