

Sit and surf.

Computer Workcentre

5401562

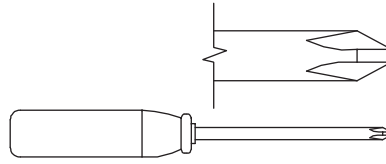
NOTE: THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

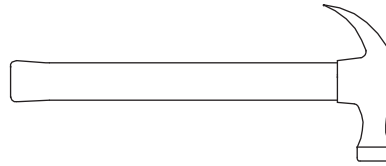
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Assembly Tools Required

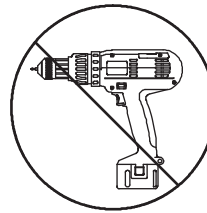
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No. 2 Phillips Screwdriver
Tip Shown Actual Size



Hammer
Not actual size 😊



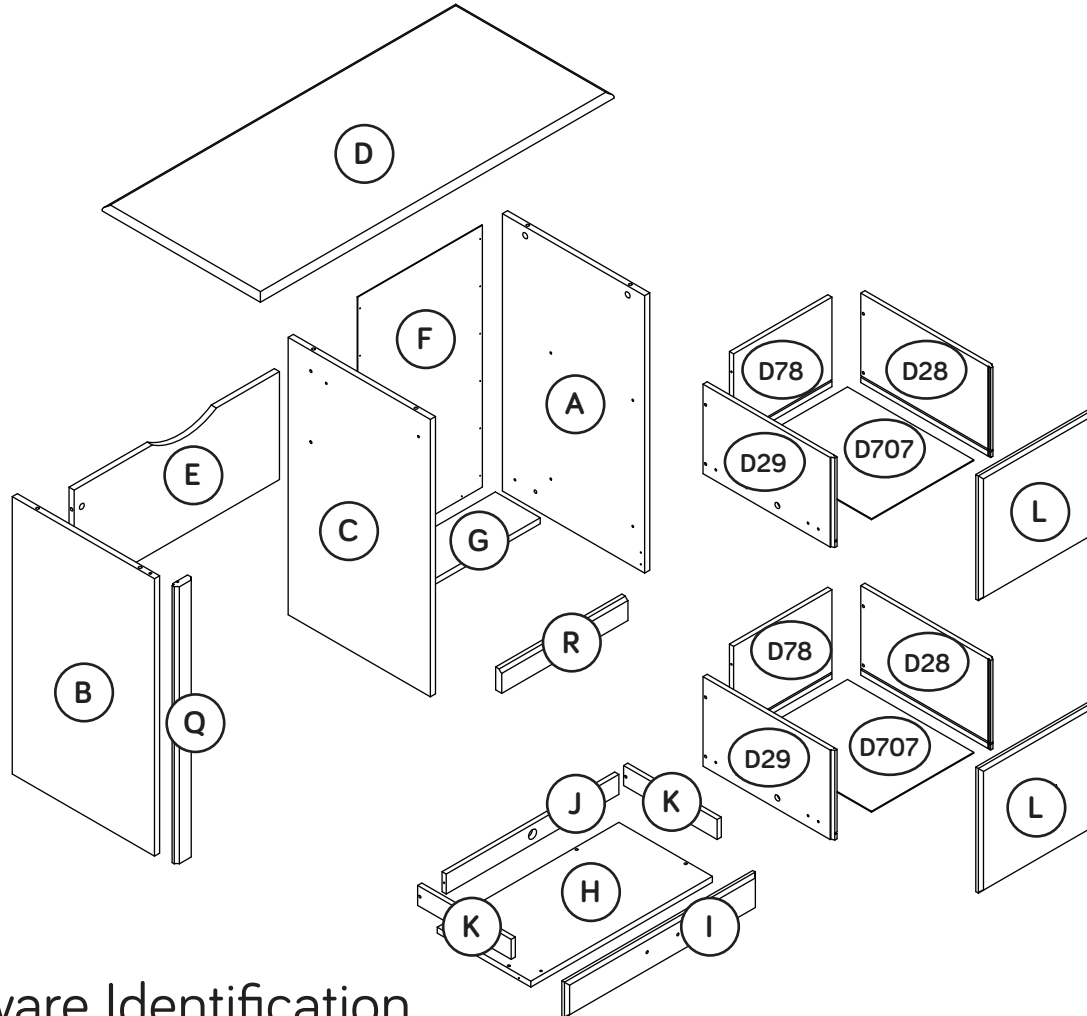
Skip the power trip.
This time.

Part Identification

A	RIGHT END (1)	D78	DRAWER BACK (2)	I	KEYBOARD FRONT (1)
B	LEFT END (1)	D707	DRAWER BOTTOM (2)	J	KEYBOARD BACK (1)
C	UPRIGHT (1)	E	MODESTY PANEL (1)	K	KEYBOARD SIDE (2)
D	TOP (1)	F	BACK (1)	L	DRAWER FRONT (2)
D28	RIGHT DRAWER SIDE (2)	G	BRACE (1)	Q	END MOLDING (1)
D29	LEFT DRAWER SIDE (2)	H	KEYBORAD SHELF (1)	R	BASE (1)

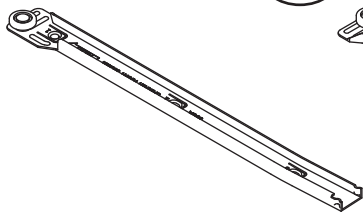


While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

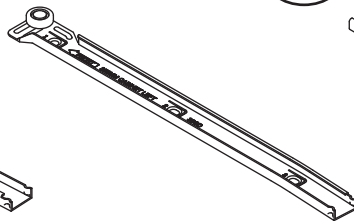


Hardware Identification

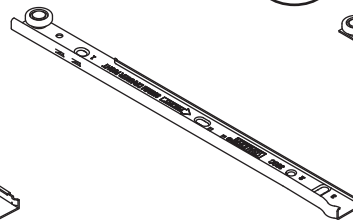
35GA CABINET RIGHT - 2



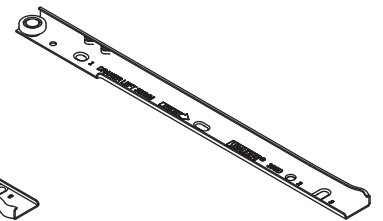
35GB CABINET LEFT - 2



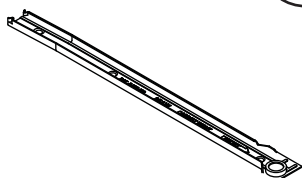
35GC DRAWER RIGHT - 2



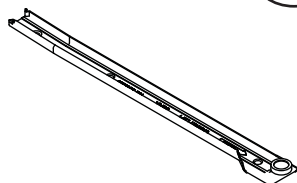
35GD DRAWER LEFT - 2



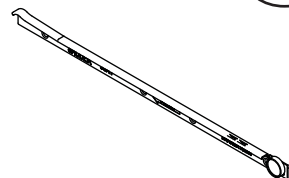
35AW CABINET RIGHT - 1



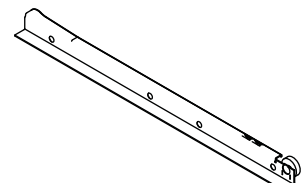
35AX CABINET LEFT - 1



35AY DRAWER RIGHT - 1

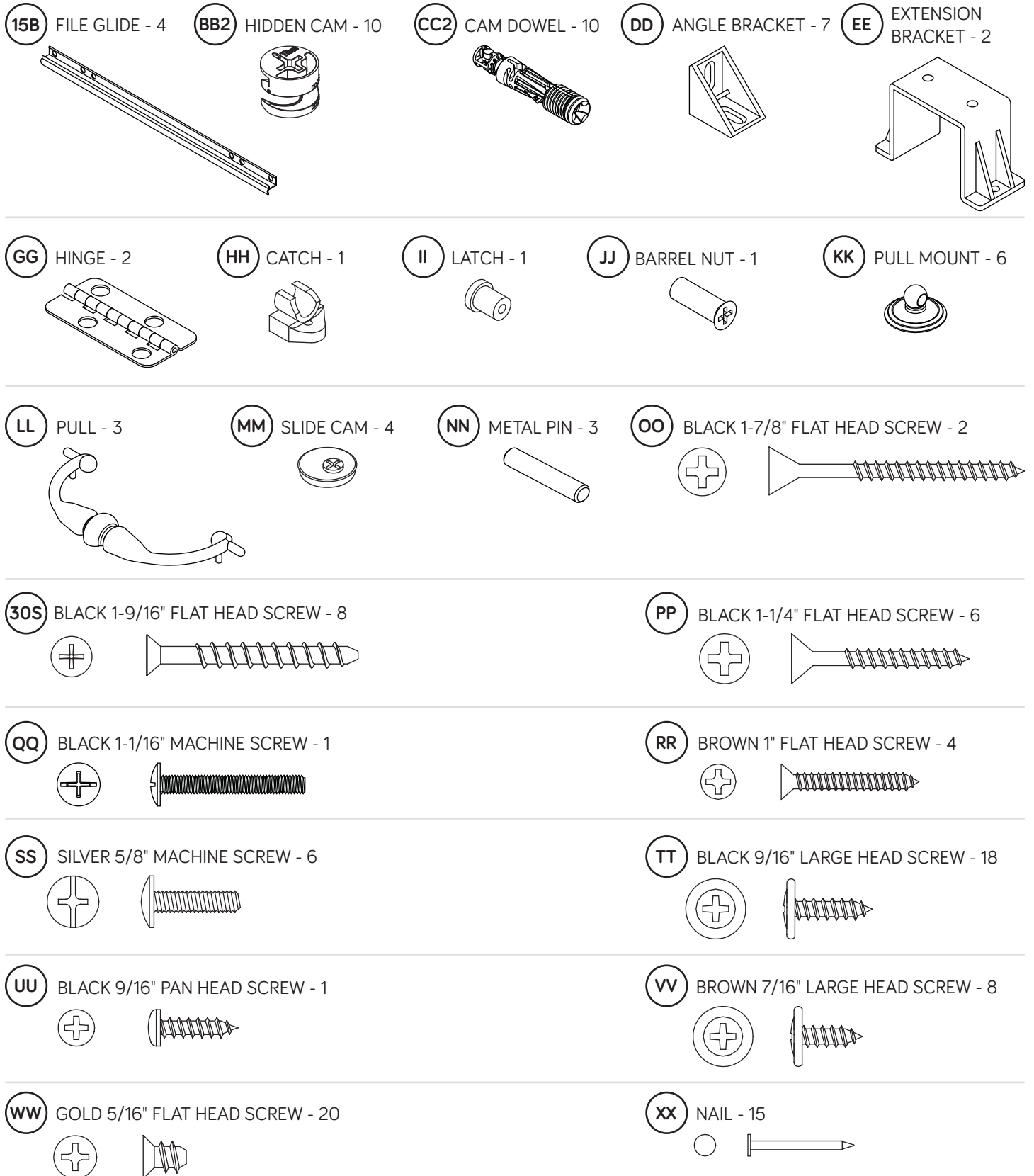


35AZ DRAWER LEFT - 1



Hardware Identification

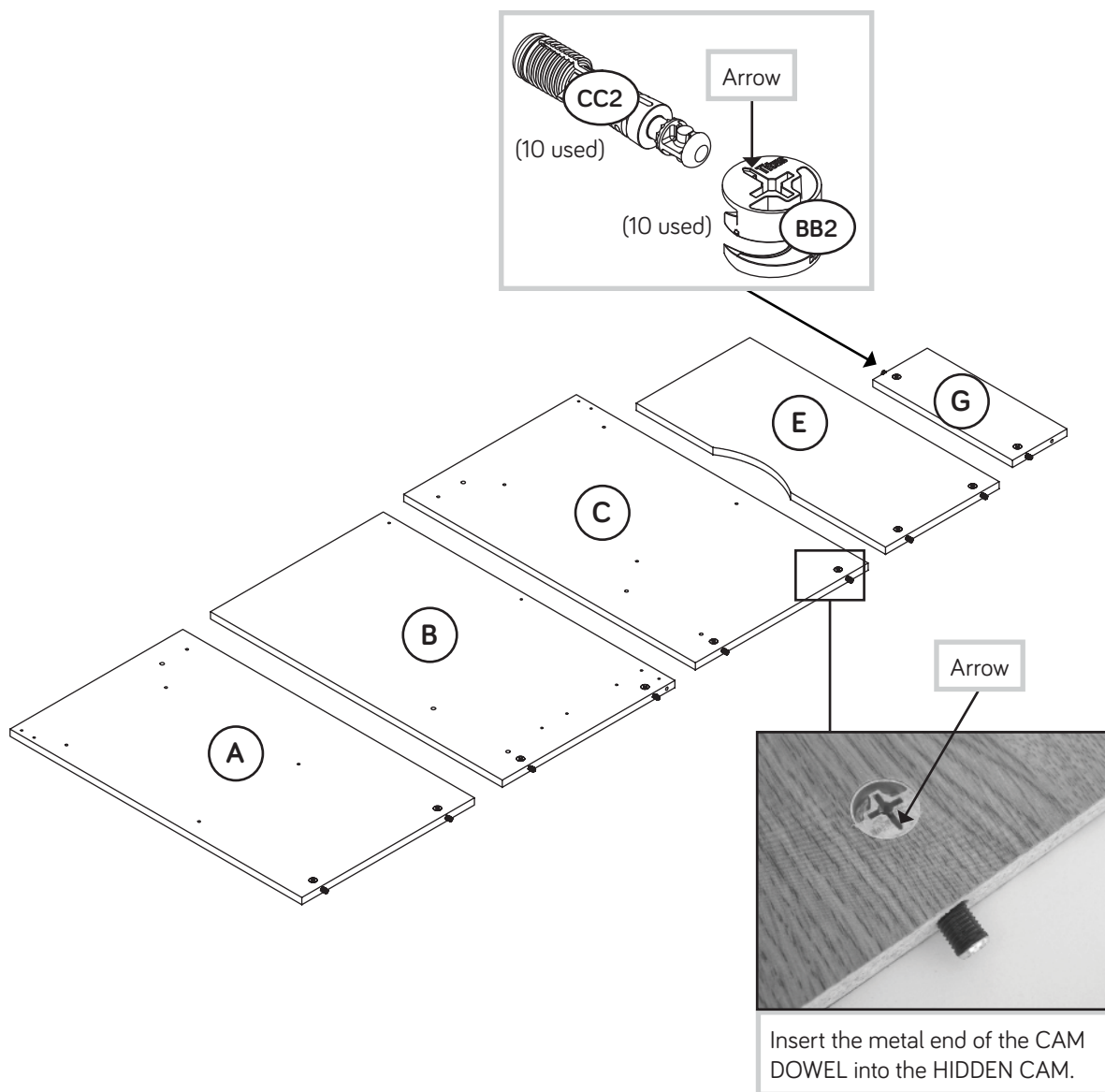
† Screws are shown actual size. You may receive extra hardware with your unit.



Step 1

- ✦ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✦ Push ten HIDDEN CAMS (BB2) into the ENDS (A and B), UPRIGHT (C), MODESTY PANEL (E), and BRACE (G). Then insert a CAM DOWEL (CC2) into each HIDDEN CAM.

Do not tighten the HIDDEN CAMS in this step.



Step 2

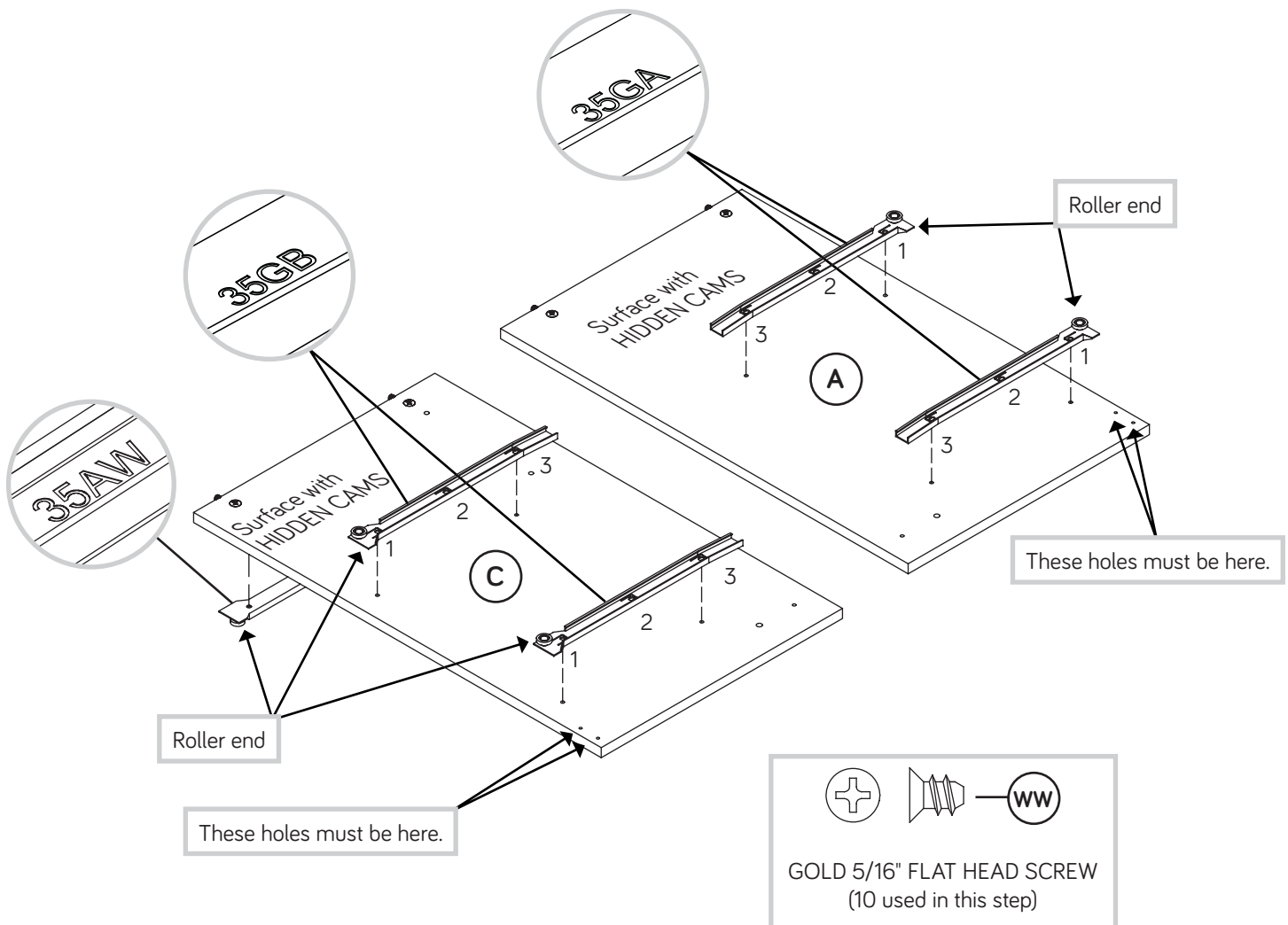
Fasten the CABINET RIGHTS (35GA) to the RIGHT END (A) and a CABINET LEFTS (35GB) to the UPRIGHT (C). Use four GOLD 5/16" FLAT HEAD SCREWS (WW) through holes #1 and #3.

Fasten the CABINET RIGHT (35AW) to the opposite surface of the UPRIGHT (C).

NOTE: Be sure the roller end of each RAIL is at the same end.



Remember:
Righty tighty.
Lefty loosey.



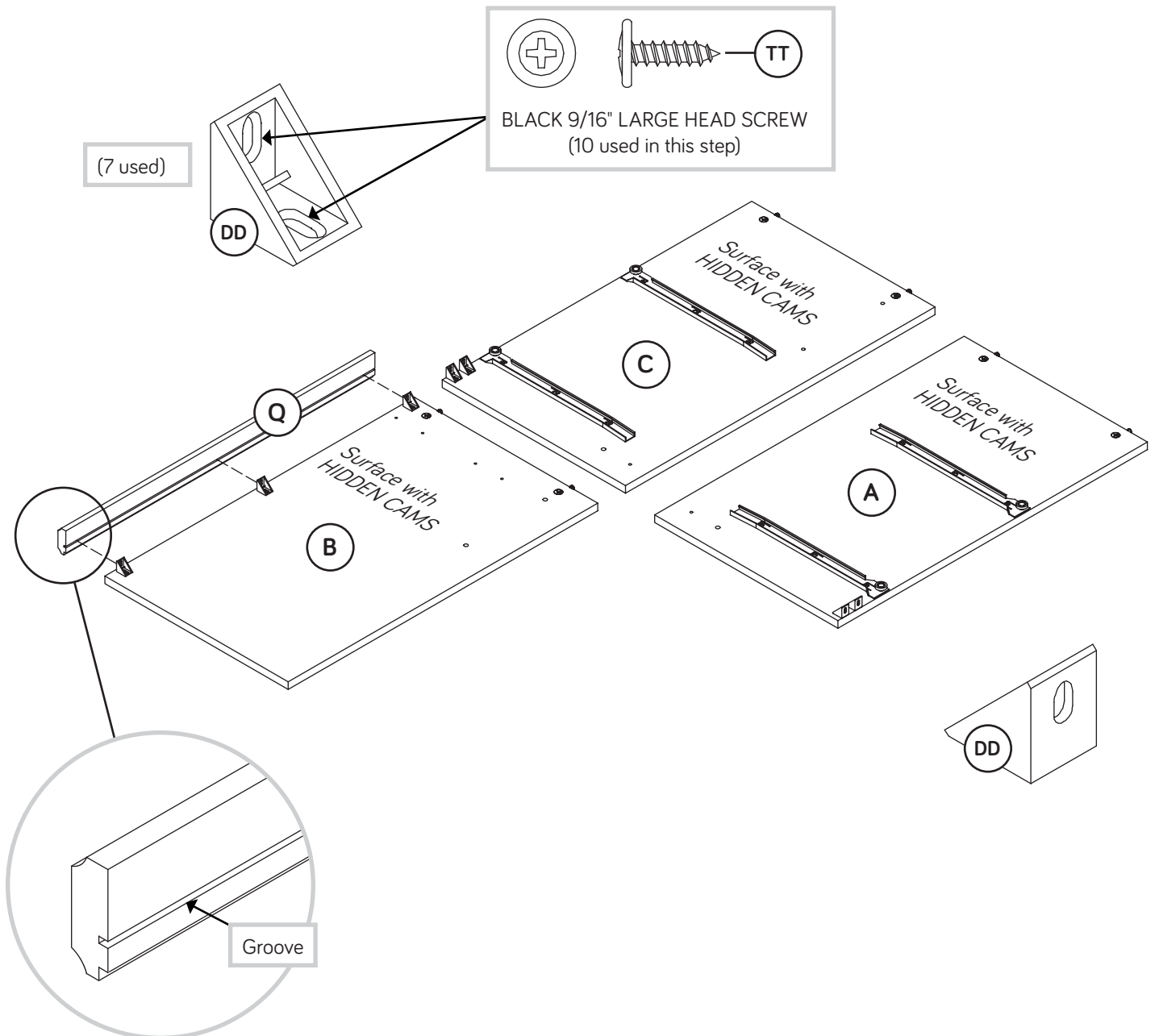
Step 3

Fasten seven ANGLE BRACKETS (DD) to the ENDS (A and B) and UPRIGHT (C). Use seven BLACK 9/16" LARGE HEAD SCREWS (TT).

NOTE: Be sure the edges of the ANGLE BRACKETS are even with the edges of the ENDS and UPRIGHT.

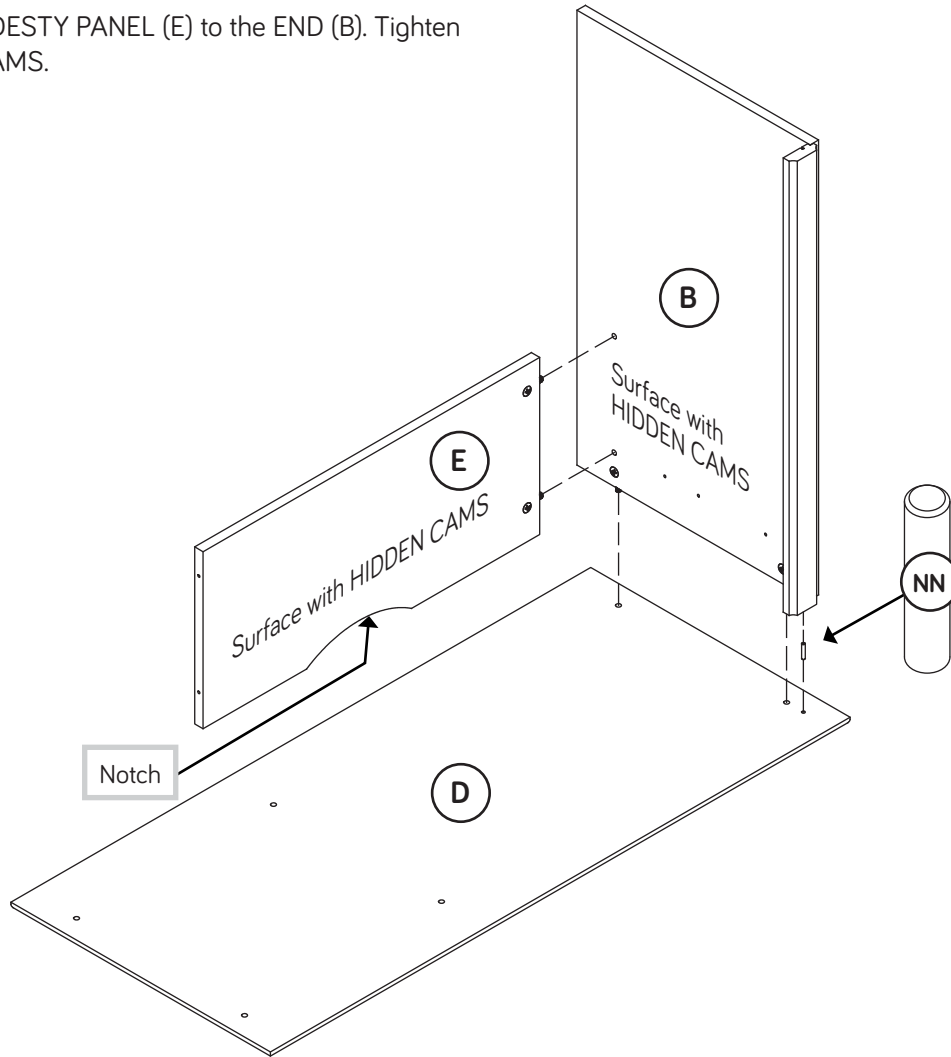
Fasten the END MOLDING (Q) to the LEFT END (B). Use three BLACK 9/16" LARGE HEAD SCREWS (TT).

NOTE: There are no pre-drilled holes in the END MOLDING (Q). Turn the screws into the groove of the END MOLDING. Do not over tighten.



Step 4

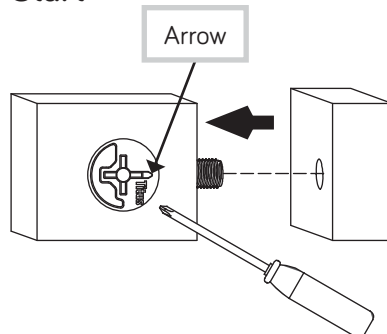
- ✚ Insert a METAL PIN (NN) into the hole in the TOP (D).
Fasten the END (B) to the TOP. Tighten two HIDDEN CAMS.
- ✚ **NOTE:** Be sure the PIN in the TOP inserts into the edge of the END.
- ✚ Fasten the MODESTY PANEL (E) to the END (B). Tighten two HIDDEN CAMS.



⚠ Caution

Risk of damage or injury. HIDDEN CAMS must be completely tightened. HIDDEN CAMS that are not completely tightened may loosen, and parts may separate. To completely tighten:

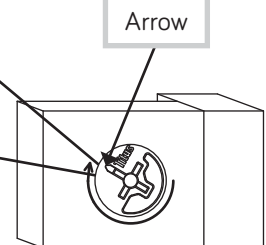
Start



Tighten

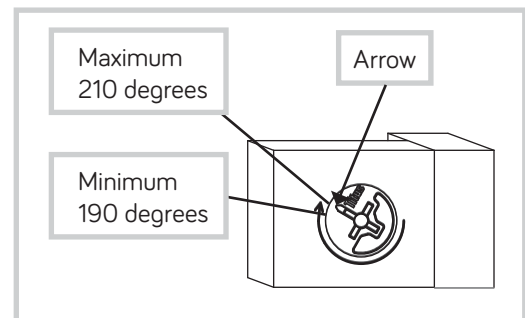
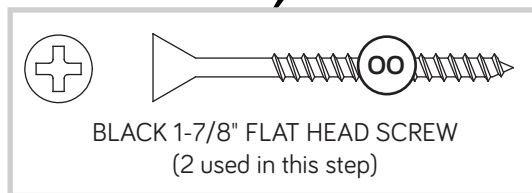
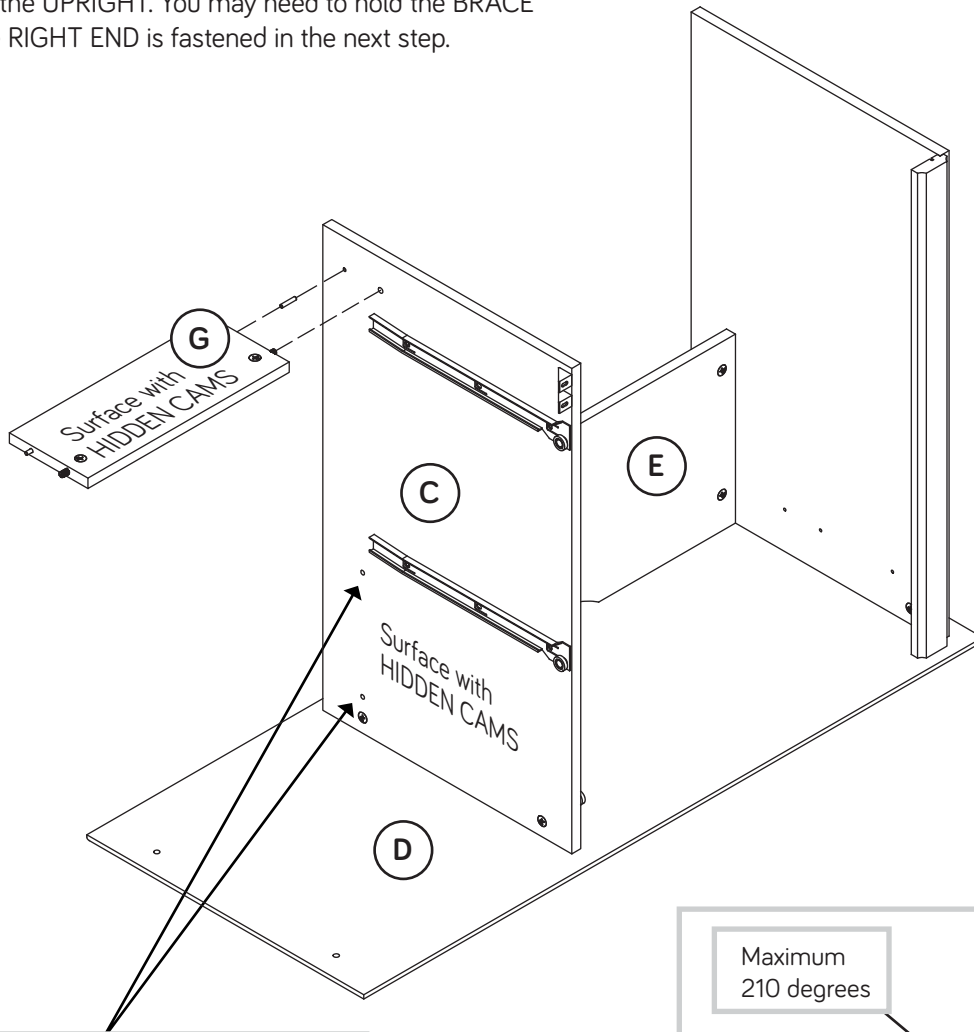
Maximum 210 degrees

Minimum 190 degrees



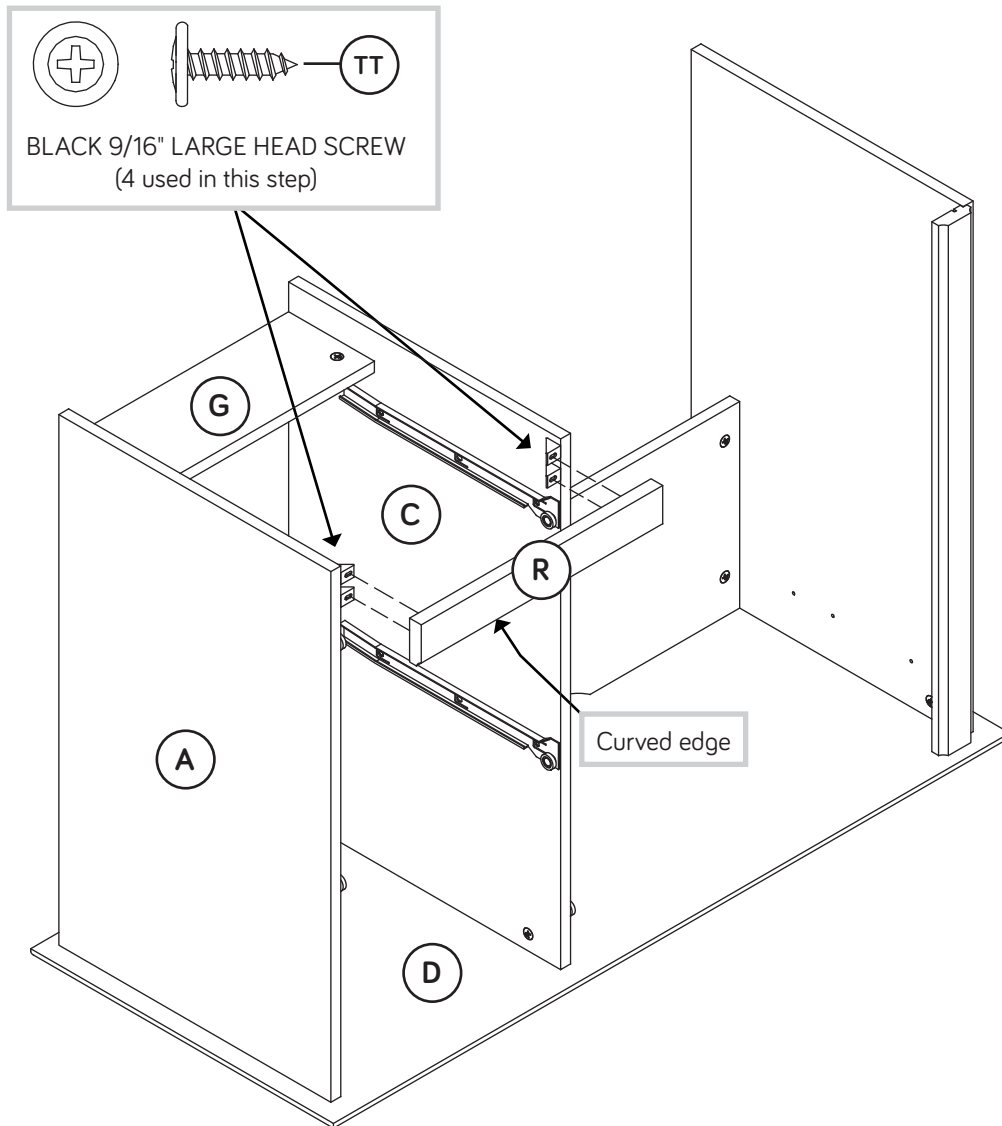
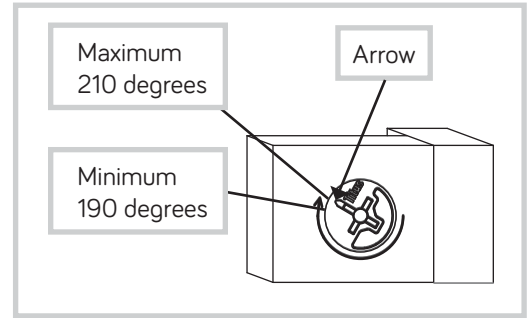
Step 5

- Fasten the UPRIGHT (C) to the MODESTY PANEL (E). Use two BLACK 1-7/8" FLAT HEAD SCREWS (OO).
- Insert two METAL PINS into the short edges of the BRACE (G).
- Fasten the BRACE (G) to the UPRIGHT (C). Tighten one HIDDEN CAM.
- NOTE:** Be sure the METAL PIN in the BRACE inserts into the hole in the UPRIGHT. You may need to hold the BRACE up until the RIGHT END is fastened in the next step.



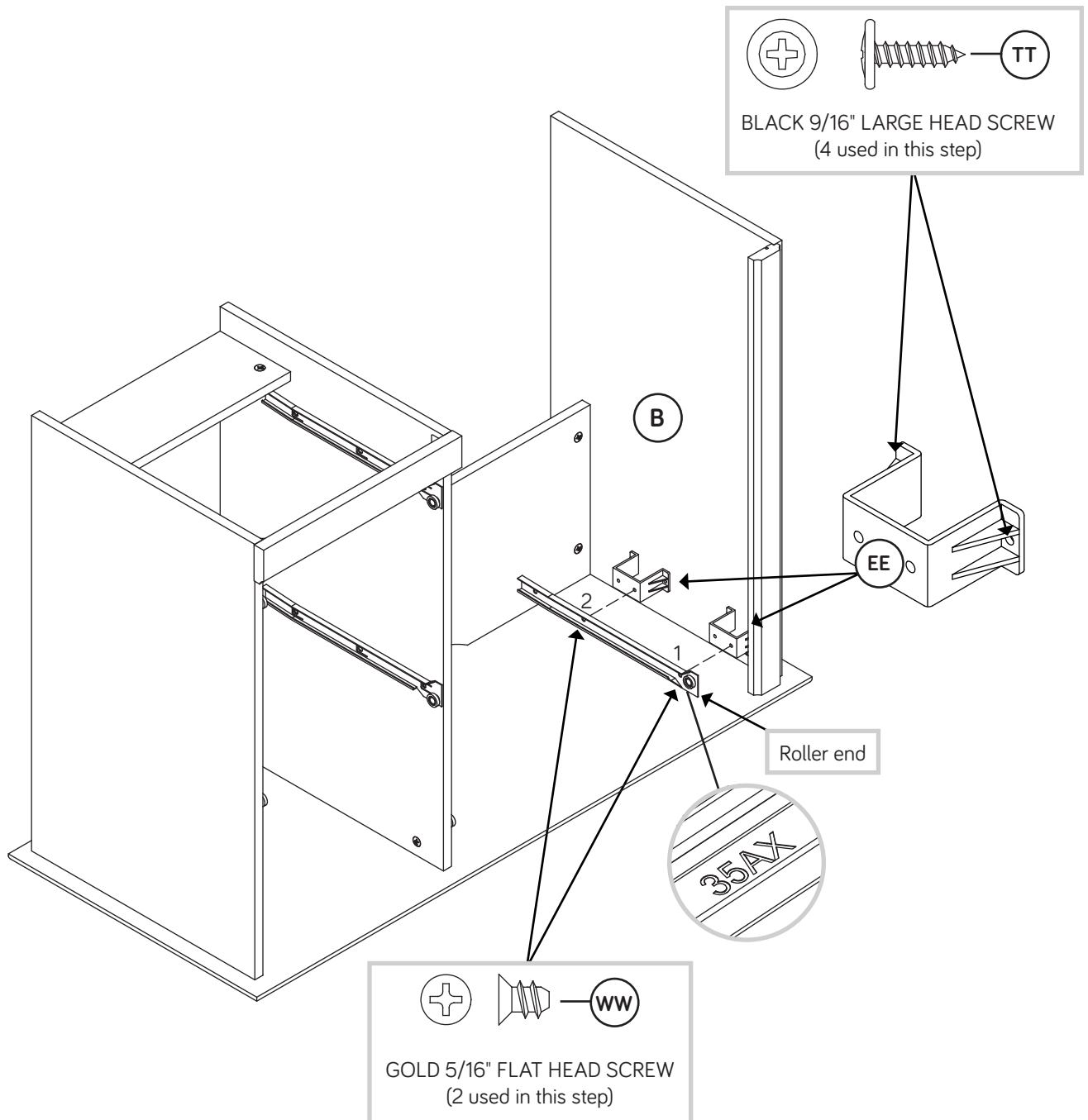
Step 6

- Fasten the RIGHT END (A) to the TOP (D). Fasten two HIDDEN CAMS.
- Fasten the RIGHT END (A) to the BRACE (G). Tighten the HIDDEN CAM.
- NOTE:** Be sure the PIN in the BRACE inserts into the hole in the END.
- Fasten the BASE (R) to the RIGHT END (A) and UPRIGHT (C). Use four BLACK 9/16" LARGE HEAD SCREWS (TT).



Step 7

- Fasten two EXTENSION BRACKETS (EE) to the LEFT END (B).
Use four BLACK 9/16" LARGE HEAD SCREWS (TT).
- Fasten the CABINET LEFT (35AX) to the EXTENSION BRACKETS (EE). Use two GOLD 5/16" FLAT HEAD SCREWS (WW) through holes #1 and #2.



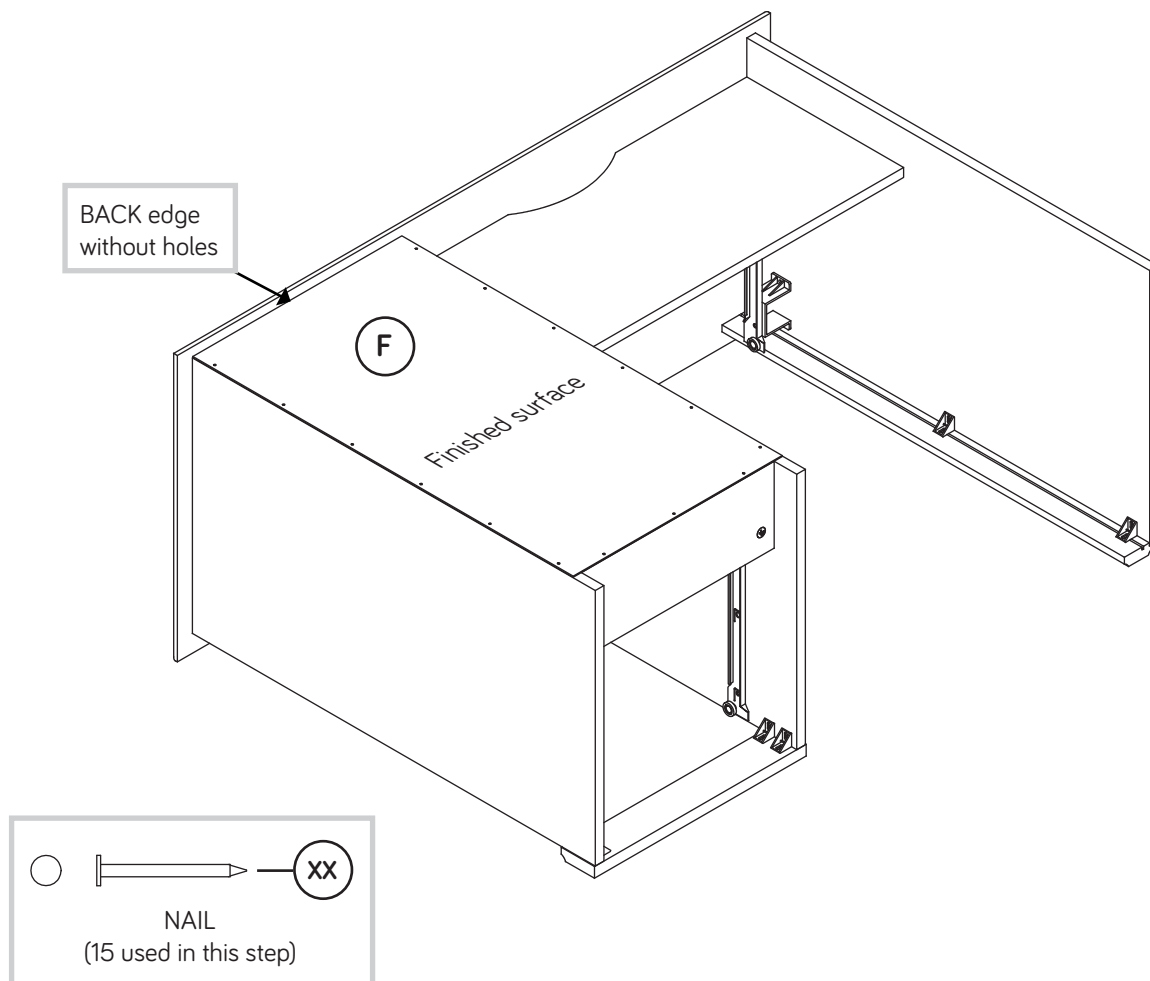
Step 8

- ✚ Carefully turn your unit over onto its front edges. Lay the BACK (F) over your unit.
- ✚ Make equal margins along all four edges of the BACK (F). Push on opposite corners of your unit if needed to make it “square”.
- ✚ Fasten the BACK (F) to your unit using the NAILS (XX).



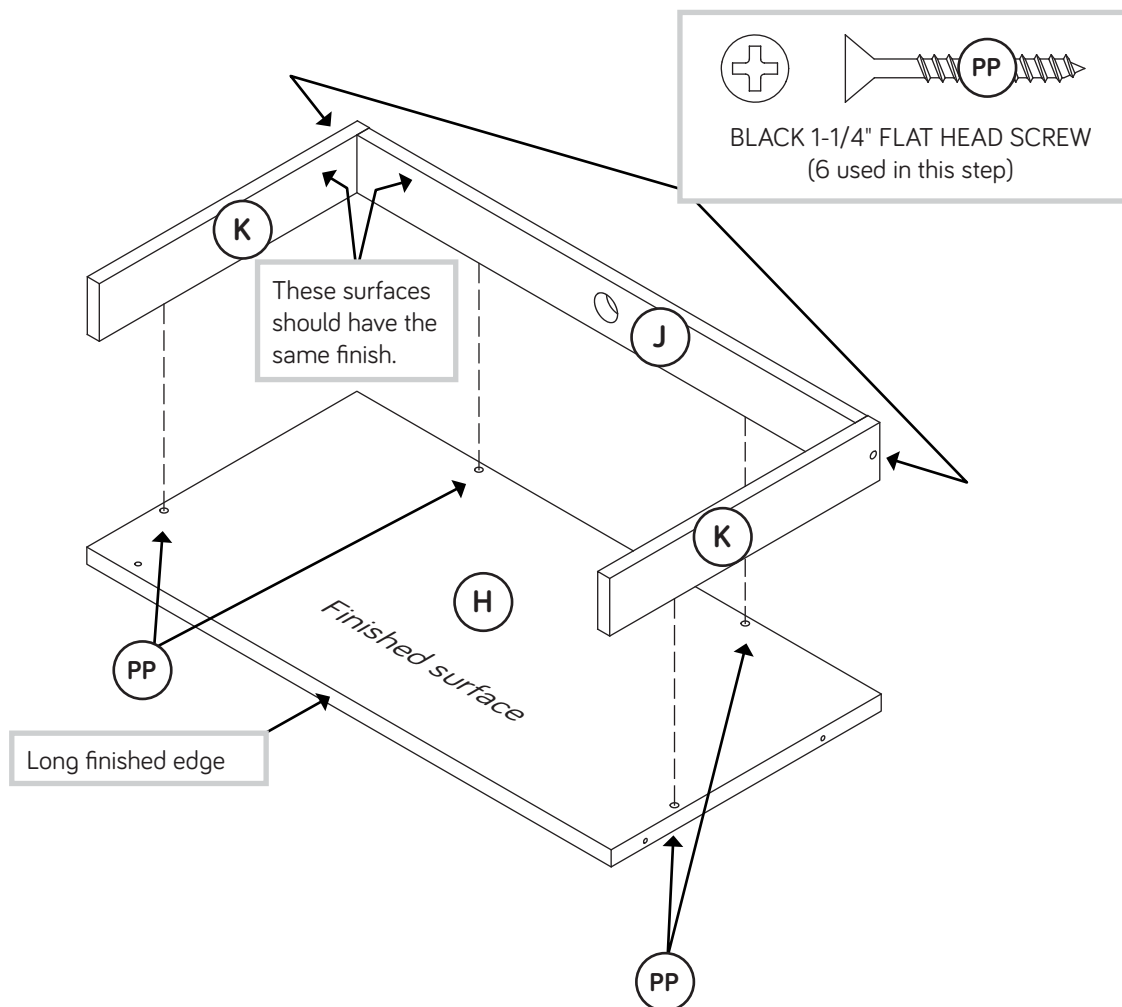
Caution

Do not stand the unit upright without the BACK fastened. The unit may collapse.



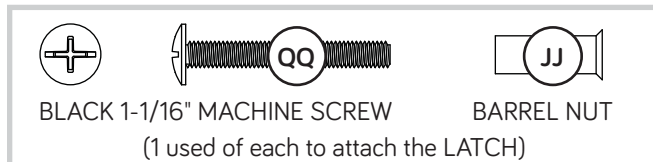
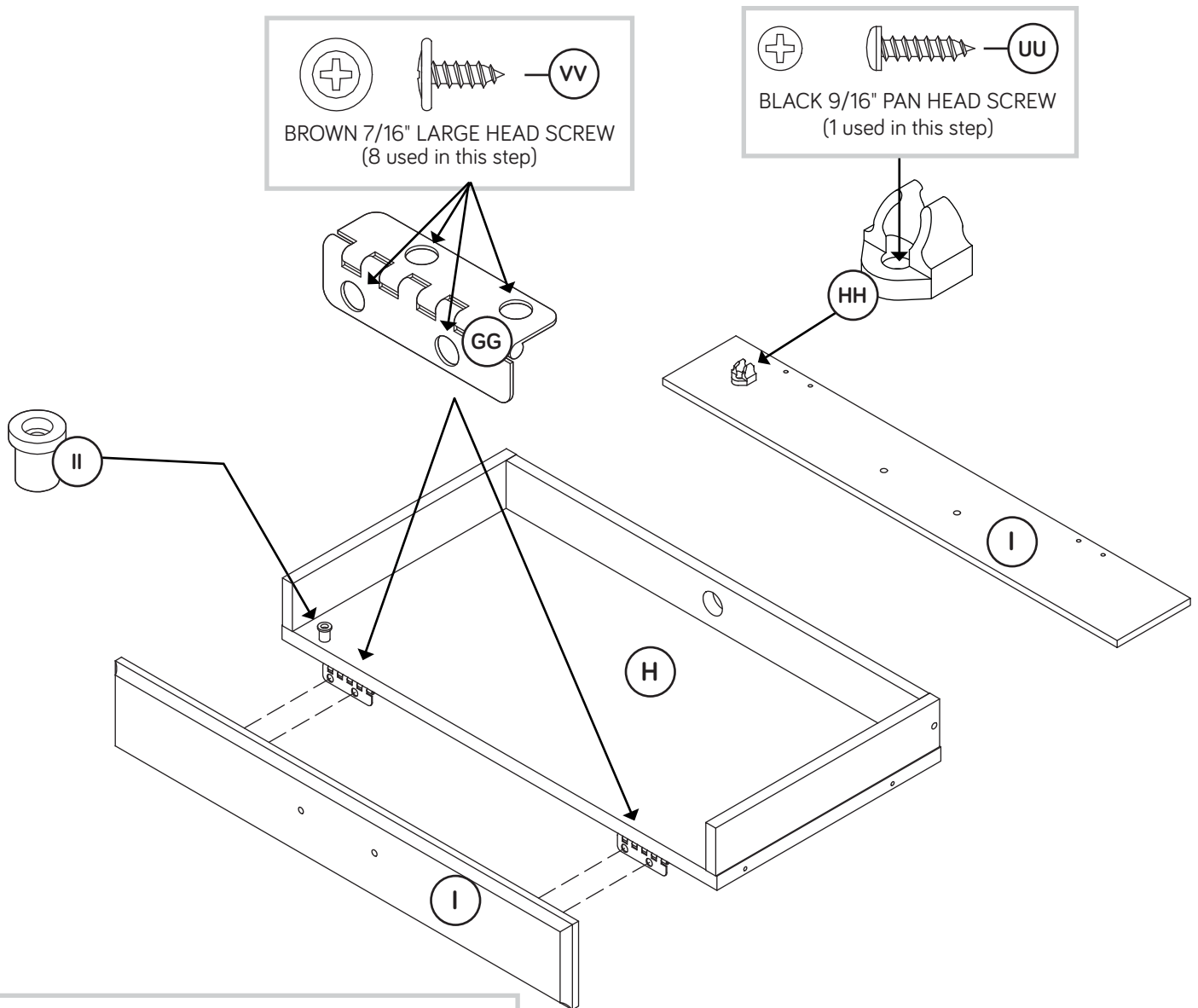
Step 9

- Fasten the KEYBOARD SIDES (K) and KEYBOARD BACK (J) to the KEYBOARD SHELF (H). Use four 1-1/4" FLAT HEAD SCREWS (PP).
- Fasten the KEYBOARD SIDES (K) to the KEYBOARD BACK (J). Use two 1-1/4" FLAT HEAD SCREWS (PP).



Step 10

- Fasten the CATCH (HH) to the KEYBOARD FRONT (I).
Use a 9/16" PAN HEAD SCREW (UU).
- To fasten the LATCH (II) to the KEYBOARD SHELF (H), insert the BLACK 1-1/16" MACHINE SCREW (QQ) through the LATCH and KEYBOARD SHELF. Turn the BARREL NUT (JJ) onto the end of the SCREW. Use two screwdrivers to tighten the SCREW and NUT.
- Fasten the HINGES (GG) to KEYBOARD SHELF (H) and KEYBOARD FRONT (I). Use eight BROWN 5/16" LARGE HEAD SCREWS (VV).

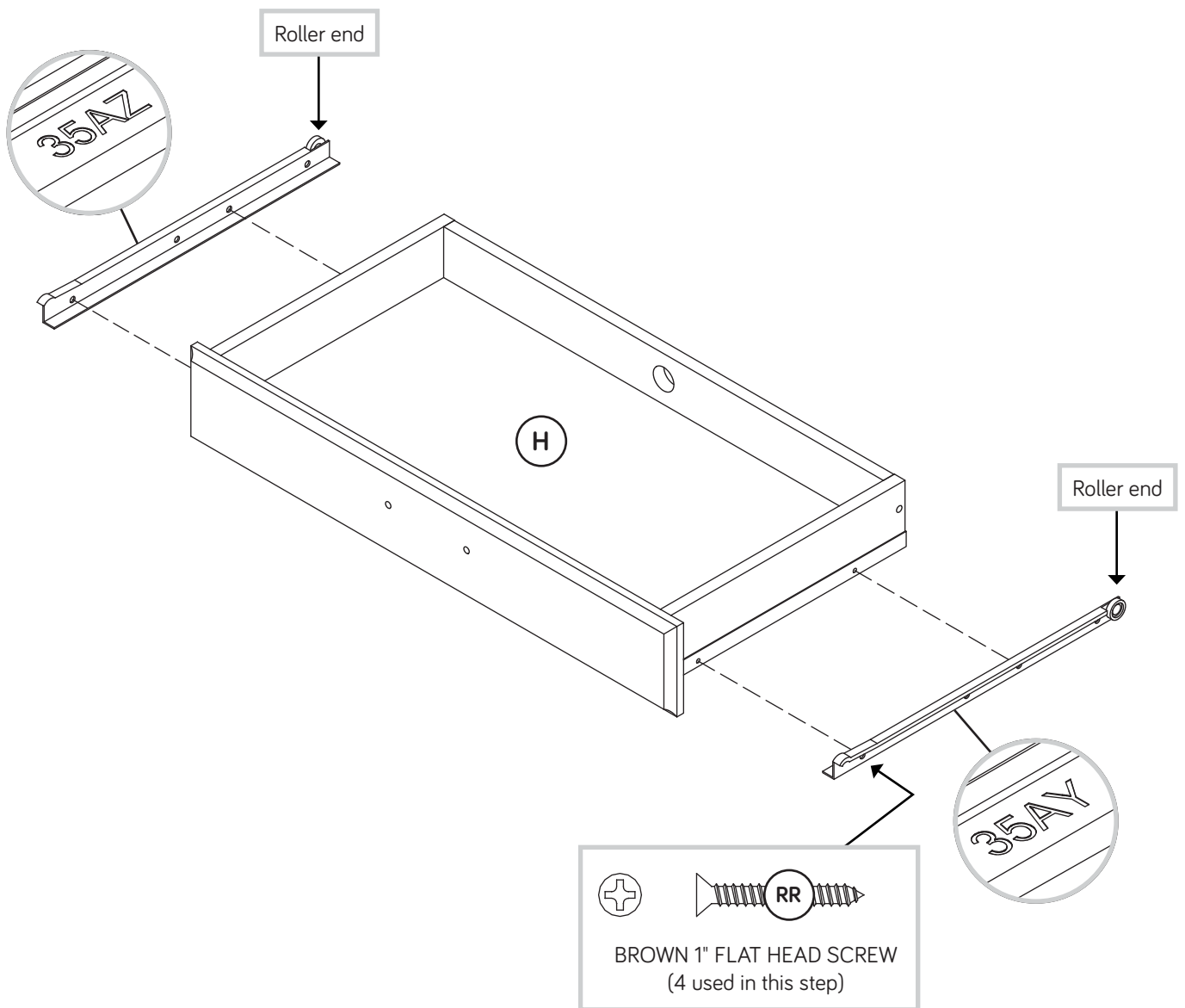


Step 11

Fasten the DRAWER RIGHT (35AY) and the DRAWER LEFT (35AZ) to the KEYBOARD SHELF (H). Use four BROWN 1" FLAT HEAD SCREWS (RR).

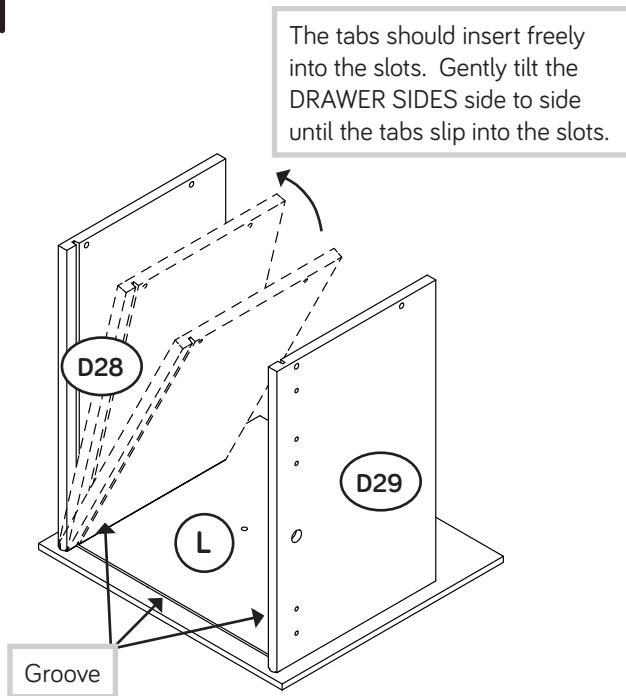


Side Step: Make nachos. (Optional, but recommended.)



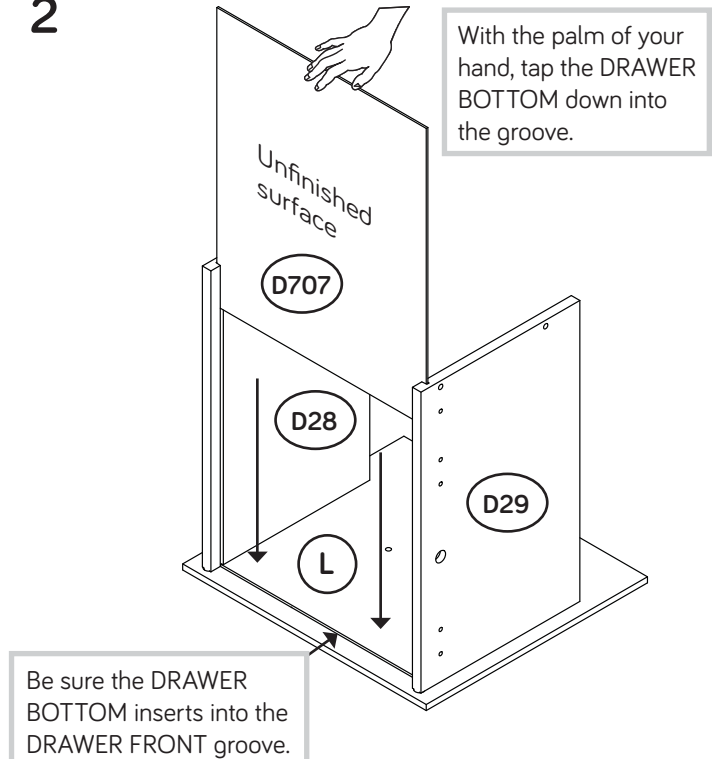
Step 12

1



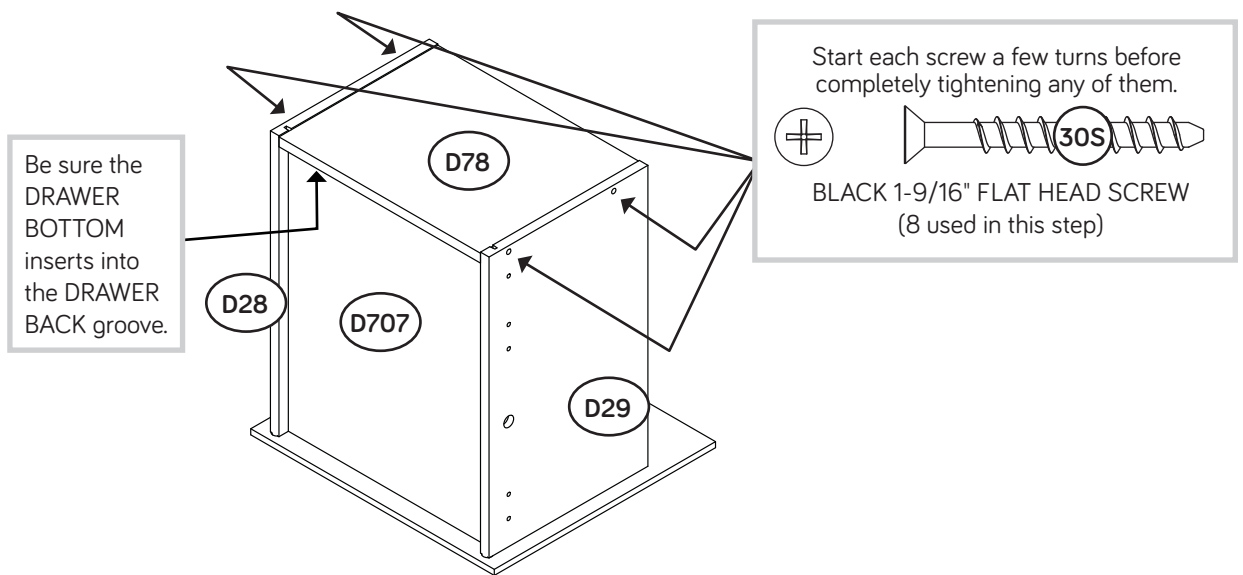
- ✚ Insert the DRAWER SIDES (D28 and D29) at an angle into the slot at each end of the DRAWER FRONT (L).

2



- ✚ Slide the DRAWER BOTTOM (D707) into the grooves in the DRAWER SIDES (D28 and D29) and DRAWER FRONT (L).

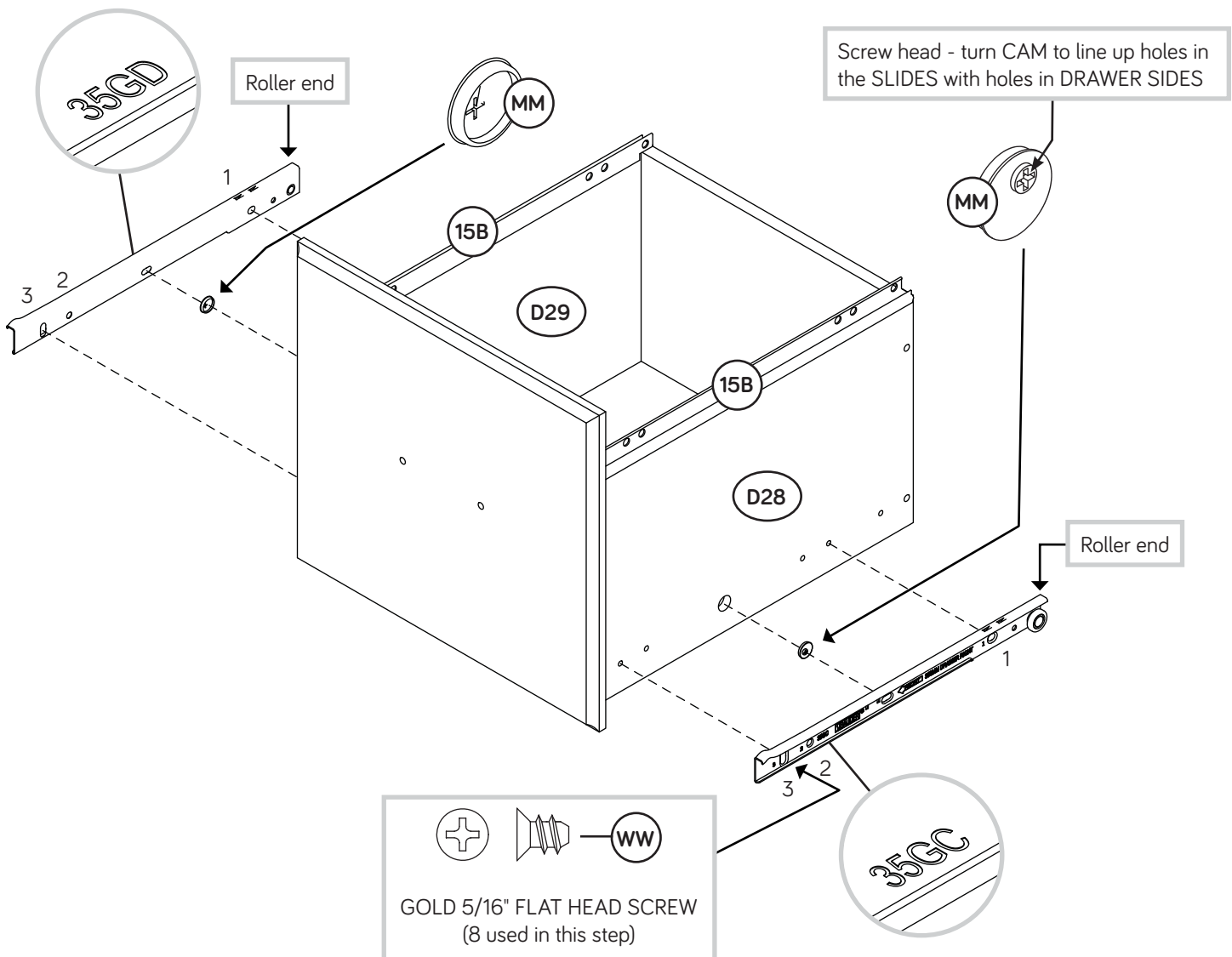
3



- ✚ Fasten the DRAWER BACK (D78) to the DRAWER SIDES (D28 and D29). Use four BLACK 1-9/16" FLAT HEAD SCREWS (30S).
- ✚ NOTE: Be sure the DRAWER BOTTOM (D707) inserts into the groove of the DRAWER BACK (D78).
- ✚ Repeat this step for the remaining drawer.

Step 13

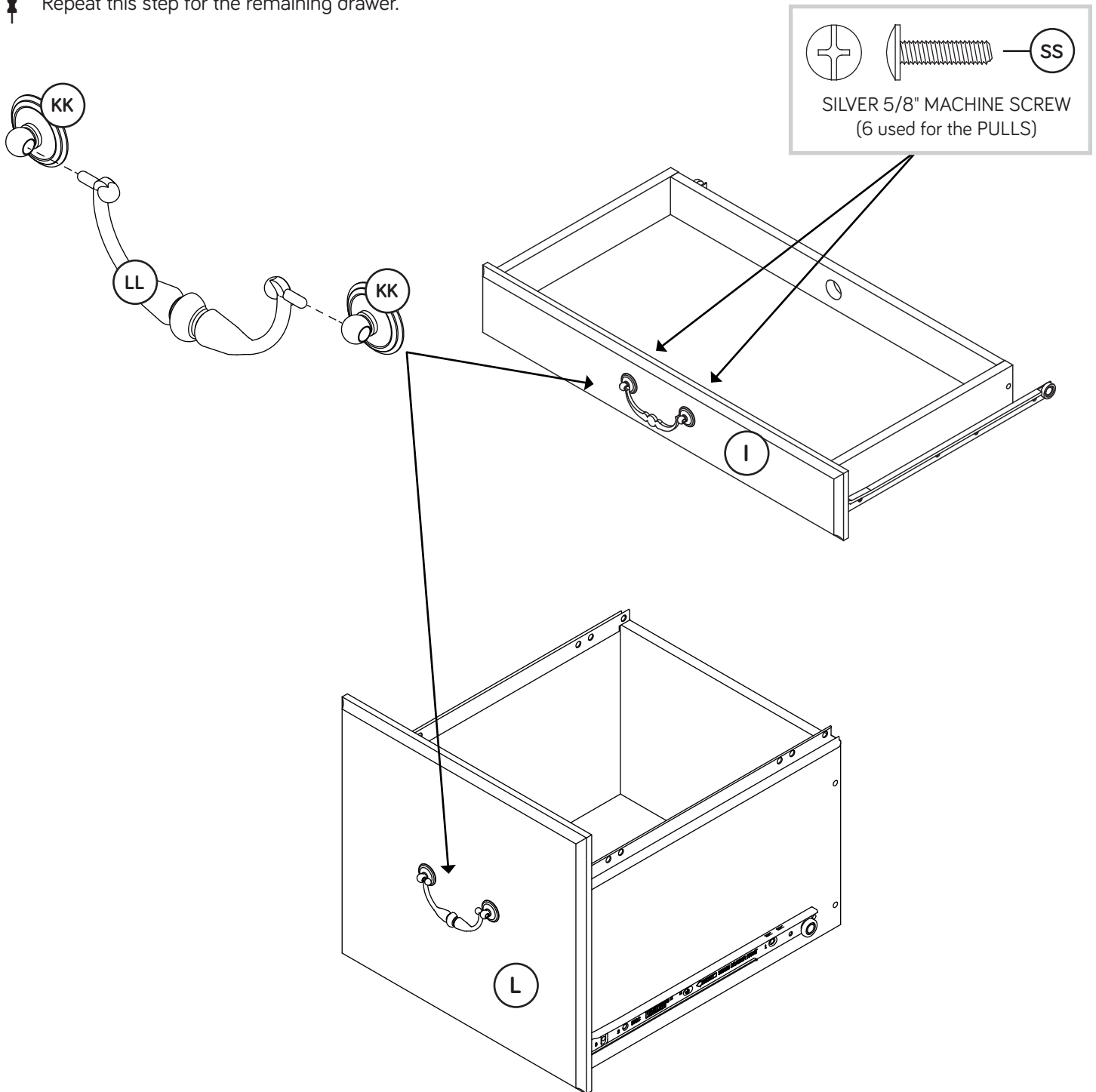
- ✚ Insert a SLIDE CAM (MM) into the DRAWER SIDES (D28 and D29).
- ✚ Fasten a DRAWER RIGHT (35GC) to the DRAWER RIGHT SIDE (D28) and a DRAWER LEFT (35GD) to the DRAWER LEFT SIDE (D29). Use four GOLD 5/16" FLAT HEAD SCREWS (WW) through holes #1 and #3.
- ✚ **NOTE:** The screw head in the CAM must be visible through the slotted hole in the SLIDE.
- ✚ Push the FILE GLIDES (15B) onto the top edges of the DRAWER SIDES (D28 and D29).
- ✚ Repeat this step for the remaining drawer.



Step 14

Fasten two PULL MOUNTS (KK) and a PULL (LL) to each DRAWER FRONT (I and L). Use six SILVER 5/8" MACHINE SCREWS (SS).

Repeat this step for the remaining drawer.

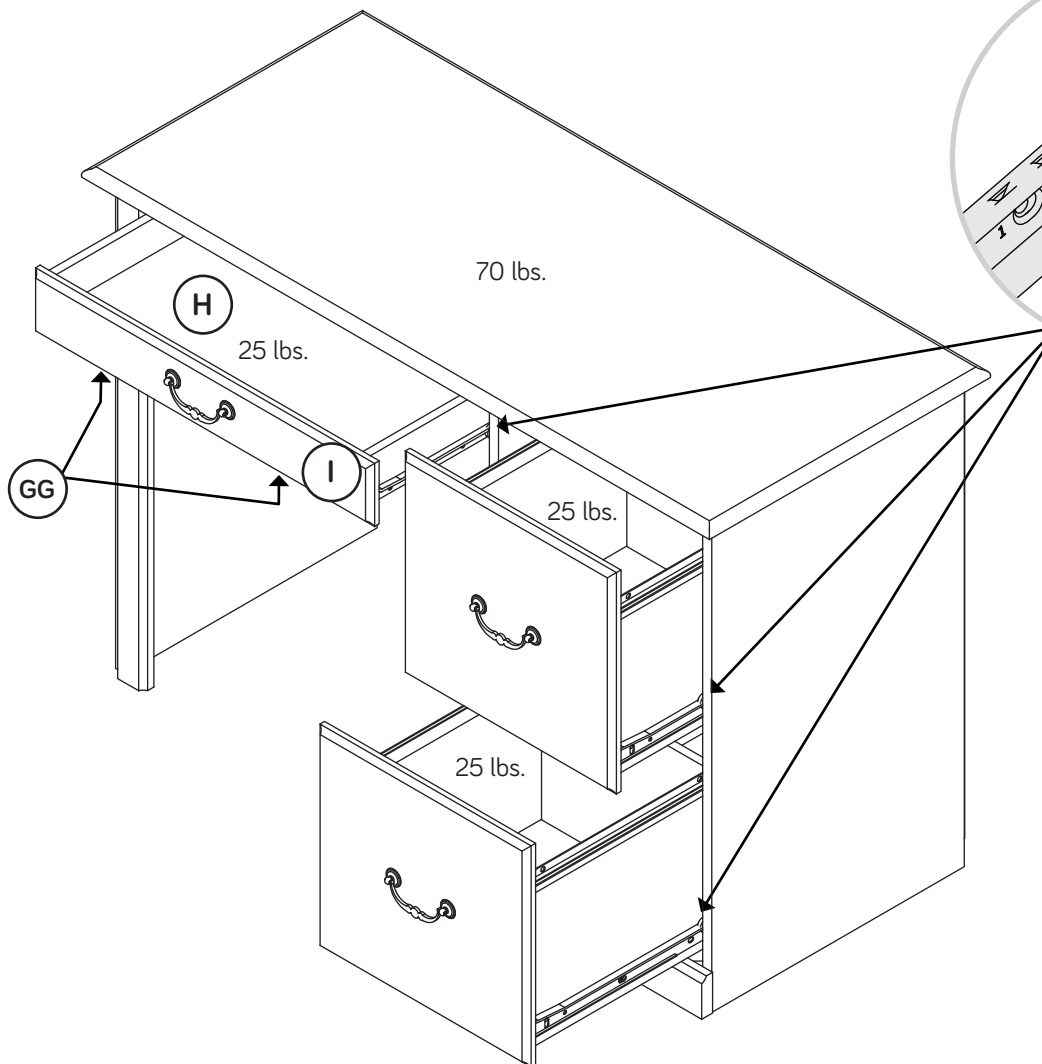


Step 15

- ✦ Carefully stand your unit upright.
- ✦ To insert the drawers into your unit, tip the front of the drawer down and drop the rollers on the drawer behind the rollers on the unit. Lift the front of the drawer up and slide it into the unit. Repeat this step to insert the KEYBOARD SHELF (H).
- ✦ To make adjustments to the KEYBOARD FRONT (I), loosen the SCREWS in the HINGES (GG), make needed adjustments, and tighten the SCREWS.



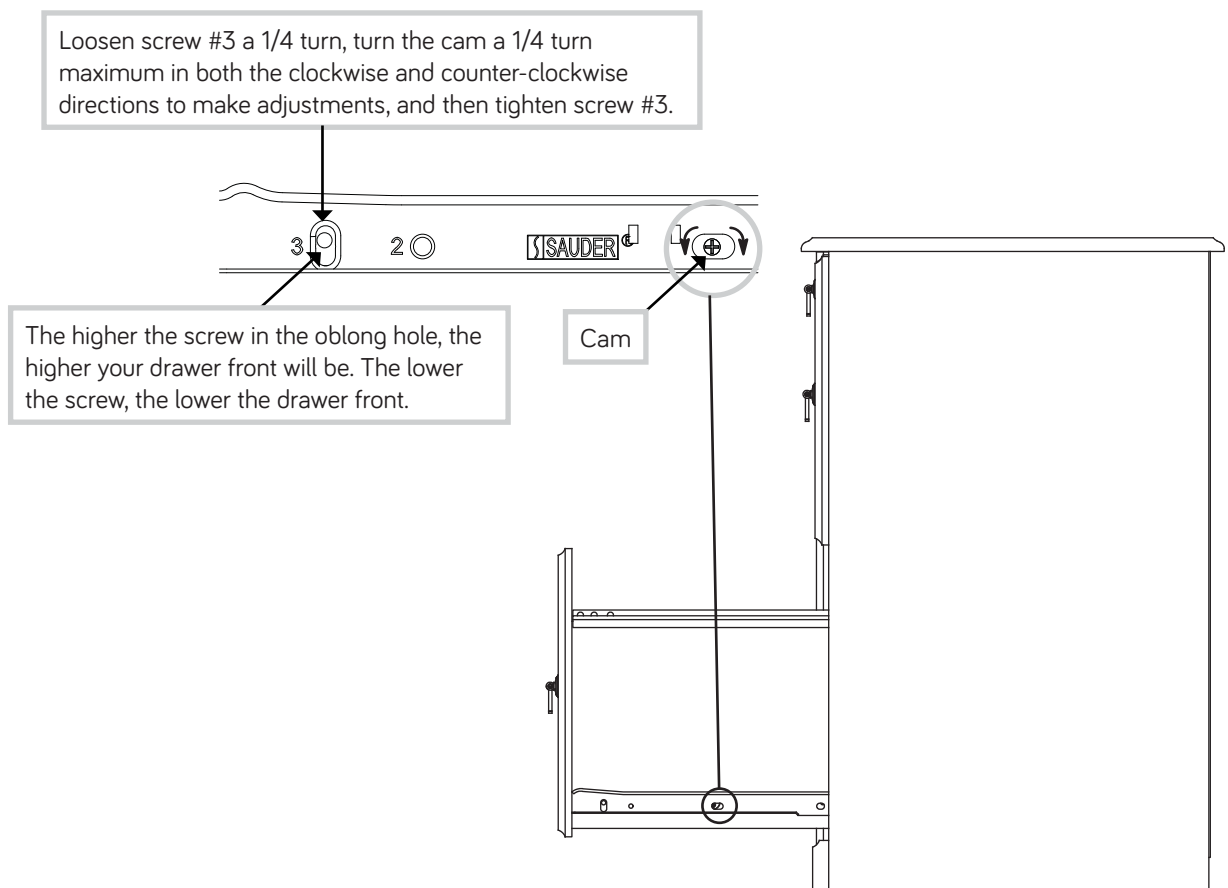
If you're doing this to help a friend, don't leave without a bite.



Place the roller on the SLIDE behind the roller on the RAIL.

Step 16

- ✚ To make adjustments to the drawers, loosen SCREW #3 in the SLIDES a 1/4 turn, then turn the CAM clockwise or counter-clockwise. Notice how the drawer raises or lowers as you turn the CAM. The higher the screw in the oblong hole, the higher your drawer front will be. The lower the screw, the lower the drawer front. By adjusting the drawers this way, it will help the DRAWER FRONTS line up better when closed. Tighten the SCREW when finished with adjustments.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.



⚠ WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. **Carefully read the following chart.**

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none">• Overloaded shelves and drawers.• Improper loading can cause the product to be top-heavy.	<ul style="list-style-type: none">• Risk of injury.• Top-heavy furniture can tip over.• Overloaded shelves and drawers can break.	<ul style="list-style-type: none">• Never exceed the weight limits shown in the instructions.• Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.
<ul style="list-style-type: none">• Improperly moving furniture that is not designed and equipped with casters.	<ul style="list-style-type: none">• Furniture can tip over or break if improperly moved.• Physical injury. Furniture can be very heavy.• Breakage of tops - particularly with double pedestal furniture (drawers at both ends).	<ul style="list-style-type: none">• Unload shelves and drawers from top to bottom before moving the unit.• Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.• Provide support to the center section of the top when lifting the furniture.
<ul style="list-style-type: none">• Placing TVs on furniture items that are not designed to support a television is hazardous.	<ul style="list-style-type: none">• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	<ul style="list-style-type: none">• This product is not designed to support a television.